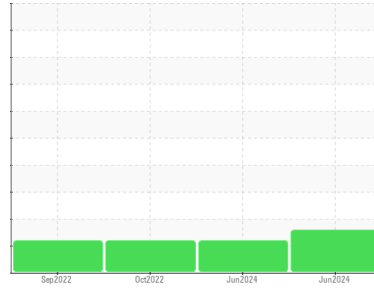




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

[AFTER]

Machine Id

REEL COH INC H2204-HS (S/N 6255)

Component

Gear Reducer

Fluid

CLP HC ISO VC 220 (283 LTR)

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PP	PP	PP
Sample Date	Client Info		17 Jun 2024	13 Jun 2024	03 Oct 2022
Machine Age	hrs	Client Info	15	5	50
Oil Age	hrs	Client Info	15	5	50
Oil Changed	Client Info		Not Chngd	N/A	Not Chngd
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>150	3	2
Chromium	ppm	ASTM D5185(m)	>10	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1
Titanium	ppm	ASTM D5185(m)		<1	0
Silver	ppm	ASTM D5185(m)		0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0
Copper	ppm	ASTM D5185(m)	>50	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		31	<1
Barium	ppm	ASTM D5185(m)		0	0
Molybdenum	ppm	ASTM D5185(m)		0	0
Manganese	ppm	ASTM D5185(m)		0	0
Magnesium	ppm	ASTM D5185(m)		<1	0
Calcium	ppm	ASTM D5185(m)		<1	<1
Phosphorus	ppm	ASTM D5185(m)		400	403
Zinc	ppm	ASTM D5185(m)		2	1
Sulfur	ppm	ASTM D5185(m)		4612	4652
Lithium	ppm	ASTM D5185(m)		<1	<1

## CONTAMINANTS

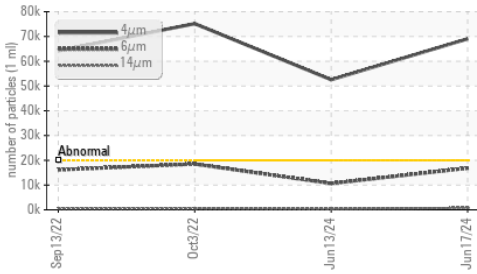
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	0	26
Sodium	ppm	ASTM D5185(m)		0	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1

## FLUID CLEANLINESS

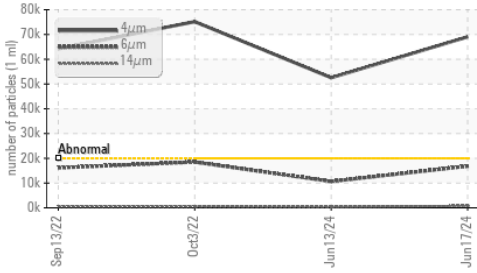
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 69056	▲ 52538	▲ 75177
Particles >6µm	ASTM D7647	>5000	▲ 16841	▲ 10644	▲ 18498
Particles >14µm	ASTM D7647	>640	● 765	353	519
Particles >21µm	ASTM D7647	>160	150	64	80
Particles >38µm	ASTM D7647	>40	13	4	2
Particles >71µm	ASTM D7647	>10	9	2	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 23/21/17	▲ 23/21/16	▲ 23/21/16

