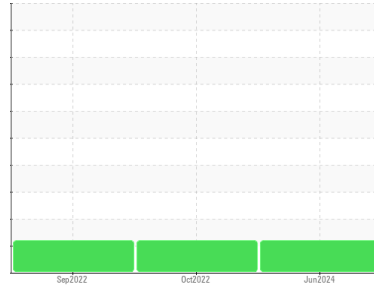




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

[BEFORE]

Machine Id

REEL COH INC H2204-HS (S/N 6255)

Component

Gear Reducer

Fluid

CLP HC ISO VC 220 (283 LTR)

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

|               | method      | limit/base  | current     | history1    | history2    |
|---------------|-------------|-------------|-------------|-------------|-------------|
| Sample Number | Client Info |             | PP          | PP          | PP          |
| Sample Date   | Client Info |             | 13 Jun 2024 | 03 Oct 2022 | 13 Sep 2022 |
| Machine Age   | hrs         | Client Info | 5           | 50          | 50          |
| Oil Age       | hrs         | Client Info | 5           | 50          | 0           |
| Oil Changed   | Client Info |             | N/A         | Not Changd  | Not Changd  |
| Sample Status |             |             | ABNORMAL    | ABNORMAL    | ABNORMAL    |

## CONTAMINATION

|       | method    | limit/base | current | history1 | history2 |
|-------|-----------|------------|---------|----------|----------|
| Water | WC Method | >0.1       | NEG     | NEG      | NEG      |

## WEAR METALS

|           | method | limit/base    | current | history1 | history2 |
|-----------|--------|---------------|---------|----------|----------|
| Iron      | ppm    | ASTM D5185(m) | >150    | 2        | 2        |
| Chromium  | ppm    | ASTM D5185(m) | >10     | 0        | 0        |
| Nickel    | ppm    | ASTM D5185(m) | >10     | <1       | <1       |
| Titanium  | ppm    | ASTM D5185(m) |         | <1       | 0        |
| Silver    | ppm    | ASTM D5185(m) |         | 0        | 0        |
| Aluminum  | ppm    | ASTM D5185(m) | >25     | <1       | 0        |
| Lead      | ppm    | ASTM D5185(m) | >100    | 0        | <1       |
| Copper    | ppm    | ASTM D5185(m) | >50     | <1       | 0        |
| Tin       | ppm    | ASTM D5185(m) | >10     | 0        | 0        |
| Antimony  | ppm    | ASTM D5185(m) | >5      | 0        | <1       |
| Vanadium  | ppm    | ASTM D5185(m) |         | 0        | 0        |
| Beryllium | ppm    | ASTM D5185(m) |         | 0        | 0        |
| Cadmium   | ppm    | ASTM D5185(m) |         | 0        | 0        |

## ADDITIVES

|            | method | limit/base    | current | history1 | history2 |
|------------|--------|---------------|---------|----------|----------|
| Boron      | ppm    | ASTM D5185(m) |         | 31       | <1       |
| Barium     | ppm    | ASTM D5185(m) |         | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185(m) |         | 0        | 0        |
| Manganese  | ppm    | ASTM D5185(m) |         | 0        | 0        |
| Magnesium  | ppm    | ASTM D5185(m) |         | <1       | 0        |
| Calcium    | ppm    | ASTM D5185(m) |         | <1       | <1       |
| Phosphorus | ppm    | ASTM D5185(m) |         | 403      | 469      |
| Zinc       | ppm    | ASTM D5185(m) |         | 1        | 1        |
| Sulfur     | ppm    | ASTM D5185(m) |         | 4652     | 1788     |
| Lithium    | ppm    | ASTM D5185(m) |         | <1       | <1       |

## CONTAMINANTS

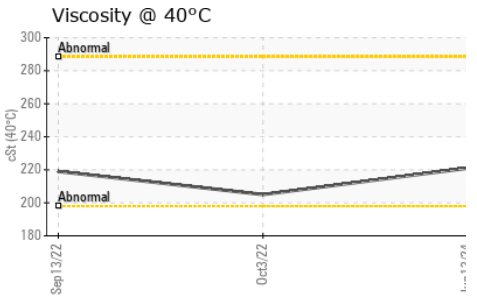
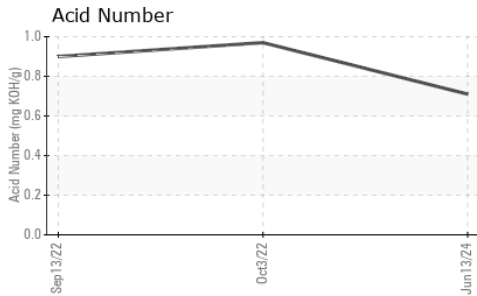
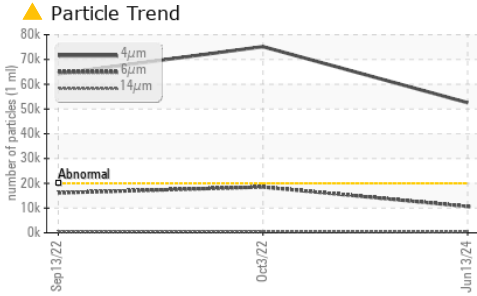
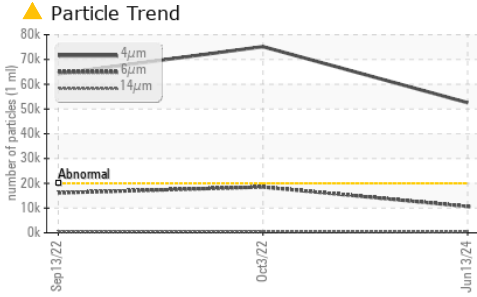
|           | method | limit/base    | current | history1 | history2 |
|-----------|--------|---------------|---------|----------|----------|
| Silicon   | ppm    | ASTM D5185(m) | >50     | 0        | 26       |
| Sodium    | ppm    | ASTM D5185(m) |         | <1       | 1        |
| Potassium | ppm    | ASTM D5185(m) | >20     | <1       | 0        |

## FLUID CLEANLINESS

|                 | method       | limit/base | current    | history1   | history2   |
|-----------------|--------------|------------|------------|------------|------------|
| Particles >4µm  | ASTM D7647   | >20000     | ▲ 52538    | ▲ 75177    | ▲ 64195    |
| Particles >6µm  | ASTM D7647   | >5000      | ▲ 10644    | ▲ 18498    | ▲ 16134    |
| Particles >14µm | ASTM D7647   | >640       | 353        | 519        | 482        |
| Particles >21µm | ASTM D7647   | >160       | 64         | 80         | 70         |
| Particles >38µm | ASTM D7647   | >40        | 4          | 2          | 0          |
| Particles >71µm | ASTM D7647   | >10        | 2          | 1          | 0          |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16  | ▲ 23/21/16 | ▲ 23/21/16 | ▲ 23/21/16 |



# OIL ANALYSIS REPORT

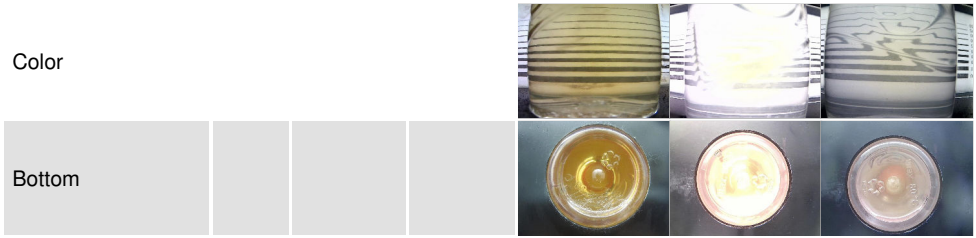


| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D974* |            | <b>0.71</b> | 0.97     | 0.90     |

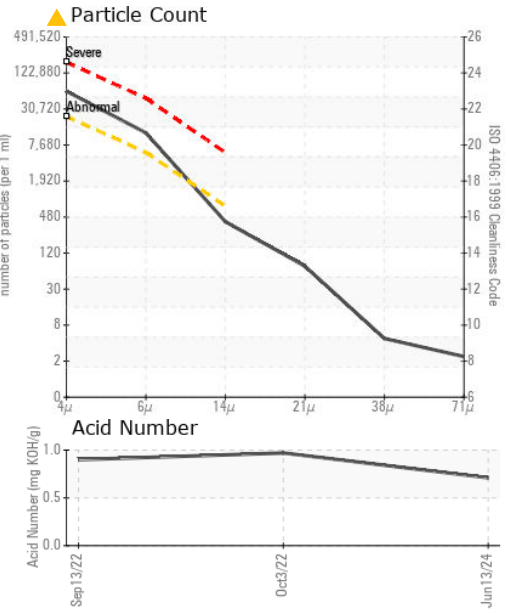
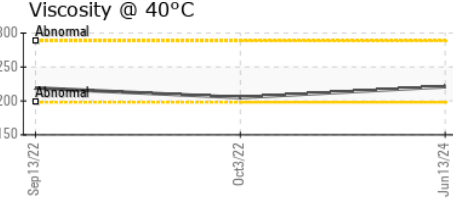
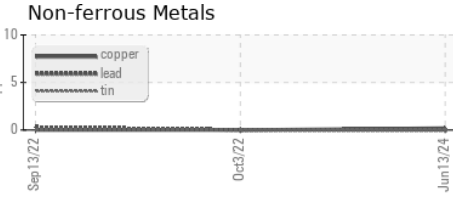
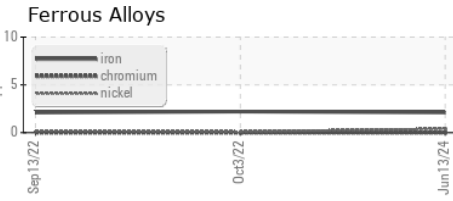
| VISUAL           |        | method  | limit/base | current      | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | Visual* | NONE       | <b>NONE</b>  | VLITE    | NONE     |
| Sand/Dirt        | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | Visual* | >0.1       | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar | Visual* |            | <b>NEG</b>   | NEG      | NEG      |

| FLUID PROPERTIES |     | method        | limit/base | current    | history1 | history2 |
|------------------|-----|---------------|------------|------------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D7279(m) |            | <b>221</b> | 205      | 219      |

| SAMPLE IMAGES |  | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PP  
**Lab Number** : 02644234  
**Unique Number** : 5801773  
**Test Package** : IND 2  
**Received** : 26 Jun 2024  
**Tested** : 27 Jun 2024  
**Diagnosed** : 27 Jun 2024 - Wes Davis

**REEL COH INC.**  
 863 ARVIN AVENUE  
 STONEY CREEK, ON  
 CA L8E 5N8  
 Contact: Joe Beaulieu  
 jbeaulieu@reelcoh.com  
 T: (905)643-1296  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.