



Area Chem-Ecol

OIL ANALYSIS REPORT



NORMAL

A2406118 Component Unknown Component Fluid CHEM-ECOL TAPPING OIL 104 (--- GAL)

DIAGNOSIS

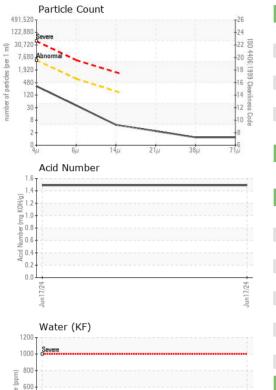
Recommendation

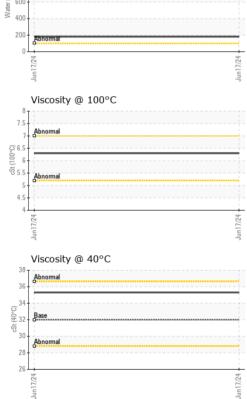
We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #		Client Info		3121-A		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		06/17/2024		
Sample Number		Client Info		E30002426		
Sample Date		Client Info		17 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		13		
Chromium	ppm	ASTM D5185(m)		0		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)		3		
Lead	ppm	ASTM D5185(m)		9		
Copper	ppm	ASTM D5185(m)		12		
Tin	ppm	ASTM D5185(m)		0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		2		
Magnesium	ppm	ASTM D5185(m)		201		
Calcium	ppm	ASTM D5185(m)		2202		
Phosphorus	ppm	ASTM D5185(m)		730		
Zinc	ppm	ASTM D5185(m)		874		
Sulfur	ppm	ASTM D5185(m)		6994		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		6		
Sodium	ppm	ASTM D5185(m)		6		
Potassium	ppm	ASTM D5185(m)	>20	2		
Water	%	ASTM D6304*		0.018		
ppm Water	ppm	ASTM D6304*		181		



OIL ANALYSIS REPORT





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FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	284		
Particles >6µm		ASTM D7647	>640	34		
Particles >14µm		ASTM D7647	>160	4		
Particles >21µm		ASTM D7647	>40	2		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	15/12/9		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		1.49		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*		NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	35.3		
Visc @ 100°C	cSt	ASTM D7279(m)		6.3		
Viscosity Index (VI)	Scale	ASTM D2270*		129		
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



Laboratory CALA Sample No. Lab Number : 02642950 ISO 17025:2017 Accredited Laboratory Unique Number : 5800489

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : E30002426 Received : 19 Jun 2024 Tested : 21 Jun 2024 : 21 Jun 2024 - Aylwin Lee Diagnosed Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-905-372-2251. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd. 640 Victoria Street Cobourg, ON CA K9A 5H5 Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939 F: (905)373-4950

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Contact/Location: Tatiana Sorkina - CHECOB Page 2 of 2