# OIL ANALYSIS REPORT

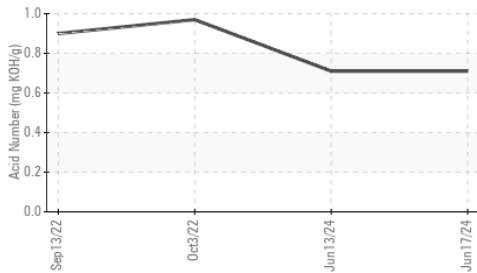
## Particle Trend



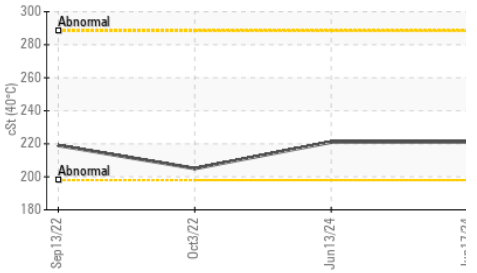
## Particle Trend



## Acid Number



## Viscosity @ 40°C



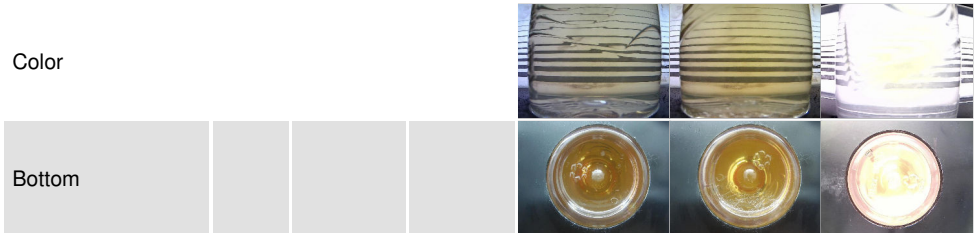
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.71</b>	0.71	0.97
<b>VISUAL</b>					
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*	NEG	NEG	NEG

## FLUID PROPERTIES

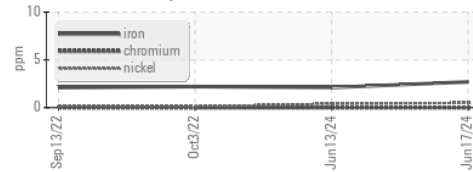
	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>221</b>	221	205

## SAMPLE IMAGES

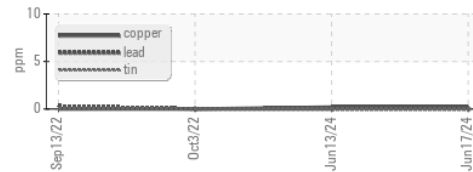


## GRAPHS

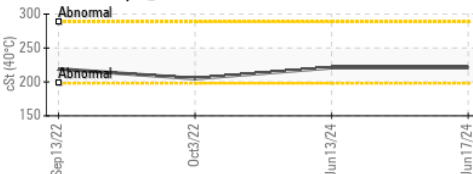
### Ferrous Alloys



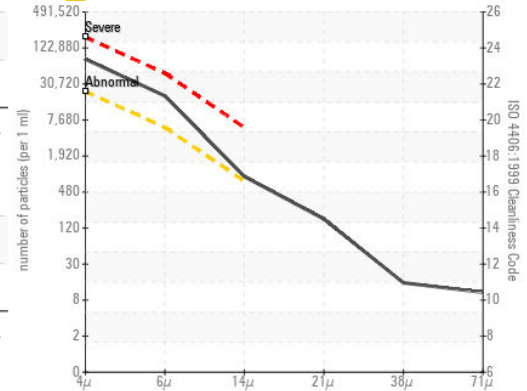
### Non-ferrous Metals



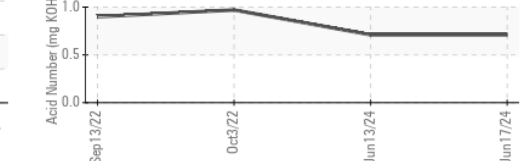
### Viscosity @ 40°C



### Particle Count



### Acid Number



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PP **Received** : 26 Jun 2024  
**Lab Number** : 02644235 **Tested** : 27 Jun 2024  
**Unique Number** : 5801774 **Diagnosed** : 27 Jun 2024 - Wes Davis  
**Test Package** : IND 2

**REEL COH INC.**  
 863 ARVIN AVENUE  
 STONEY CREEK, ON  
 CA L8E 5N8  
 Contact: Joe Beaulieu  
 jbeaulieu@reelcoh.com  
 T: (905)643-1296  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.