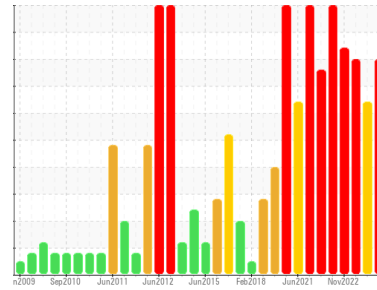




# PROBLEM SUMMARY

## Sample Rating Trend

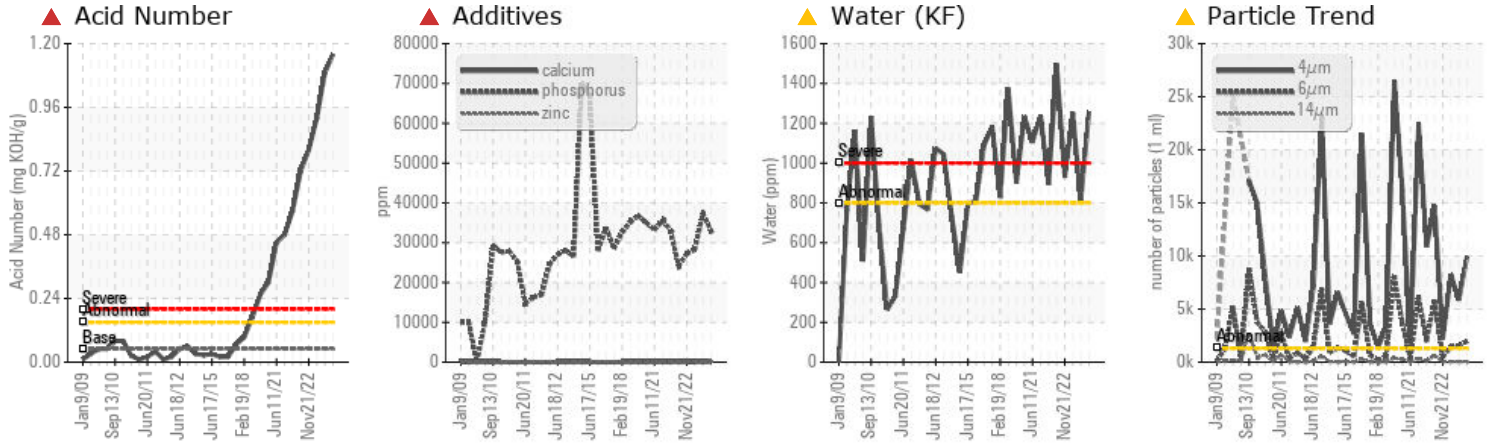


DEGRADATION



Area  
**(ZONE3) BRUCE A/0A/34340**  
 Machine Id  
**0A-34340-MV313-ActuatorHydFluid**  
 Component  
**Hydraulic System**  
 Fluid  
**SUPRESTA FYRQUEL EHC-S (8 GAL)**

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	SEVERE
Zinc	ppm	ASTM D5185(m)		▲ 197	▲ 184	▲ 159
Water	%	ASTM D6304*	>0.08	▲ 0.125	0.081	▲ 0.125
ppm Water	ppm	ASTM D6304*	>800	▲ 1257	812	▲ 1250.3
Particles >4µm		ASTM D7647	>1300	▲ 9922	▲ 5841	▲ 8258
Particles >6µm		ASTM D7647	>320	▲ 1964	▲ 1583	▲ 1416
Oil Cleanliness		ISO 4406 (c)	>17/15/12	▲ 20/18/13	▲ 20/18/13	▲ 20/18/13
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	▲ 1.16	▲ 1.09	▲ 0.92

PrtFilter



Customer Id: BRUTIV  
 Sample No.: WC  
 Lab Number: 02643303  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Water Access	---	---	?	We advise that you check for the source of water entry.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.
Filter Fluid	---	---	?	We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil.

HISTORICAL DIAGNOSIS

DEGRADATION



**22 Nov 2023 Diag: Kevin Marson**

We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. Acid Number (AN) is severely high. Zinc ppm levels are severely high. Calcium ppm levels are notably high. The high AN level of the oil indicates the presence of oxi-polymerized products. The AN level is much higher than the recommended limit. The oil is no longer serviceable.

view report



DEGRADATION



**05 Jun 2023 Diag: Kevin Marson**

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. Acid Number (AN) is severely high. Zinc ppm levels are severely high. Calcium ppm levels are notably high. The high AN level of the oil indicates the presence of oxi-polymerized products. The AN level is much higher than the recommended limit. The oil is no longer serviceable.

view report



DEGRADATION



**21 Nov 2022 Diag: Bill Quesnel**

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil. Acid Number (AN) is severely high. Zinc ppm levels are severely high. Sodium ppm levels are abnormally high. The high AN level of the oil indicates the presence of oxi-polymerized products. The AN level is much higher than the recommended limit. The oil is no longer serviceable.

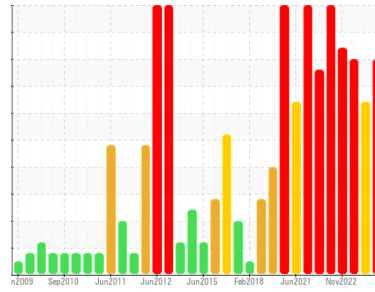
view report





# OIL ANALYSIS REPORT

## Sample Rating Trend



DEGRADATION



Area  
**(ZONE3) BRUCE A/0A/34340**  
 Machine Id  
**0A-34340-MV313-ActuatorHydFluid**  
 Component  
**Hydraulic System**  
 Fluid  
**SUPRESTA FYRQUEL EHC-S (8 GAL)**

### DIAGNOSIS

#### Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

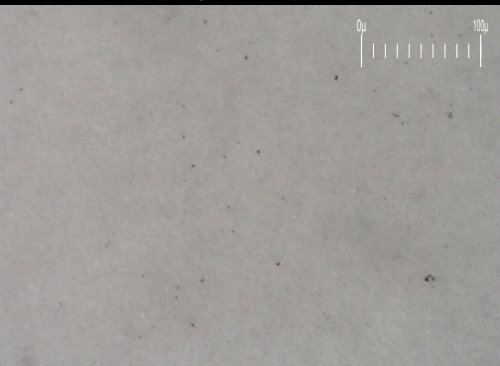
#### Contaminants

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

#### Oil Condition

Acid Number (AN) is severely high. Zinc ppm levels are severely high. Calcium ppm levels are notably high. The high AN level of the oil indicates the presence of oxi-polymerized products. The AN level is much higher than the recommended limit. The oil is no longer serviceable.

Particle Filter (Magn: 200 x)



### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC</b>	WC	WC0801500
Sample Date	Client Info	<b>03 Jun 2024</b>	22 Nov 2023	05 Jun 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>SEVERE</b>	SEVERE	SEVERE

### WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >5	<b>4</b>	3	3
Chromium	ppm ASTM D5185(m) >5	<b>0</b>	0	0
Nickel	ppm ASTM D5185(m) >5	<b>&lt;1</b>	<1	0
Titanium	ppm ASTM D5185(m) >5	<b>0</b>	0	0
Silver	ppm ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm ASTM D5185(m) >5	<b>&lt;1</b>	<1	<1
Lead	ppm ASTM D5185(m) >5	<b>1</b>	2	1
Copper	ppm ASTM D5185(m) >5	<b>2</b>	2	1
Tin	ppm ASTM D5185(m) >5	<b>0</b>	0	0
Antimony	ppm ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)	<b>3</b>	2	2

### ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Barium	ppm ASTM D5185(m)	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Magnesium	ppm ASTM D5185(m)	<b>2</b>	2	2
Calcium	ppm ASTM D5185(m)	<b>11</b>	7	5
Phosphorus	ppm ASTM D5185(m)	<b>33027</b>	37305	28175
Zinc	ppm ASTM D5185(m)	<b>197</b>	184	159
Sulfur	ppm ASTM D5185(m)	<b>6</b>	0	4
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1

### CONTAMINANTS

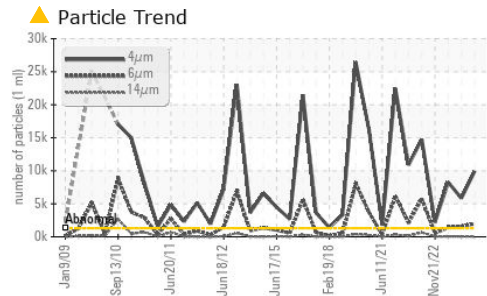
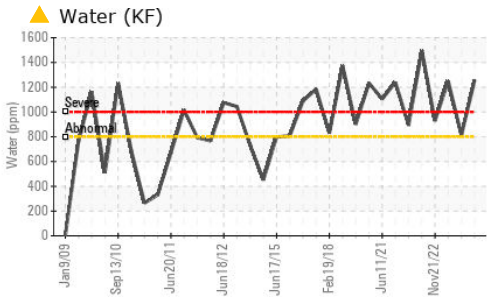
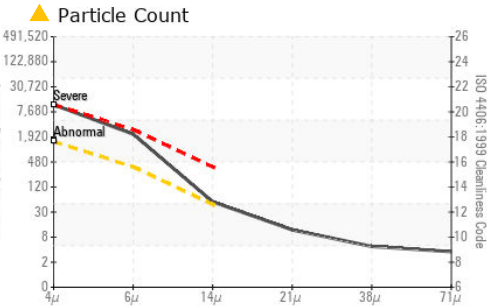
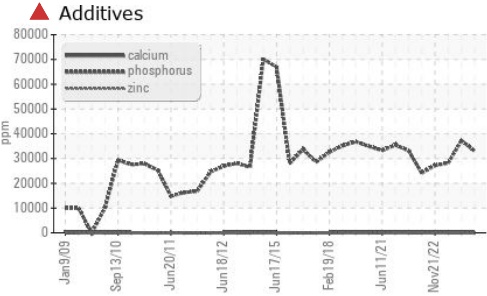
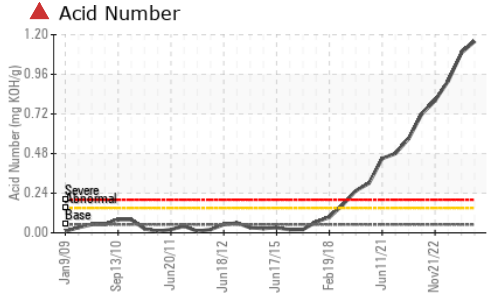
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >5	<b>2</b>	2	3
Sodium	ppm ASTM D5185(m) >5	<b>3</b>	2	1
Potassium	ppm ASTM D5185(m) >20	<b>1</b>	1	<1
Water	% ASTM D6304* >0.08	<b>0.125</b>	0.081	0.125
ppm Water	ppm ASTM D6304* >800	<b>1257</b>	812	1250.3

### FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	<b>9922</b>	5841	8258
Particles >6µm	ASTM D7647 >320	<b>1964</b>	1583	1416
Particles >14µm	ASTM D7647 >40	<b>47</b>	55	60
Particles >21µm	ASTM D7647 >10	<b>10</b>	11	14
Particles >38µm	ASTM D7647 >3	<b>4</b>	0	1
Particles >71µm	ASTM D7647 >3	<b>3</b>	0	1
Oil Cleanliness	ISO 4406 (c) >17/15/12	<b>20/18/13</b>	20/18/13	20/18/13



# OIL ANALYSIS REPORT

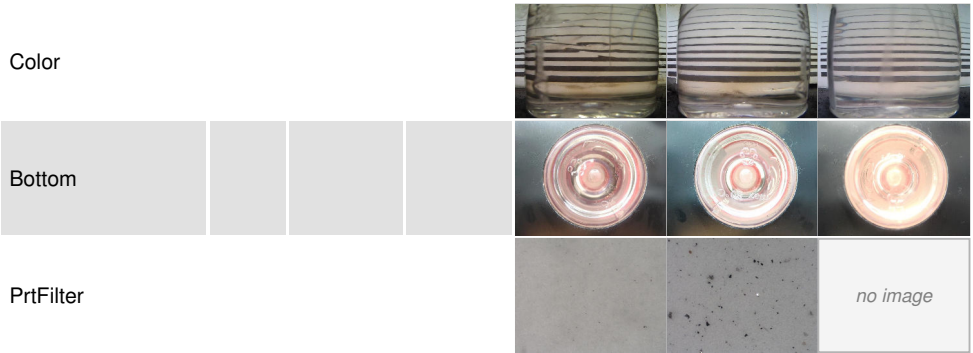


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	▲ 1.16	▲ 1.09	▲ 0.92

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.08	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	47	43.8	44.7	42.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC  
**Lab Number** : 02643303  
**Unique Number** : 5800842  
**Test Package** : IND 2 ( Additional Tests: A-FERR, BottomAnalysis, DR-FERR, FILTERPATCH, PrtFilter, TAN)

