

# **OIL ANALYSIS REPORT**



## Machine Id L1374 Component Diesel Engine Fluid SHELL ROTELLA T 15W40 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

#### Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

# Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0554134		
Sample Date		Client Info		19 Jun 2024		
Machine Age	kms	Client Info		249376		
Oil Age	kms	Client Info		45205		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
			line it //s e e e	-	la ta ta mud	bioto m .O
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>90	28		
Chromium	ppm	ASTM D5185(m)	>20	2		
Nickel	ppm	ASTM D5185(m)	>2	<1		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	<1		
Aluminum	ppm	ASTM D5185(m)	>20	6		
Lead	ppm	ASTM D5185(m)	>40	5		
Copper	ppm	ASTM D5185(m)	>330	2		
Tin	ppm	ASTM D5185(m)	>15	1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	35	44		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	5		
Manganese	ppm	ASTM D5185(m)	0	<1		
Magnesium	ppm	ASTM D5185(m)	10	43		
Calcium	ppm	ASTM D5185(m)	2340	2155		
Phosphorus	ppm	ASTM D5185(m)	1110	891		
Zinc	ppm	ASTM D5185(m)	1210	1130		
Sulfur	ppm	ASTM D5185(m)	3890	2731		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	5		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	18		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	0.5		
Nitration	Abs/cm	ASTM D7624*	>20	10.4		
Sulfation	Abs/.1mm	ASTM D7024 ASTM D7415*	>30	26.8		
Canadon	/ 10/07 / 1111111		- 00	20.0		



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35

150

100 - Abnormal

80

150 Abnormal

100

Jun1

FT-IR (Direct Trend)

Oxidation

Nitration Sulfation

Viscosity @ 40°C

Viscosity @ 40°C

Abnormal

# **OIL ANALYSIS REPORT**

Oxidation	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	21.7		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML			
			>0.2			
			limit/booo		biotored	
					nistory i	history2
		. ,				
	Scale	ASTM D2270"	139	133		
				Load (nem)		
1ron (ppm)			100	0 T		
200 Severe				Severe		
Abnormal			E. 50	D Abnormal		
-			9/24	9/24		9/24 -
,tun			Junt	Junt		Jun19/24
Aluminum (ppm)					om)	
Smuara				Savara		
E I			- 41 E			
20 - Abnormal			21	- Abnormai		
0			+			4
19/2 ur			n19/2	19/2 ur		Jun19/24
- ,			٦٢			٦ <sup>ر</sup>
			80			
300 +						
				Automa		 
100			2			
9/24			9/24	9/24		9/24 -
Jun1			Jun1	Jun1		Jun 19/2 <sup>4</sup>
Viscosity @ 100°C				Soot %		
Abnormal			6.0	Abnormal		1
C 18 - Anorma 16 - Base 16 - Base 14 - Abnormal			هو tog			1
5			چ 2.1	0 -		
<sup>33</sup> 14 - Abnormal						
12 + C			Jun 19/24	Jun 19/24		Jun 19/24 -
	Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROPERT Visc @ 40°C Visc @ 100°C Viscosity Index (VI) GRAPHS Iron (ppm)	Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar FLUID PROPERTIES Visc @ 40°C cSt Visc @ 100°C cSt Viscosity Index (VI) Scale GRAPHS Iron (ppm) Severe Abnormal Copper (ppm) Copper (ppm) Viscosity @ 100°C	Debris scalar Visual* Sand/Dirt scalar Visual* Appearance scalar Visual* Odor scalar Visual* Emulsified Water scalar Visual* Free Water scalar Visual* Free Water scalar Visual* FLUID PROPERTIES method Visc @ 40°C cSt ASTM D7279(m) Visc @ 100°C cSt ASTM D7279(m) Viscosity Index (VI) Scale ASTM D2270* GRAPHS Iron (ppm) Aluminum (ppm) Copper (ppm) Copper (ppm) Viscosity @ 100°C	Debris scalar Visual* NONE Sand/Dirt scalar Visual* NORML Appearance scalar Visual* NORML Odor scalar Visual* NORML Emulsified Water scalar Visual* NORML Emulsified Water scalar Visual* >0.2 Free Water scalar Visual* >0.2 Free Water scalar Visual* Imit/base Visc @ 40°C cSt ASTM D7279(m) 120. Visco @ 100°C cSt ASTM D7279(m) 15.7 Viscosity Index (VI) Scale ASTM D7279(m) 15.7 Viscosity Index (VI) Scale ASTM D7270(m) 15.7 Aluminum (ppm) Aluminum (ppm) Copper (ppm)	Debris  scalar  Visual*  NONE  NONE    Sand/Dirt  scalar  Visual*  NONE  NONE    Appearance  scalar  Visual*  NORML  NORML    Odor  scalar  Visual*  NORML  NORML    Odor  scalar  Visual*  NORML  NORML    Emulsified Water  scalar  Visual*  >0.2  NEG    Free Water  scalar  Visual*  NORML  NORML    Visc @ 40°C  cSt  ASTM D7279(m)  120.  101    Visc @ 100°C  cSt  ASTM D7279(m)  15.7  13.5    Viscosity Index (VI)  Scale  ASTM D7279(m)  15.7  13.5    Iron (ppm)	Debris  scalar  Visual*  NONE  NONE     Sand/Dirt  scalar  Visual*  NONE     Appearance  scalar  Visual*  NORML  NORML     Odor  scalar  Visual*  NORML  NORML     Odor  scalar  Visual*  NORML  NORML     Emulsified Water  scalar  Visual*  NORML  NORML     Free Water  scalar  Visual*  NORML  NORML     Visc @ 40°C  cSt  ASTM D7279(m)  120.  101     Visc @ 100°C  cSt  ASTM D7279(m)  15.7  13.5     Viscosity Index (VI)  Scale  ASTM D7279(m)  139  133     GRAPHS  Iron (ppm)  Image: Stalar  Image: Stalar

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Contact/Location: Serdar Okur - RUSMIS