



OIL ANALYSIS REPORT

NORMAL

Area Chem-Ecol A2406110

Component Hydraulic System Fluid

CHEM-ECOL PUREPROTECT 46 AW (--- GAL)

DIAGNOSIS

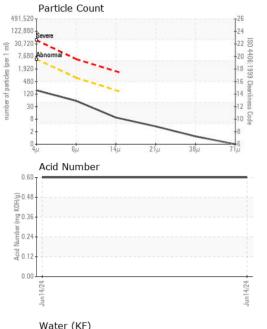
Recommendation

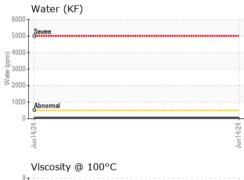
We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

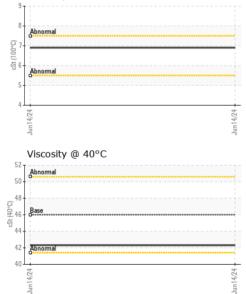
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Batch #		Client Info		3120-A		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		06/14/2024		
Sample Number		Client Info		E30002405		
Sample Date		Client Info		14 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	<1		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		151		
Calcium	ppm	ASTM D5185(m)		114		
Phosphorus	ppm	ASTM D5185(m)		453		
Zinc	ppm	ASTM D5185(m)		572		
Sulfur	ppm	ASTM D5185(m)		1089		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1		
Sodium	ppm	ASTM D5185(m)		3		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.05	0.005		
ppm Water	ppm	ASTM D6304*	>500	52		



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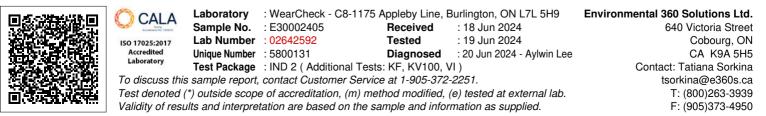






FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	161		
Particles >6µm		ASTM D7647	>640	50		
Particles >14µm		ASTM D7647	>160	8		
Particles >21µm		ASTM D7647	>40	3		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	15/13/10		
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.60		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	42.3		
Visc @ 100°C	cSt	ASTM D7279(m)		6.9		
Viscosity Index (VI)	Scale	ASTM D2270*		120		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image





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Contact/Location: Tatiana Sorkina - CHECOB

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