

OIL ANALYSIS REPORT

Sample Rating Trend





MINING ME-014 CATERPILLAR 773G 7CS00407 Gomponent Front Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0941656		
Sample Date		Client Info		10 Jun 2024		
Machine Age	hrs	Client Info		49842		
Oil Age	hrs	Client Info		49842		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>800	37		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>5	<1		
Titanium	ppm	ASTM D5185(m)	>15	<1		
Silver	ppm	ASTM D5185(m)	>2	0		
Aluminum	ppm	ASTM D5185(m)	>75	4		
Lead	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>75	<1		
Tin	ppm	ASTM D5185(m)	>8	0		
Antimony	ppm	ASTM D5185(m)	>50	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	2	6		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	2		
Manganese	ppm	ASTM D5185(m)	0	<1		
Magnesium	ppm	ASTM D5185(m)	9	20		
Calcium	ppm	ASTM D5185(m)	3114	3737		
Phosphorus	ppm	ASTM D5185(m)	1099	852		
Zinc	ppm	ASTM D5185(m)	1245	1016		
Sulfur	ppm	ASTM D5185(m)	7086	5330		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	6	method	limit/base	current	history1	history
Silicon	ppm	ASTM D5185(m)	>400	20		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)		<1		

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

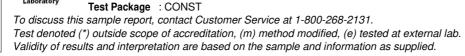


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Viscosity @ 40°C	
240 -	
220 - Base	
5 200 Base 5 200 - 5 300 - 180 -	
160 - Abnormal	
140 + + + + + + + + + + + + + + + + + + +	Jun 10/24

	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	VLITE		
Jun10/24	Appearance	scalar	Visual*	NORML	NORML		
nn	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	213.9	194		
	SAMPLE IMAGES	6	method	limit/base	current	history1	history2
	Color					no image	no image
	Bottom					no image	no image
	Ferrous Alloys	5		Jun1024 Jun1024 Jun1024			
Laboratory Sample No. Lab Number	: WearCheck - C8-1175 : WC0941656 : 02643474 : 5801012	Rece Teste	ived :21 d :21	gton, ON L7 Jun 2024 Jun 2024	260		ia Canada Ltd. County Rd. #46 Havelock, ON CA K01 170

: 21 Jun 2024 - Wes Davis



Diagnosed

Unique Number : 5801013

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CALA

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Submitted By: Paul Laneville Page 2 of 2