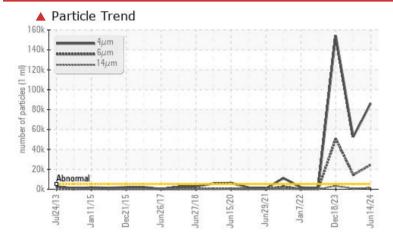


PROBLEM SUMMARY

Machine Id **111-12083 MA COMPACTOR** Component Hydraulic System Fluid ESSO NUTO H ISO32 (25 g)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS Sample Status SEVERE SEVERE SEVERE Particles >4µm ASTM D7647 >5000 **&** 86186 ▲ 52547 ▲ 154213 Particles >6µm ASTM D7647 >1300 **24646 1**4429 ▲ 50750 Particles >14µm ASTM D7647 >160 **1354** 644 ▲ 3274 Particles >21µm ASTM D7647 >40 **259 1**35 ▲ 700 **Oil Cleanliness** ISO 4406 (c) >19/17/14 **4 24/22/18** ▲ 23/21/17 **4**/23/19

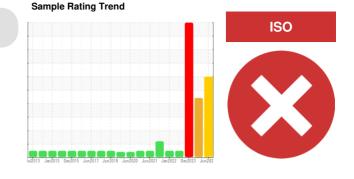
Customer Id: GEPCOB Sample No.: WC0892496 Lab Number: 02642319 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS

DECOMMENDED ACTIONS



11 Jan 2024 Diag: Wes Davis

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



18 Dec 2023 Diag: Kevin Marson



NORMAL

VISUAL METAL

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. Wear particles and/or ppm levels are abnormally high indicating the need to review OEM limits with attention to components that may generate this type of wear. Include all test results and maintenance activities that have been performed since the abnormal condition was first detected in this review. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Moderate concentration of visible metal present. There is a high amount of particulates (2 to 100 microns in size) present in the oil. Light concentration of visible dirt/debris present in the oil. The All level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



09 Dec 2022 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Machine Id

111-12083 MA COMPACTOR

Component Hydraulic System Fluid ESSO NUTO H ISO32 (25 g)

