

OIL ANALYSIS REPORT

Precision Stamping - P08500

RB005-R

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

Sample Rating Trend

NORMAL

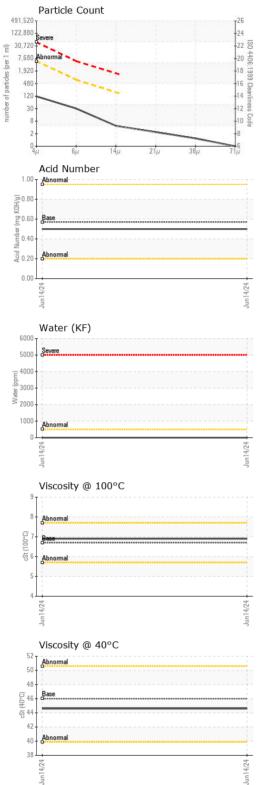
Recommendation

We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

				Jun2024		
			,	Jun2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine ID		Client Info		Drums 1-4		
Department		Client Info		Sales		
Sample From		Client Info		Drum		
Production Stage		Client Info		Lab Reclaim		
Sent to WC		Client Info		06/14/2024		
Sample Number		Client Info		E30002397		
Sample Date		Client Info		14 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	1		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		1		
Aluminum	ppm	ASTM D5185(m)	>20	0		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	4		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	0		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	<1		
Calcium	ppm	ASTM D5185(m)	200	15		
Phosphorus	ppm	ASTM D5185(m)	300	317		
Zinc	ppm	ASTM D5185(m)		387		
Sulfur	ppm	ASTM D5185(m)	2500	722		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.05	0.00		
ppm Water	ppm	ASTM D6304*	>500	0		



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FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	103		
Particles >6µm		ASTM D7647	>640	27		
Particles >14µm		ASTM D7647	>160	4		
Particles >21µm		ASTM D7647	>40	2		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	14/12/9		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.50		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	44.6		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	6.9		
Viscosity Index (VI)	Scale	ASTM D2270*	97	110		
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
Bottom					no image	no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number : 02642594 Unique Number : 5800133

: E30002397

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 18 Jun 2024

Tested : 19 Jun 2024 : 20 Jun 2024 - Aylwin Lee Diagnosed

Test Package : IND 2 (Additional Tests: KF, KV100, VI) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

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