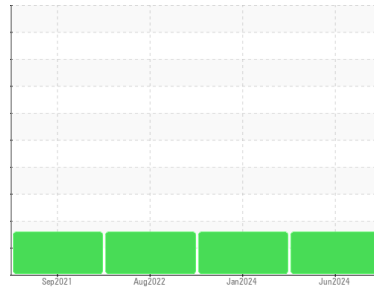




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**10574167**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL OMALA 68 (134 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

Tin ppm levels are abnormal. Pump thrust plate, or bushing wear is indicated.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0901507</b>	WC0811775	WC0638695
Sample Date	Client Info		<b>18 Jun 2024</b>	03 Jan 2024	16 Aug 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	---	---
Iron	ppm	ASTM D5185(m) >20	<b>8</b>	1	7
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m) >20	<b>3</b>	2	4
Copper	ppm	ASTM D5185(m) >20	<b>20</b>	5	19
Tin	ppm	ASTM D5185(m) >20	<b>▲ 22</b>	4	▲ 23
Antimony	ppm	ASTM D5185(m)	<b>1</b>	0	2
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

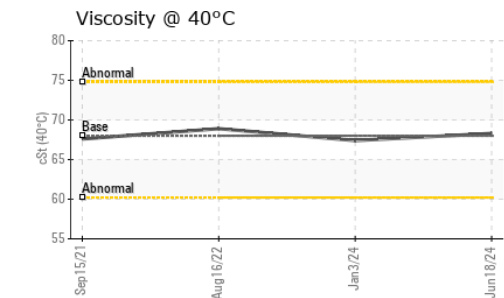
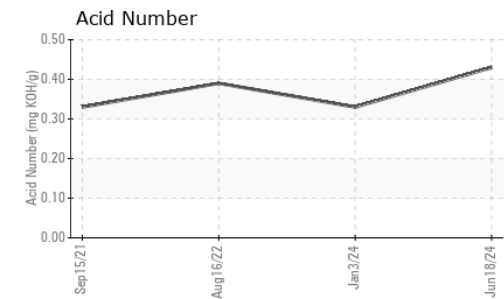
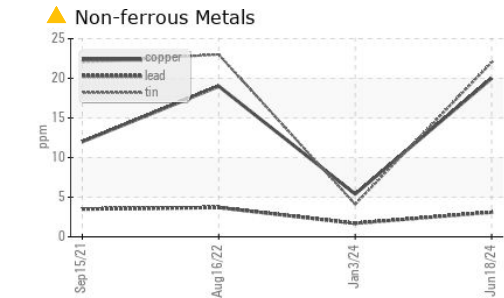
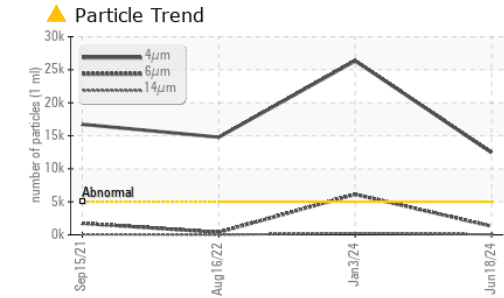
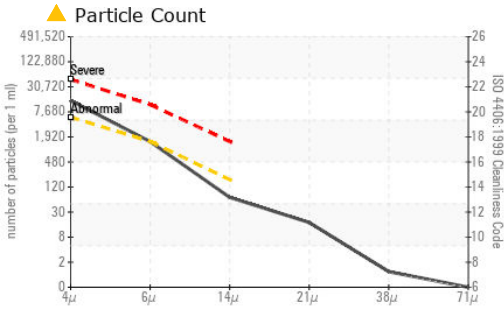
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>2</b>	<1	2
Barium	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185(m)	<b>1</b>	<1	1
Calcium	ppm	ASTM D5185(m)	<b>6</b>	3	6
Phosphorus	ppm	ASTM D5185(m)	<b>270</b>	275	267
Zinc	ppm	ASTM D5185(m)	<b>48</b>	13	39
Sulfur	ppm	ASTM D5185(m)	<b>6306</b>	5026	5898
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>&lt;1</b>	3	2
Sodium	ppm	ASTM D5185(m)	<b>2</b>	3	1
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	0



# OIL ANALYSIS REPORT



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0901507  
**Lab Number** : 02644865  
**Unique Number** : 5802404  
**Test Package** : IND 2 ( Additional Tests: PQ )  
**Received** : 02 Jul 2024  
**Tested** : 04 Jul 2024  
**Diagnosed** : 04 Jul 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**Vale - Coleman Mine**  
 COLEMAN MINE (PLANT 10), 117 Mine Road  
 LEVACK, ON  
 CA P0M 2C0  
 Contact: Ryan Davies  
 ryan.davies@vale.com  
 T: (705)682-8952  
 F: (705)966-4114

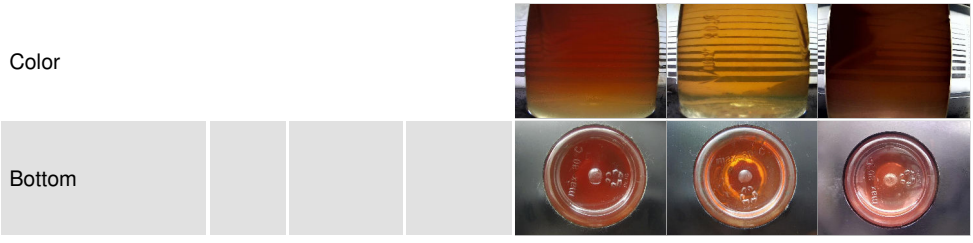
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 12456	▲ 26330	▲ 14772
Particles >6µm	ASTM D7647	>1300	1294	▲ 6123	376
Particles >14µm	ASTM D7647	>160	60	● 231	6
Particles >21µm	ASTM D7647	>40	15	32	2
Particles >38µm	ASTM D7647	>10	1	2	1
Particles >71µm	ASTM D7647	>3	0	1	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/17/13	▲ 22/20/15	▲ 21/16/10

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*		0.43	0.33	0.39

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE	NONE
Debris	scalar Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar Visual*	NORML	NORML	WGOIL	NORML
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	68.0	68.3	67.4	68.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom