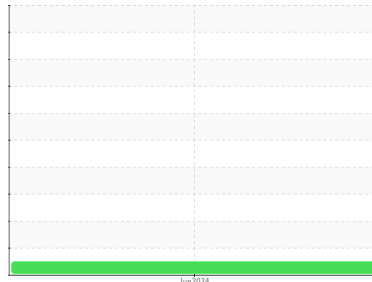




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

Ipex - I01300

Machine Id

RB007-R

Component

Heat Transfer Fluid

Fluid

PETRO CANADA PURITY FG HEAT TRANSFER FLUID (--- GAL)

DIAGNOSIS

Recommendation

We certify this product to be clean.

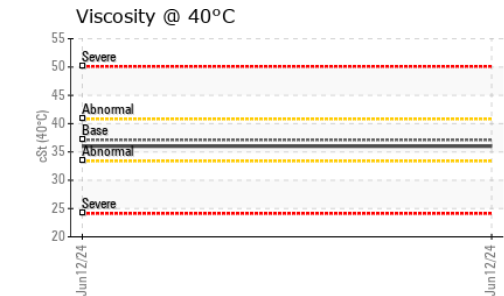
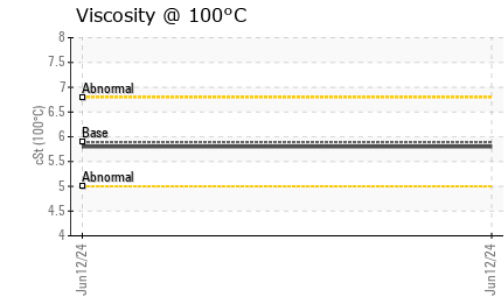
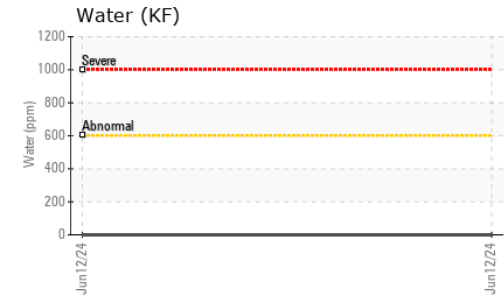
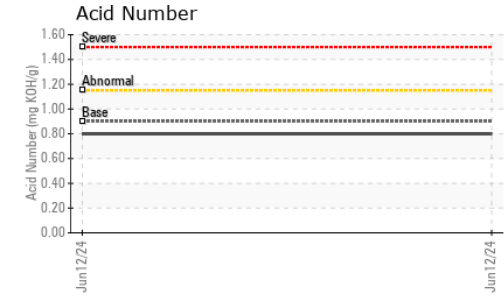
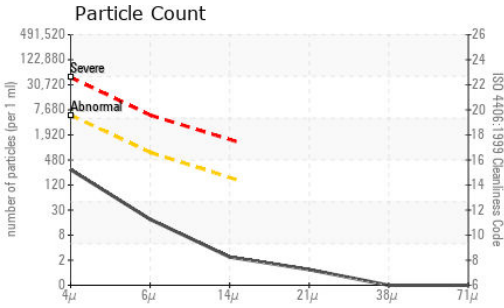
SAMPLE INFORMATION		method	limit/base	current	history1	history2
Machine ID	Client Info			Tote	---	---
Department	Client Info			Sales	---	---
Sample From	Client Info			Tote	---	---
Production Stage	Client Info			Lab Reclaim	---	---
Sent to WC	Client Info			06/12/2024	---	---
Sample Number	Client Info			E30002378	---	---
Sample Date	Client Info			12 Jun 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	35	---	---
Chromium	ppm	ASTM D5185(m)	>21	0	---	---
Nickel	ppm	ASTM D5185(m)	>21	0	---	---
Titanium	ppm	ASTM D5185(m)	>21	0	---	---
Silver	ppm	ASTM D5185(m)	>21	0	---	---
Aluminum	ppm	ASTM D5185(m)	>21	0	---	---
Lead	ppm	ASTM D5185(m)	>21	0	---	---
Copper	ppm	ASTM D5185(m)	>21	10	---	---
Tin	ppm	ASTM D5185(m)	>21	0	---	---
Antimony	ppm	ASTM D5185(m)	>21	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	---	---
Barium	ppm	ASTM D5185(m)		0	---	---
Molybdenum	ppm	ASTM D5185(m)		0	---	---
Manganese	ppm	ASTM D5185(m)		<1	---	---
Magnesium	ppm	ASTM D5185(m)		<1	---	---
Calcium	ppm	ASTM D5185(m)		2	---	---
Phosphorus	ppm	ASTM D5185(m)	230	198	---	---
Zinc	ppm	ASTM D5185(m)		7	---	---
Sulfur	ppm	ASTM D5185(m)	5.0	147	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	<1	---	---
Sodium	ppm	ASTM D5185(m)	>21	1	---	---
Potassium	ppm	ASTM D5185(m)	>20	0	---	---
Water	%	ASTM D6304*	>0.0601	0.00	---	---
ppm Water	ppm	ASTM D6304*	>601	0	---	---

OIL ANALYSIS REPORT



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30002378
Lab Number : 02642008
Unique Number : 5799547
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Tatiana Sorkina
 tsorkina@e360s.ca
 T: (800)263-3939
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	248	---	---
Particles >6µm	ASTM D7647	>640	16	---	---
Particles >14µm	ASTM D7647	>160	2	---	---
Particles >21µm	ASTM D7647	>40	1	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	15/11/9	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*	0.90	0.80	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	---	---
Yellow Metal	scalar Visual*	NONE	NONE	---	---
Precipitate	scalar Visual*	NONE	NONE	---	---
Silt	scalar Visual*	NONE	NONE	---	---
Debris	scalar Visual*	NONE	NONE	---	---
Sand/Dirt	scalar Visual*	NONE	NONE	---	---
Appearance	scalar Visual*	NORML	NORML	---	---
Odor	scalar Visual*	NORML	NORML	---	---
Emulsified Water	scalar Visual*	>0.0601	NEG	---	---
Free Water	scalar Visual*		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	37.12	36.0	---	---
Visc @ 100°C	cSt ASTM D7279(m)	5.89	5.8	---	---
Viscosity Index (VI)	Scale ASTM D2270*	98	101	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image