

# **OIL ANALYSIS REPORT**



Machine Id A104000067 Component Tank Hydraulic System Fluid PETRO CANADA ATF D3M (--- GAL)

# DIAGNOSIS

#### Recommendation

The component was not specified, however we determined the component was a hydraulic system based on the type of fluid used. Please specify component type with your next sample. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

# Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMA	TION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0610833		
Sample Date		Client Info		13 Jun 2024		
Machine Age	nrs	Client Info		0		
Oil Age	nrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron p	opm	ASTM D5185(m)	>20	<1		
Chromium p	opm	ASTM D5185(m)	>20	0		
Nickel	opm	ASTM D5185(m)	>20	0		
Titanium p	opm	ASTM D5185(m)		0		
Silver	opm	ASTM D5185(m)		0		
Aluminum	opm	ASTM D5185(m)	>20	<1		
Lead	opm	ASTM D5185(m)	>20	0		
Copper	opm	ASTM D5185(m)	>20	<1		
Tin p	opm	ASTM D5185(m)	>20	0		
Antimony	opm	ASTM D5185(m)		0		
Vanadium	opm	ASTM D5185(m)		0		
Beryllium	opm	ASTM D5185(m)		0		
Cadmium	opm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	opm	ASTM D5185(m)	98	92		
Barium	opm	ASTM D5185(m)	<0.00	<1		
Molybdenum	opm	ASTM D5185(m)		0		
Manganese	opm	ASTM D5185(m)		0		
Manganooo	opin	ASTIVI DOTOO(III)		U		
	opm	ASTM D5185(m) ASTM D5185(m)	<1	2		
Magnesium			<1 70			
Magnesium p Calcium p	opm	ASTM D5185(m)		2		
Magnesium p Calcium p Phosphorus p	opm opm	ASTM D5185(m) ASTM D5185(m)	70	2 80		
Magnesium p Calcium p Phosphorus p Zinc p	opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	70	2 80 228		
Magnesium p Calcium p Phosphorus p Zinc p Sulfur p	opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	70 220	2 80 228 29		
Magnesium p Calcium p Phosphorus p Zinc p Sulfur p	opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	70 220	2 80 228 29 752		
Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p	opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	70 220 710	2 80 228 29 752 <1		
Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANTS s Silicon p	opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	70 220 710 limit/base	2 80 228 29 752 <1 current		    history2
Magnesium p   Calcium p   Phosphorus p   Zinc p   Sulfur p   Lithium p   CONTAMINANTS   Silicon p   Sodium p	opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MSTM D5185(m) ASTM D5185(m)	70 220 710 limit/base	2 80 228 29 752 <1 current 5	    history1	    history2
MagnesiumpCalciumpPhosphoruspZincpSulfurpLithiumpCONTAMINANTSSiliconpSodiump	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>Method</b> ASTM D5185(m) ASTM D5185(m)	70 220 710 limit/base >15	2 80 228 29 752 <1 <u>current</u> 5 1	   history1	    history2 
MagnesiumpCalciumpPhosphoruspZincpSulfurpLithiumpCONTAMINANTSSiliconpSodiumpPotassiump	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	70 220 710 limit/base >15 >20	2 80 228 29 752 <1 current 5 1 2 2 current 2 5 1078	   history1 	   history2 
Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANTS Silicon p Sodium p Potassium p	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m)	70 220 710 Iimit/base >15 >20 Iimit/base	2 80 228 29 752 <1 current 5 1 2 2 current	   history1   history1	    history2   history2
Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANTS Silicon p Sodium p Potassium p FLUID CLEANLINE Particles >4μm	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m)	70 220 710 limit/base >15 >20 limit/base >40000	2 80 228 29 752 <1 current 5 1 2 2 current 2 5 1078	    history1   history1 	   history2   history2
MagnesiumμCalciumμPhosphorusμZincμSulfurμLithiumμCONTAMINANTSμSiliconμSodiumμPotassiumμFLUID CLEANLINEParticles >4μmParticles >6μm	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D76477	70 220 710 <b>limit/base</b> >15 >20 <b>limit/base</b> >40000 >2500 >80	2 80 228 29 752 <1 current 5 1 2 2 current 2 5 1078 ▲ 10019	    history1   history1	    history2   history2
MagnesiumμCalciumμPhosphorusμZincμSulfurμLithiumμCONTAMINANTSμSiliconμSodiumμPotassiumμFLUID CLEANLINEParticles >4μmParticles >6μmμParticles >14μm	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	70 220 710 <b>limit/base</b> >15 >20 <b>limit/base</b> >40000 >2500 >80	2 80 228 29 752 <1 current 5 1 2 current 2 51078 51078 10019 ▲ 236	   history1   history1	    history2   history2
Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANTS p Sodium p Sodium p Potassium p Patticles >4µm p Particles >14µm p Particles >21µm p	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	70 220 710 710 <b>Iimit/base</b> >20 <b>Iimit/base</b> >40000 >2500 >80 >20 >4	2 80 228 29 752 <1 current 5 1 2 current 2 51078 ▲ 10019 ▲ 236 ● 32	    history1   history1  	    history2   history2



ą

# **OIL ANALYSIS REPORT**

	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
4μm 6μm	Acid Number (AN)	mg KOH/g	ASTM D974*	0.81	0.69		
2001011131-14µm	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
5/24 1 1/24	Silt	scalar	Visual*	NONE	NONE		
Jun 13/24 Jun 13/24	Debris	scalar	Visual*	NONE	NONE		
Particle Trend	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
panaman 14µm	Emulsified Water	scalar	Visual*	>0.05	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPERT	<b>FIES</b>	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	34.11	29.7		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Acid Number	Color					no image	no image
Base							-
	Bottom					no imaga	no imag-
	Bottom					no image	no image
	GRAPHS						
Jun 13/24	Ferrous Alloys			491,520	Particle Count		T <sup>2</sup>
	iron						-24
Viscosity @ 40°C	E. 5-			122,880	Abnormal		
Abnormal				30,720			-23
Base	74 74 10			4Z/ (m 7,680			-24 -18 -18
	Jun13/24			lun 13/24 s (per 1 ml			-18
	Non-ferrous Metal	s		Jun 13/24 13/24 1960 (per 1 ml) 1900		<b>`</b>	-16
Abnormal	10 copper			d jo na 120	-		-14
T	E 5-			<sup>4</sup>			+12
*7/c   Unc							
-				-	1	````	
	Jun 13/24			Jun13/24	-		
	-			-F 0	4µ 6µ	14µ 21µ	38µ 71µ
	Viscosity @ 40°C			\$1.00	Acid Number		
	or Base			B KOH	Base	*****	
	0 0 0 0 0 0 0			je 0.50			
	3 25 - Abnormal			Num			
	20			Acid Acid	54		
	un 13/			un 13/	un13/		
CALA Laboratory Sample No.	20 +72/Elun	5 Appleby Recei Teste	ved : 17	(b)H0)/ Bull Jaquiny H0/F Bull Jaquiny H2/E[Imn 7 Jun 2024 3 Jun 2024	Jun 13/2	j <b>ack - Plant 2 (d</b> 201 Wo	<b>iv of Lina</b> odlawn Ro Guelph

Report Id: SKYGUE [WCAMIS] 02642330 (Generated: 06/18/2024 12:35:22) Rev: 1

Contact/Location: Vishal Kanwar - SKYGUE Page 2 of 2