

NORMAL

Area Nominal Machine Tool - 888096 RB030-R

Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

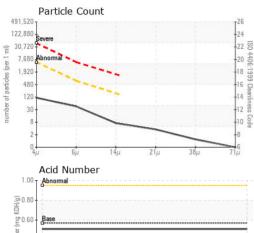
We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

PLEASE NOTE: Viscosity does not match the oil type.

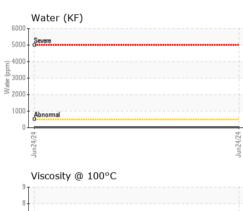
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Department		Client Info		Sales		
Sample From		Client Info		Machine		
Production Stage		Client Info		Lab Reclaim		
Sent to WC		Client Info		06/24/2024		
Sample Number		Client Info		E30002457		
Sample Date		Client Info		24 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	3		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	9		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	8		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	<1		
Calcium	ppm	ASTM D5185(m)	200	55		
Phosphorus	ppm	ASTM D5185(m)	300	407		
Zinc	ppm	ASTM D5185(m)	370	468		
Sulfur	ppm	ASTM D5185(m)	2500	2354		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	1	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D6304*	>0.05	0.001		
ppm Water	ppm	ASTM D6304*	>500	12		

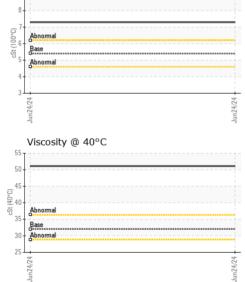


OIL ANALYSIS REPORT



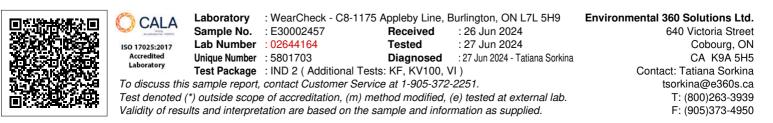






FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	99		
Particles >6µm		ASTM D7647	>640	38		
Particles >14µm		ASTM D7647	>160	6		
Particles >21µm		ASTM D7647	>40	3		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	14/12/10		
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.51		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	51.1		
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	7.3		
Viscosity Index (VI)	Scale	ASTM D2270*	102	102		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image

Bottom



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Contact/Location: Tatiana Sorkina - CHECOB Page 2 of 2

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