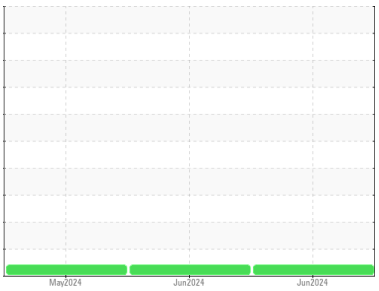
OIL ANALYSIS REPORT

Area
[0026107]
Machine Id
CARRIER 365 POW CHILLER (S/N 3811Q21049)
Component
Compressor
Fluid
COMP OIL (POE) ISO 68 (12 GAL)

Sample Rating Trend



VISCOSITY

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PP0001122**	PP0001121	PP0001419
Sample Date		Client Info		**17 Jun 2024**	12 Jun 2024	28 May 2024
Machine Age	hrs	Client Info		**13827**	13739	13537
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

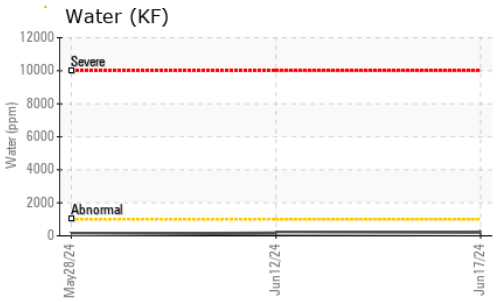
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>50	**1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	**0**	0	0
Nickel	ppm	ASTM D5185(m)		**<1**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	0	0
Lead	ppm	ASTM D5185(m)	>25	**0**	0	<1
Copper	ppm	ASTM D5185(m)	>50	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>15	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

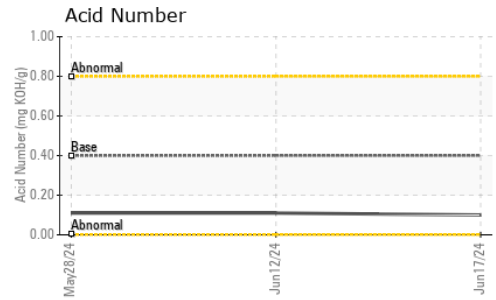
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	**<1**	<1	1
Barium	ppm	ASTM D5185(m)	5	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	5	**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)	5	**0**	<1	<1
Calcium	ppm	ASTM D5185(m)	5	**0**	0	0
Phosphorus	ppm	ASTM D5185(m)	400	**1815**	1795	1770
Zinc	ppm	ASTM D5185(m)	5	**2**	3	11
Sulfur	ppm	ASTM D5185(m)	100	**27**	24	178
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

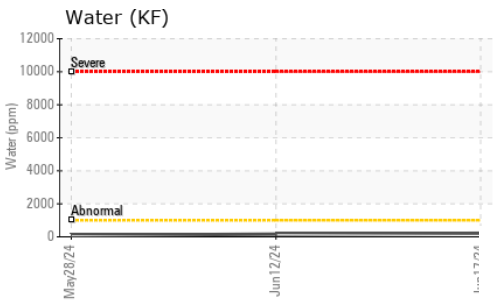
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	**21**	22	20
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	0
Water	%	ASTM D6304*	>0.1	**0.021**	0.016	0.008
ppm Water	ppm	ASTM D6304*	>1000	**215**	163	89

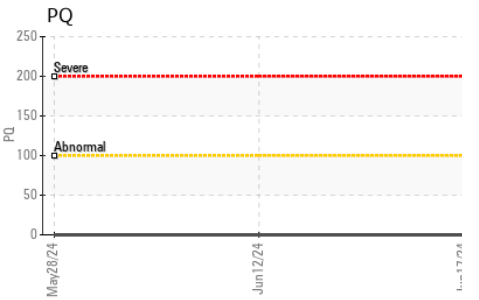
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	**0.10**	0.11	0.11

OIL ANALYSIS REPORT







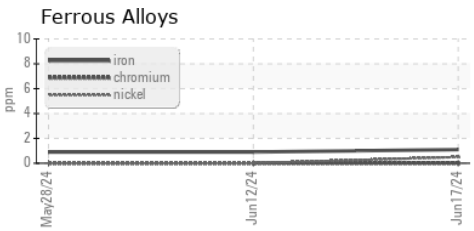


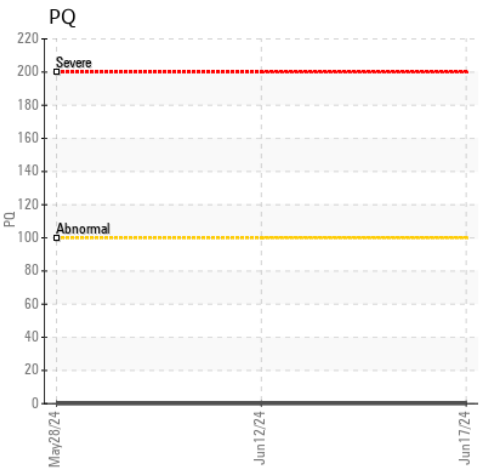
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**FREON**	FREON	FREON
Emulsified Water	scalar	Visual*	>0.1	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

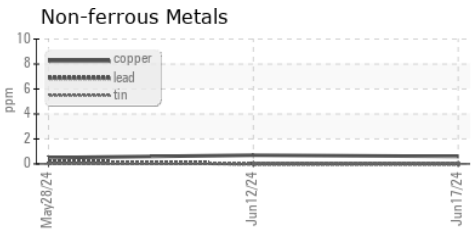
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	▲ **45.9**	▲ 47.4	▲ 46.5

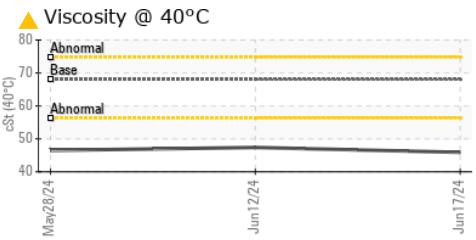
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

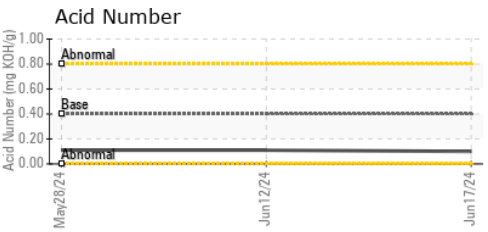
GRAPHS











ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP0001122 **Received** : 18 Jun 2024
Lab Number : 02642610 **Tested** : 20 Jun 2024
Unique Number : 5800149 **Diagnosed** : 20 Jun 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Complete Chiller Solutions
8-4444 Eastgate Parkway
Mississauga, ON
CA L4W 4T6
Contact: Neil Patten
neil@complete-cs.ca
T: (905)629-8585
F: