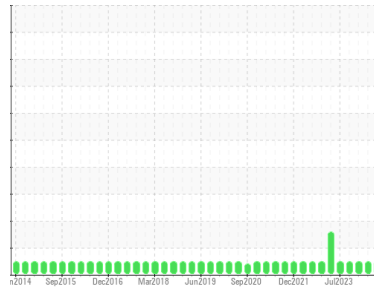




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**9 Printer**

Machine Id

**9 Printer Hydraulic System (S/N 61-0277)**

Component

**Circulating Hydraulic System**

Fluid

**SUNOCO SUNVIS 846 ISO 46 (37 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0867492</b>	WC0867503	WC0744097
Sample Date	Client Info			<b>06 Jun 2024</b>	20 Mar 2024	03 Jan 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185(m)	>20	<b>2</b>	2	3
Copper	ppm	ASTM D5185(m)	>20	<b>50</b>	50	50
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	0
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185(m)		<b>36</b>	36	37
Phosphorus	ppm	ASTM D5185(m)		<b>256</b>	259	267
Zinc	ppm	ASTM D5185(m)		<b>327</b>	320	318
Sulfur	ppm	ASTM D5185(m)		<b>3777</b>	3694	3956
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

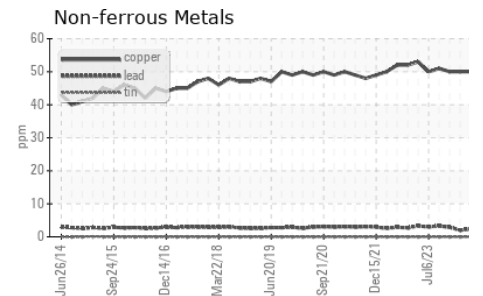
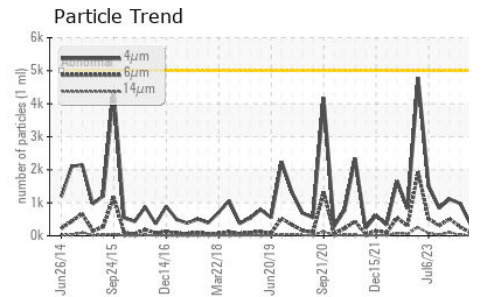
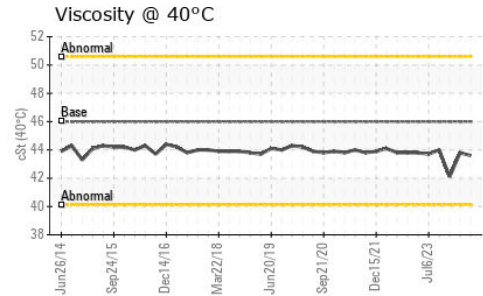
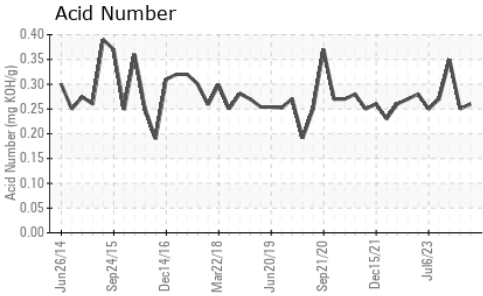
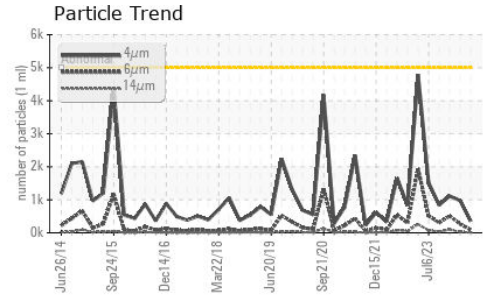
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Sodium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>352</b>	976	1115
Particles >6µm		ASTM D7647	>1300	<b>94</b>	268	515
Particles >14µm		ASTM D7647	>160	<b>11</b>	23	103
Particles >21µm		ASTM D7647	>40	<b>5</b>	6	29
Particles >38µm		ASTM D7647	>10	<b>1</b>	0	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0

Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>16/14/11</b>	17/15/12	17/16/14
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# OIL ANALYSIS REPORT

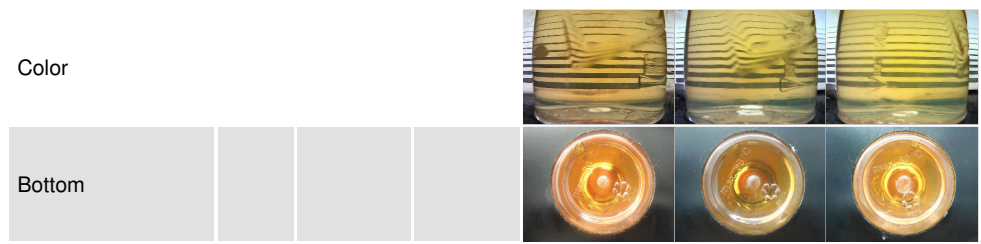


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.26</b>	0.25	0.35

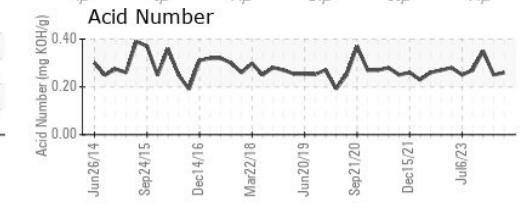
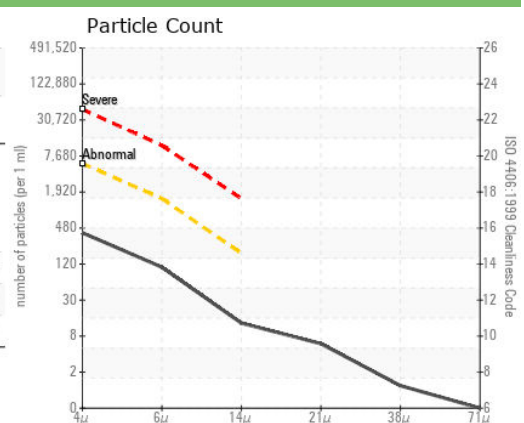
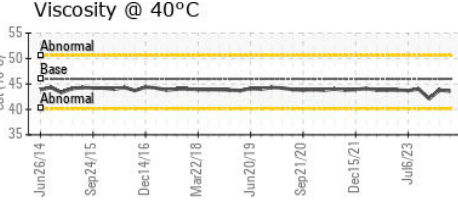
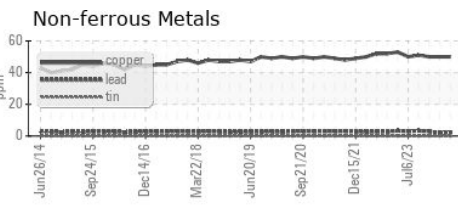
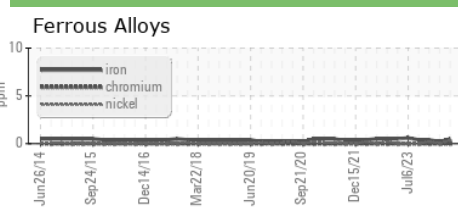
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	<b>43.6</b>	43.8	42.1

## SAMPLE IMAGES



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0867492  
**Lab Number** : 02644863  
**Unique Number** : 5802402  
**Test Package** : IND 2

**Received** : 02 Jul 2024  
**Tested** : 04 Jul 2024  
**Diagnosed** : 04 Jul 2024 - Kevin Marson

**CANADIAN GENERAL TOWER LTD.**  
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 CAMBRIDGE, ON  
 CA N1S 2R4  
 Contact: Bob Abell  
 bob.abell@cgtower.com  
 T: (519)623-1630  
 F: (519)623-7018

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.