

OIL ANALYSIS REPORT

DIRT

Machine Id

#22 SCREW

Gearbox Fluid MOBIL MOBILGEAR SHC 220 (--- LTR)

DIAGNOSIS

A Recommendation

We advise that you check all areas where dirt can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate concentration of dirt present in the oil.

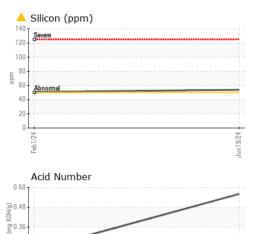
Fluid Condition

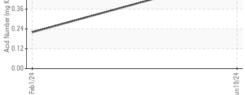
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

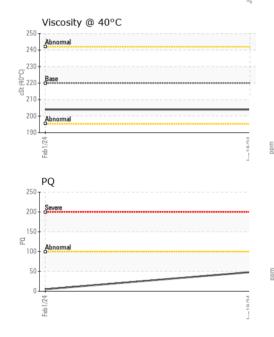
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0951867	WC0750574	
Sample Date		Client Info		19 Jun 2024	01 Feb 2024	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		48	5	
Iron	ppm	ASTM D5185(m)	>200	71	50	
Chromium	ppm	ASTM D5185(m)	>15	3	1	
Nickel	ppm	ASTM D5185(m)	>15	2	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	
Lead	ppm	ASTM D5185(m)	>100	0	0	
Copper	ppm	ASTM D5185(m)	>200	1	1	
Tin	ppm	ASTM D5185(m)	>25	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		4	2	
Barium	ppm	ASTM D5185(m)		<1	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		1	<1	
Magnesium	ppm	ASTM D5185(m)		7	10	
Calcium	ppm	ASTM D5185(m)		35	141	
Phosphorus	ppm	ASTM D5185(m)		214	224	
Zinc	ppm	ASTM D5185(m)		21	22	
Sulfur	ppm	ASTM D5185(m)		3468	3661	
Lithium	ppm	ASTM D5185(m)		2	1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	5 4	51	
Sodium	ppm	ASTM D5185(m)		<1	0	
Potassium	ppm	ASTM D5185(m)	>20	<1	1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.56	0.22	



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		method	limit/base	current	history1	history2
Vhite Metal	scalar	Visual*	NONE	NONE	LIGHT	
ellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	VLITE	LIGHT	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Ddor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPERTI	ES	method	limit/base	current	history1	history2
/isc @ 40°C	cSt	ASTM D7279(m)	220	204	204	
SAMPLE IMAGES		method	limit/base	current	history1	history2
			100			
Color						no image
				0		
Bottom				(and and a		no image
						ne inage
GRAPHS						
Ferrous Alloys				PQ		
			220			
iron chromium			200-	Severe		
nickel			180-			
			160			
Feb 1/24 -			+ 140-			
-B-			120- Da	Abnormal		
Non-ferrous Metals			100-	Q		
copper			80.			
tin			60-			
			40-			
			20.			

eb1/24	******		19/24	1/24		
Feb1/24	******		Jun19/24	Feb1/24 -		
Viscosity @ 40°C			Jun19/2	Acid Number		
			Jun19/2			
Viscosity @ 40°C			Jun19/2		_	
Viscosity @ 40°C			Jun19/2			
Viscosity @ 40°C			Jun19/2			
Viscosity @ 40°C			(0,60- (0)HO) 0.48- (0)HO) 0.48- (0) 40-0.24- (0) 1.12- (0,00- (0,00- (0,00-))	Acid Number		
Viscosity @ 40°C			(0,60- (0)HO) 0.48- (0)HO) 0.48- (0) 40-0.24- (0) 1.12- (0,00- (0,00- (0,00-))			
Viscosity @ 40°C			(0,600) (0,00) (0,000)	Acid Number		
Viscosity @ 40°C	Appleby	/ Line, Burlin	2061umr (0,H0) 2048 Will 2000 Will 2	Acid Number	BMEUSE LIME C	
Viscosity @ 40°C	Appleby Recei		2061umr (0,H0) 2048 Will 2000 Will 2	Acid Number	RMEUSE LIME C BOX 1690,, F	ANADA LTI
Viscosity @ 40°C	Recei Teste	i ved :21 i d :24	(0,600 (0,400) (0,400) (0,400) (0,400) (0,000) (0,000) (0,000) (0,000) (0,000) (0,000) (0,000) (0,400)	Acid Number	BOX 1690,, H	ANADA LTI

Accredited Laboratory Test Package : IND 2 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

cSt (40°C)

Laboratory

Sample No. Lab Number

Unique Number

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CALA

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Contact/Location: Rejean Baillargeon - REIBLI