DIAGNOSIS

A Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

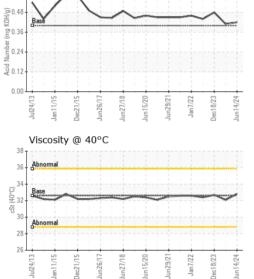
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		lul2013 Jan201	5 Dec2015 Jun2017 Jun2	018 Jun2020 Jun2021 Jan2022 De	ec2023 Jun202	
SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0892496	WC0839725	WC0839718
Sample Date		Client Info		14 Jun 2024	11 Jan 2024	18 Dec 2023
/lachine Age	days	Client Info		0	0	0
Dil Age	days	Client Info		0	0	0
Dil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
CONTAMINATION	N	method	limit/base	current	history1	history2
Nater		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	5	5	6
lickel	ppm	ASTM D5185(m)	>20	<1	0	<1
ītanium	ppm	ASTM D5185(m)		<1	0	<1
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	1	1	<1
.ead	ppm	ASTM D5185(m)	>20	0	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
īn	ppm	ASTM D5185(m)	>20	0	0	0
ntimony	ppm	ASTM D5185(m)		0	0	0
/anadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		<1	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	0	0
Barium	ppm	ASTM D5185(m)		0	0	0
				0		
Nolybdenum	ppm	ASTM D5185(m)		U	0	0
	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0	0	0
langanese						
langanese lagnesium	ppm	ASTM D5185(m)		0	0	0
Aanganese Aagnesium Calcium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0 <1	0 <1 44 354	0 <1 43 350
Aanganese Aagnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 50	0 <1 44	0 <1 43
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 50 349	0 <1 44 354	0 <1 43 350
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 50 349 432	0 <1 44 354 434	0 <1 43 350 433
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 <1 50 349 432 3256	0 <1 44 354 434 3376	0 <1 43 350 433 3345
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >15	0 <1 50 349 432 3256 <1	0 <1 44 354 434 3376 <1	0 <1 43 350 433 3345 <1
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 50 349 432 3256 <1 current	0 <1 44 354 434 3376 <1 history1	0 <1 43 350 433 3345 <1 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 50 349 432 3256 <1 current 3	0 <1 44 354 434 3376 <1 history1 3	0 <1 43 350 433 3345 <1 history2 3
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>15	0 <1 50 349 432 3256 <1 Current 3 0	0 <1 44 354 434 3376 <1 <u>history1</u> 3 0	0 <1 43 350 433 3345 <1 history2 3 <1
Aanganese Aagnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4μm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base >5000	0 <1 50 349 432 3256 <1 Current 3 0 0 0 0 Current ▲ 86186	0 <1 44 354 434 3376 <1 <u>history1</u> 3 0 <1	0 <1 43 350 433 3345 <1 history2 3 <1 <1 <1 <1 history2 ▲ 154213
Aanganese Aagnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4μm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base	0 <1 50 349 432 3256 <1 Current 3 0 0 0	0 <1 44 354 434 3376 <1 history1 3 0 <1 history1	0 <1 43 350 433 3345 <1 history2 3 <1 <1 <1 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base >5000	0 <1 50 349 432 3256 <1 Current 3 0 0 0 0 Current ▲ 86186	0 <1 44 354 434 3376 <1 history1 3 0 <1 history1 ▲ 52547	0 <1 43 350 433 3345 <1 history2 3 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1
Aanganese Aagnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4μm Particles >6μm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base >5000 >1300 >160	0 <1 50 349 432 3256 <1 Current 3 0 0 0 Current 86186 ▲ 86186	0 <1 44 354 434 3376 <1	0 <1 43 350 433 3345 <1 history2 3 <1 <1 <1 history2 ▲ 154213 ▲ 50750 ▲ 3274 ▲ 700
Aanganese Aagnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160	0 <1 50 349 432 3256 <1 Current 3 0 0 0 Current ▲ 86186 ▲ 24646 ▲ 1354	0 <1 44 354 434 3376 <1	0 <1 43 350 433 3345 <1 history2 3 <1 <1 <1 history2 3 <154213 ▲ 50750 ▲ 3274 <700 ▲ 52
Aanganese Aagnesium Calcium Phosphorus Zinc Sulfur ithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4μm Particles >14μm Particles >21μm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160 >40 >10	0 <1 50 349 432 3256 <1 Current 3 0 0 0 Current ▲ 86186 ▲ 24646 ▲ 1354 ▲ 259	0 <1 44 354 434 3376 <1	0 <1 43 350 433 3345 <1 history2 3 <1 <1 <1 history2 ▲ 154213 ▲ 50750 ▲ 3274 ▲ 700



OIL ANALYSIS REPORT

▲ Part	icle Co	unt						26
122,880								24
Severe								22 8
30,720 - 7,680 Abnom 1,920 - 480 - 120 - 30 - 8 -	nal							
1,920		· · ·					+1	4406:1999 Cleanliness Code
480-								6 Ce
120-							-1	4 aniin
30-					1		-1	2 55
8 -							-1	o od
2-								3
0 4µ	6µ	14µ		21µ	3	8 μ	71	3
140k - 120k - 120k - 100k -	mal							/
Jul24/13	Jan 11/15 Dec21/15	Jun26/17	Jun27/18	Jun15/20	Jun29/21.	Jan7/22	Dec18/23 -	Jun14/24
Acio	l Numb	er						
₹0.48								

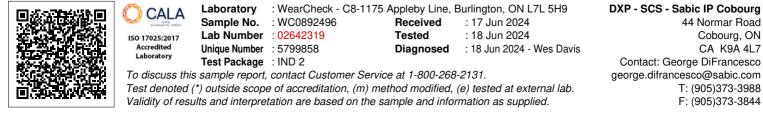


FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.40	0.42	0.41	0.48
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	🔺 LIGHT
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.6	32.8	32.1	32.7
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						

no image

no image

PrtFilter



Report Id: GEPCOB [WCAMIS] 02642319 (Generated: 06/18/2024 15:15:22) Rev: 1

Contact/Location: George DiFrancesco - GEPCOB