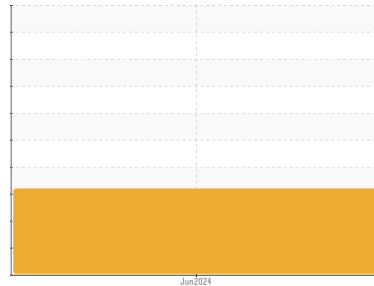




# OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area  
**Extrudex Alum - E00400**  
 Machine Id  
**A2406141**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

● **Wear**  
 Aluminum, copper and iron ppm levels are noted.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #	Client Info			<b>2024 06 0560</b>	---	---
Department	Client Info			<b>Production</b>	---	---
Sample From	Client Info			<b>Machine</b>	---	---
Production Stage	Client Info			<b>Initial</b>	---	---
Sent to WC	Client Info			<b>06/20/2024</b>	---	---
Sample Number	Client Info			<b>E30002490</b>	---	---
Sample Date	Client Info			<b>20 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

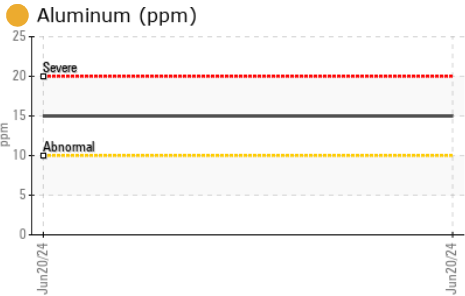
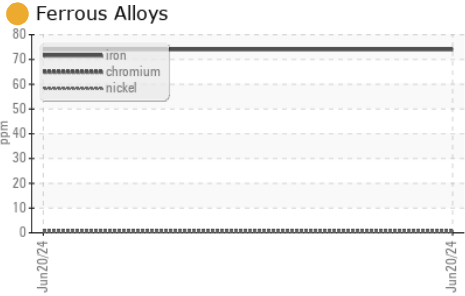
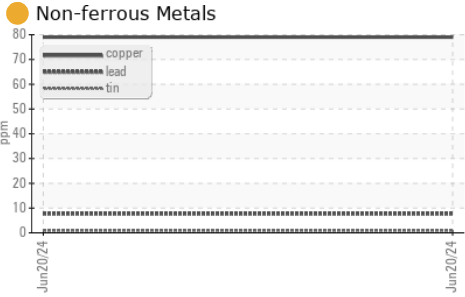
CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	● <b>74</b>	---	---
Chromium	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185(m)	>10	● <b>15</b>	---	---
Lead	ppm	ASTM D5185(m)	>20	<b>8</b>	---	---
Copper	ppm	ASTM D5185(m)	>20	● <b>79</b>	---	---
Tin	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	---	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	---	---



ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<b>1</b>	---	---
Barium	ppm	ASTM D5185(m)	5	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185(m)	25	<b>12</b>	---	---
Calcium	ppm	ASTM D5185(m)	200	<b>74</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	300	<b>512</b>	---	---
Zinc	ppm	ASTM D5185(m)	370	<b>380</b>	---	---
Sulfur	ppm	ASTM D5185(m)	2500	<b>1642</b>	---	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>5</b>	---	---
Sodium	ppm	ASTM D5185(m)		<b>2</b>	---	---
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---

# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	VLITE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	▲ WGOIL	---
Odor	scalar	Visual*	NORML	NORML	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : E30002490  
**Lab Number** : 02643855  
**Unique Number** : 5801394  
**Test Package** : TEST ( Additional Tests: ICP )

**Environmental 360 Solutions Ltd.**  
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 Cobourg, ON  
 CA K9A 5H5  
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 tsorkina@e360s.ca  
 T: (800)263-3939  
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.