

OIL ANALYSIS REPORT

Area CHEM-ECOL - 9999999 A2406093 Component

Hydraulic System Fluid HYD BASE (--- GAL)

DIAGNOSIS

Recommendation

We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

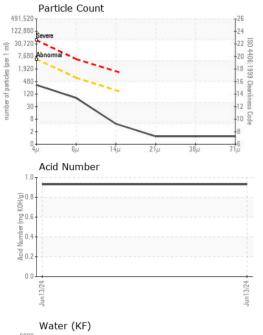
				Jun2024		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Batch #		Client Info	innibacco	2024 06 9032		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		06/13/2024		
Sample Number		Client Info		E30002389		
Sample Date		Client Info		13 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	19		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	۰ <1		
Titanium	ppm	ASTM D5185(m)	~20	0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	10		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		3		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		2		
Magnesium	ppm	ASTM D5185(m)		7		
Calcium	ppm	ASTM D5185(m)		104		
Phosphorus	ppm	ASTM D5185(m)		509		
Zinc	ppm	ASTM D5185(m)		553		
Sulfur	ppm	ASTM D5185(m)		6051		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	3		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.001		
ppm Water	ppm	ASTM D6304*	>500	7		

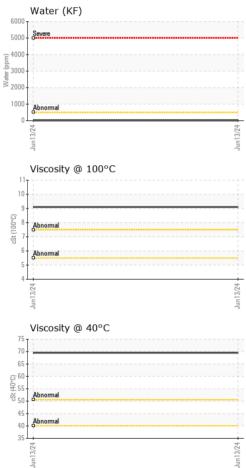
Sample Rating Trend



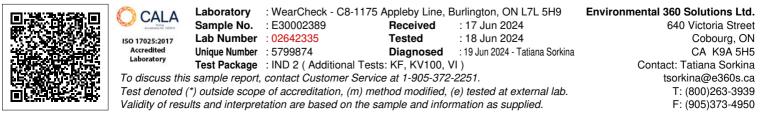


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FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	292		
Particles >6µm		ASTM D7647	>640	69		
Particles >14µm		ASTM D7647	>160	4		
Particles >21µm		ASTM D7647	>40	1		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	15/13/9		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.93		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		69.5		
Visc @ 100°C	cSt	ASTM D7279(m)		9.1		
Viscosity Index (VI)	Scale	ASTM D2270*		105		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



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Contact/Location: Tatiana Sorkina - CHECOB Page 2 of 2