



OIL ANALYSIS REPORT

Area
Apel Extrusions - 888019
 Machine ID
PL003
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

Sample Rating Trend



DIAGNOSIS

- Recommendation**
The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.
- Contamination**
Particles >6µm and oil cleanliness are abnormally high. Particles >4µm are notably high.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Machine ID	Client Info		Virgin Product	---	---
Department	Client Info		Sales	---	---
Production Stage	Client Info		Virgin	---	---
Sent to WC	Client Info		06/25/2024	---	---
Sample Number	Client Info		E30002476	---	---
Sample Date	Client Info		30 May 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	0	---	---
Chromium	ppm	ASTM D5185(m) >20	0	---	---
Nickel	ppm	ASTM D5185(m) >20	<1	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	0	---	---
Aluminum	ppm	ASTM D5185(m) >20	0	---	---
Lead	ppm	ASTM D5185(m) >20	0	---	---
Copper	ppm	ASTM D5185(m) >20	0	---	---
Tin	ppm	ASTM D5185(m) >20	0	---	---
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

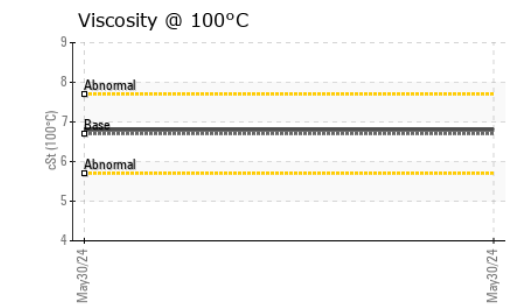
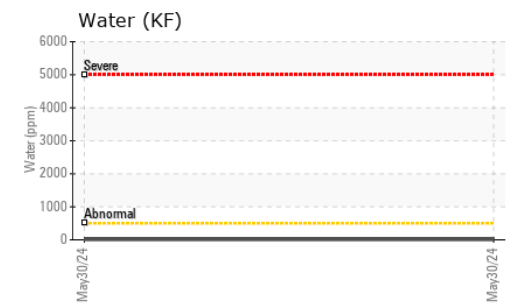
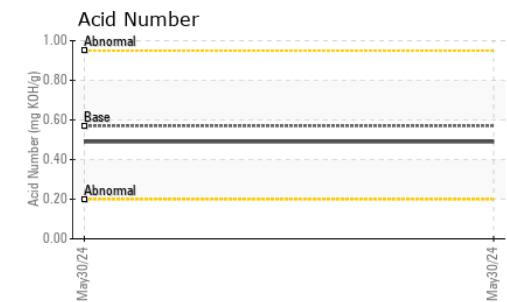
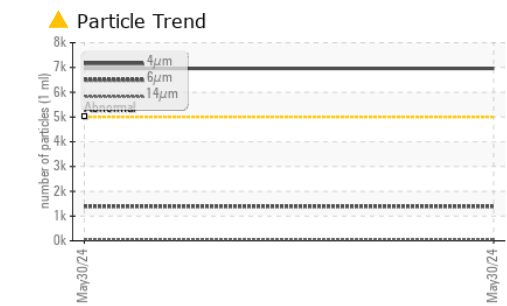
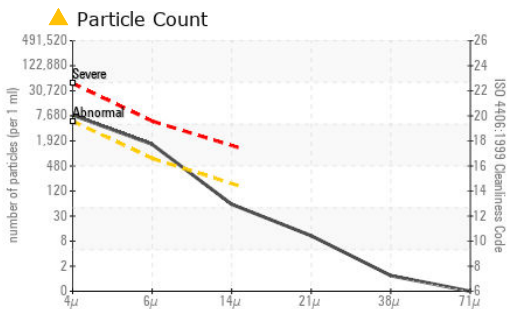
ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 5	0	---	---
Barium	ppm	ASTM D5185(m) 5	0	---	---
Molybdenum	ppm	ASTM D5185(m) 5	0	---	---
Manganese	ppm	ASTM D5185(m)	0	---	---
Magnesium	ppm	ASTM D5185(m) 25	<1	---	---
Calcium	ppm	ASTM D5185(m) 200	14	---	---
Phosphorus	ppm	ASTM D5185(m) 300	355	---	---
Zinc	ppm	ASTM D5185(m) 370	445	---	---
Sulfur	ppm	ASTM D5185(m) 2500	853	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	0	---	---
Sodium	ppm	ASTM D5185(m)	1	---	---
Potassium	ppm	ASTM D5185(m) >20	0	---	---
Water	%	ASTM D6304* >0.05	0.001	---	---
ppm Water	ppm	ASTM D6304* >500	11	---	---

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FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	● 6960	---	---
Particles >6µm	ASTM D7647	>640	▲ 1391	---	---
Particles >14µm	ASTM D7647	>160	51	---	---
Particles >21µm	ASTM D7647	>40	9	---	---
Particles >38µm	ASTM D7647	>10	1	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	▲ 20/18/13	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.49	---	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.1	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	6.8	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	97	104	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30002476
Lab Number : **02644342**
Unique Number : 5801881
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

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To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.