**Bruce Power - Bruce A PdM**  
 P.O.Box 1540, 177 Tie Road, RM-222 U2 Column 2N11 615'  
 Tiverton, ON  
 CA N0G 2T0  
**Contact:** Andrew Roffey  
 andrew.roffey@brucepower.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**T: (519)361-2673 x:17186**  
**F:**

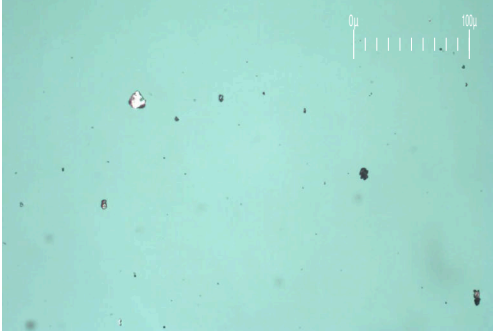




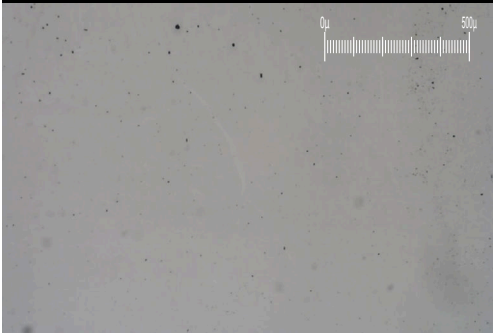
# FERROGRAPHY REPORT

Area  
**(ZONE3) BRUCE A/0A/34340**  
 Machine Id  
**0A-34340-MV313-ActuatorHydFluid**  
 Component  
**Hydraulic System**  
 Fluid  
**SUPRESTA FYRQUEL EHC-S (8 GAL)**

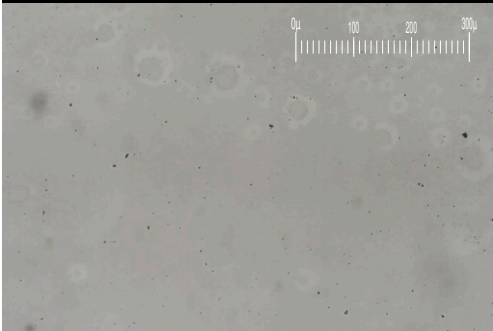
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW



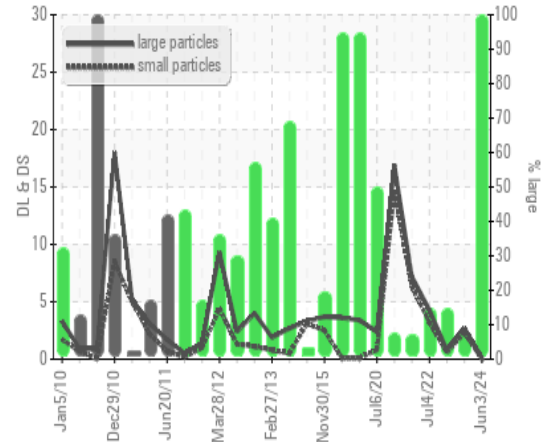
DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		<b>0.1</b>	2.7	0.8
Small Particles		DR-Ferr*		<b>0.0</b>	2.3	0.6
Total Particles		DR-Ferr*	>---	<b>0.1</b>	5	1.4
Large Particles Percentage	%	DR-Ferr*		<b>100</b>	8	14.3
Severity Index		DR-Ferr*		<b>0</b>	1	0

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		█ 1	█ 1	█ 1
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		█ 1	█ 1	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		█ 1	█ 1	█ 1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		█ 1	█ 2	█ 1

## WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

DR Ferrography



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