



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

unassigned

Machine Id  
**T001422 (S/N 24-M-05-2640)**

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0937642</b>	---	---
Sample Date	Client Info		<b>17 Jun 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	---	---
Iron	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)	<b>1</b>	---	---
Aluminum	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Lead	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

## ADDITIVES

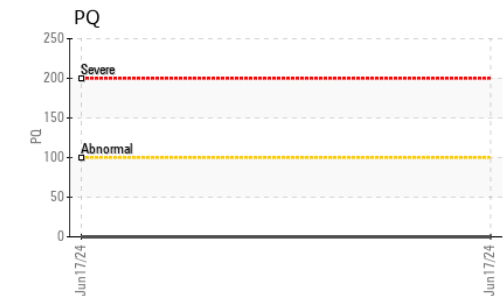
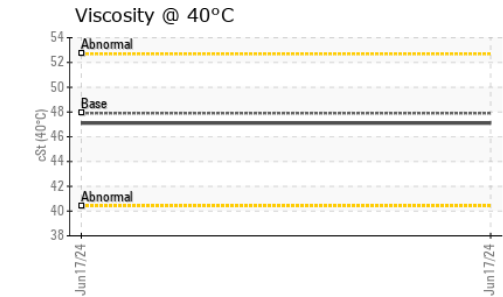
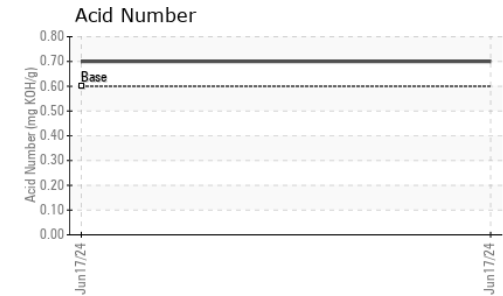
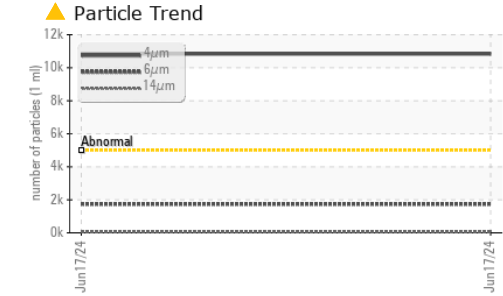
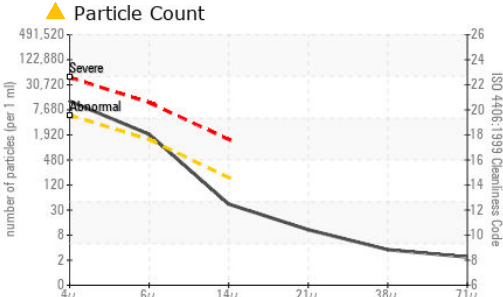
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m) 1	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m) 0	<b>1</b>	---	---
Calcium	ppm	ASTM D5185(m) 100	<b>95</b>	---	---
Phosphorus	ppm	ASTM D5185(m) 670	<b>623</b>	---	---
Zinc	ppm	ASTM D5185(m) 850	<b>809</b>	---	---
Sulfur	ppm	ASTM D5185(m) 1600	<b>1467</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>2</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	---	---



# OIL ANALYSIS REPORT





FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ <b>10836</b>	---	---
Particles >6µm	ASTM D7647	>1300	● <b>1739</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>37</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>9</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>3</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>2</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ <b>21/18/12</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	<b>0.70</b>	---	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	---	---
Free Water	scalar	Visual*		<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	<b>47.1</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0937642      **Received** : 18 Jun 2024  
**Lab Number** : **02642597**      **Tested** : 20 Jun 2024  
**Unique Number** : 5800136      **Diagnosed** : 20 Jun 2024 - Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: PQ, TAN Auto )

**RWF Industries**  
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 Woodstock, ON  
 CA N4S 8Z4  
 Contact: Tami Arnold  
 tamia@rwfbron.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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