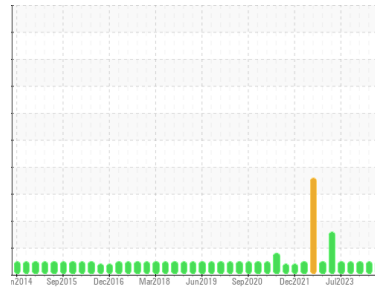




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

6 Calender Line

Machine Id

39-0423 6 Calender Kracht Hydraulic System

Component

Hydraulic System

Fluid

SUNOCO SUNVIS 846 ISO 46 (110 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0926950	WC0892248	WC0837285
Sample Date	Client Info			06 Jun 2024	20 Mar 2024	04 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

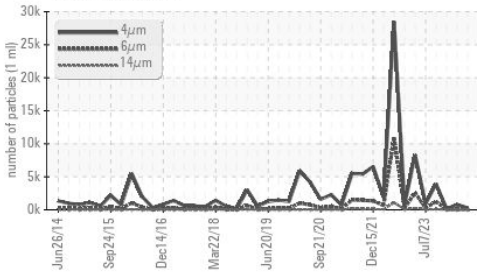
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	0	0
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	<1	0	0
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	0	0
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		6	0	<1
Calcium	ppm	ASTM D5185(m)		44	36	37
Phosphorus	ppm	ASTM D5185(m)		233	238	242
Zinc	ppm	ASTM D5185(m)		302	298	293
Sulfur	ppm	ASTM D5185(m)		5204	5361	5669
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

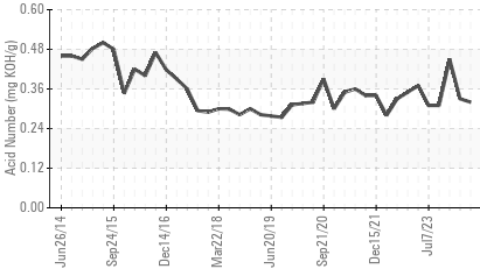
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		282	792	160
Particles >6µm		ASTM D7647	>1300	55	90	64
Particles >14µm		ASTM D7647	>160	7	6	14
Particles >21µm		ASTM D7647	>40	4	2	5
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647	>3	0	1	0
Oil Cleanliness		ISO 4406 (c)	>--/17/14	15/13/10	17/14/10	14/13/11

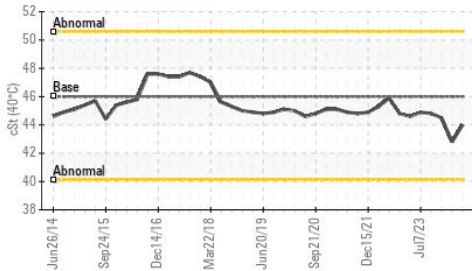
Particle Trend



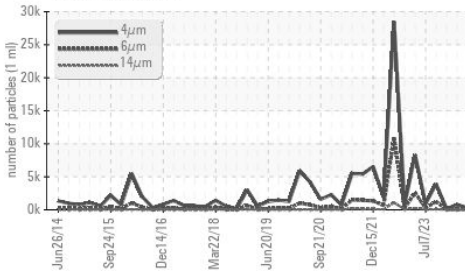
Acid Number



Viscosity @ 40°C



Particle Trend



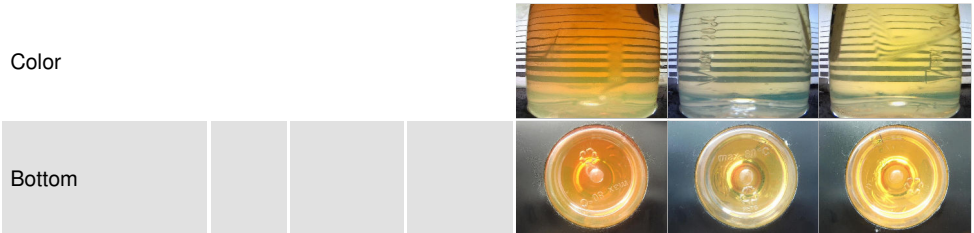
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.32	0.33	0.45
VISUAL					
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*	NEG	NEG	NEG

FLUID PROPERTIES

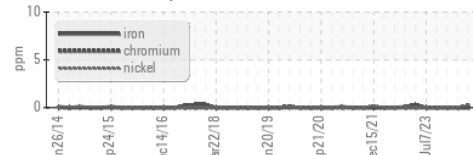
	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	44.0	42.8	44.5

SAMPLE IMAGES

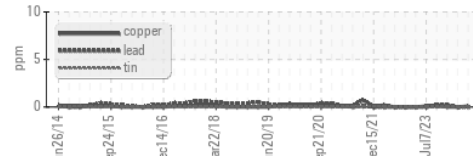


GRAPHS

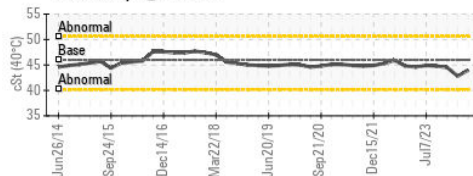
Ferrous Alloys



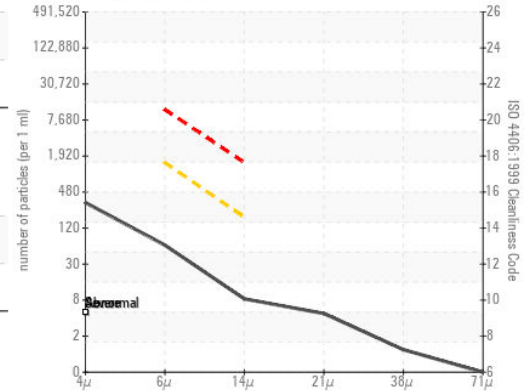
Non-ferrous Metals



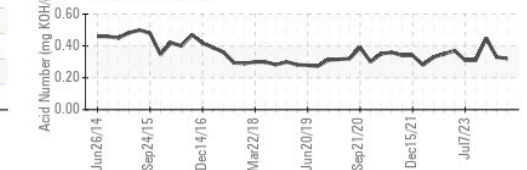
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0926950
Lab Number : **02644858**
Unique Number : 5802397
Test Package : IND 2
Received : 02 Jul 2024
Tested : 04 Jul 2024
Diagnosed : 04 Jul 2024 - Wes Davis

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 CAMBRIDGE, ON
 CA N1S 2R4
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 bob.abell@cgtower.com
 T: (519)623-1630
 F: (519)623-7018

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.