

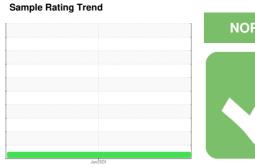
OIL ANALYSIS REPORT

NORMAL

Societe Via - A15100 A2406078

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)



Recommendation

We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

		1		Jun2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info	mme bass	2024 05 0890		
		Client Info		Production		
Department Sample From		Client Info		Machine		
<u>'</u>						
Production Stage		Client Info		Final		
Sent to WC		Client Info		06/12/2024 E30002381		
Sample Number		Client Info				
Sample Date	In ora	Client Info		12 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>20	7		
Chromium	ppm	ASTM D5185(m)	>20	2		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
_ead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	3		
Γin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	13		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	7		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium		ASTM D5185(m)	25	200		
Calcium	ppm	ASTM D5185(m)	200	344		
Phosphorus		ASTM D5185(m)		637		
Zinc	ppm	ASTM D5185(m)	370	731		
Sulfur	ppm	ASTM D5185(III) ASTM D5185(m)	2500	1925		
Lithium	ppm	ASTM D5185(m)	2000	<1		
	ppm	()				
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	4		
Sodium	ppm	ASTM D5185(m)		6		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D6304*	>0.05	0.016		
\A/-4-		AOTA POOC 15	F00	400		

ppm Water

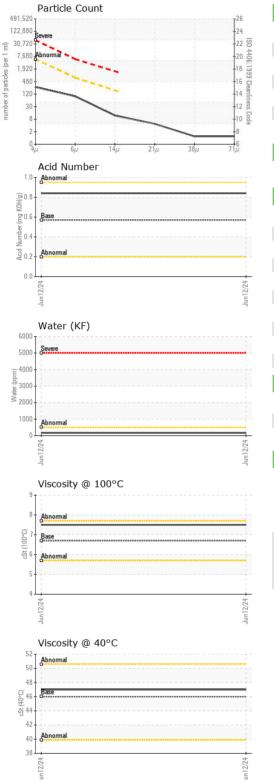
166

ASTM D6304* >500

ppm



OIL ANALYSIS REPORT



FLUID CLEANLIN	FSS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>5000	231		
Particles >6µm			>640	83		
Particles >14µm		ASTM D7647	>160	10		
Particles >21µm		ASTM D7647	>40	4		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647		1		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	15/14/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.84		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history
Visc @ 40°C	cSt	ASTM D7279(m)	46	47.0		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	7.5		
Viscosity Index (VI)	Scale	ASTM D2270*	97	123		
SAMPLE IMAGES m		method	limit/base	current	history1	history
Color					no image	no image
Bottom					no image	no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number : 02642010 Unique Number : 5799549

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : E30002381

Received : 14 Jun 2024 **Tested** Diagnosed

: 17 Jun 2024 : 17 Jun 2024 - Tatiana Sorkina

Test Package : IND 2 (Additional Tests: KF, KV100, VI) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

640 Victoria Street Cobourg, ON CA K9A 5H5

Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939

F: (905)373-4950