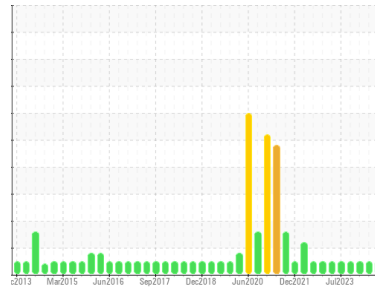




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
6 Calender Line

Machine Id
39-0267 HB mill

Component
Bearing

Fluid
MOBIL GLYGOYLE 30 (60 GAL)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Insufficient sample was received to conduct all the routine laboratory tests. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0926948	WC0892246	WC0837286
Sample Date	Client Info			06 Jun 2024	20 Mar 2024	03 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method	>2		NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	1	1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	6	<1	3
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	<1	0
Calcium	ppm	ASTM D5185(m)		<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)		865	1104	1032
Zinc	ppm	ASTM D5185(m)		2	4	3
Sulfur	ppm	ASTM D5185(m)		6	6	0
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

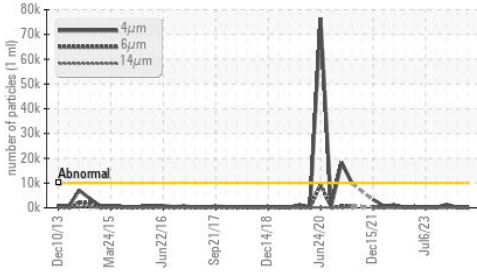
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1	2	3
Sodium	ppm	ASTM D5185(m)		<1	1	1
Potassium	ppm	ASTM D5185(m)	>20	<1	1	5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	88	215	1391
Particles >6µm		ASTM D7647	>2500	39	57	404
Particles >14µm		ASTM D7647	>160	13	12	36
Particles >21µm		ASTM D7647	>40	6	4	14
Particles >38µm		ASTM D7647	>10	2	1	4
Particles >71µm		ASTM D7647	>3	1	0	4
Oil Cleanliness		ISO 4406 (c)	>20/18/14	14/12/11	15/13/11	18/16/12

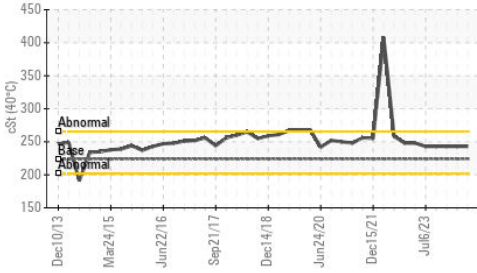


OIL ANALYSIS REPORT

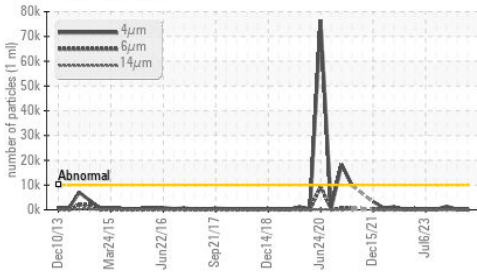
Particle Trend



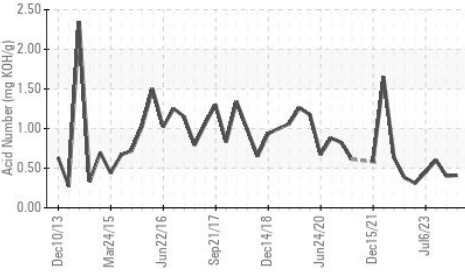
Viscosity @ 40°C



Particle Trend



Acid Number

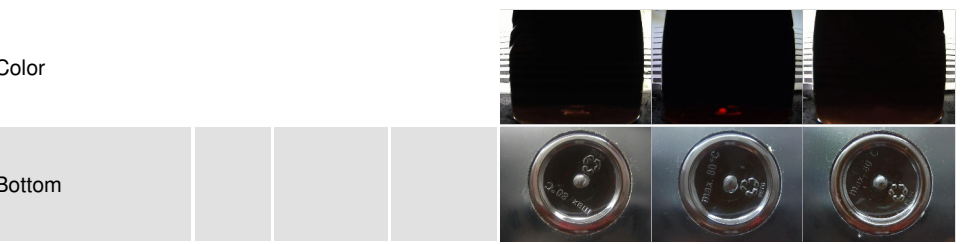


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	---	0.41	0.40

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

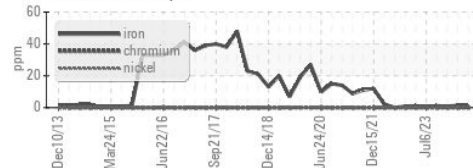
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	224	243	243

SAMPLE IMAGES

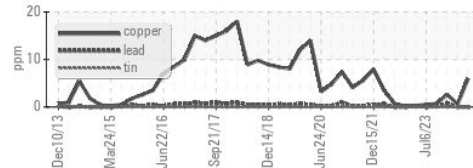


GRAPHS

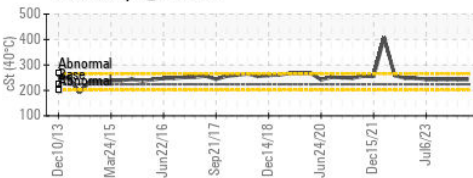
Ferrous Alloys



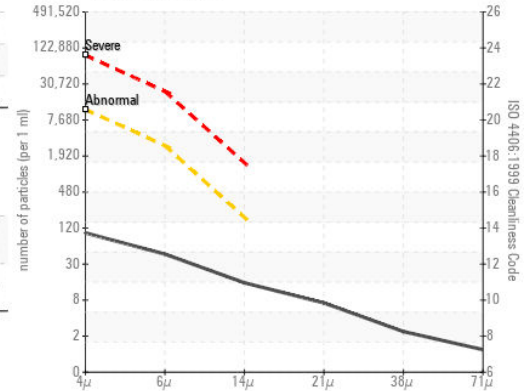
Non-ferrous Metals



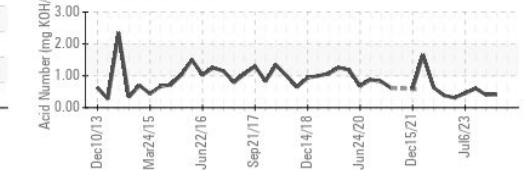
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0926948
 Lab Number : 02644907
 Unique Number : 5802446
 Test Package : IND 2

CANADIAN GENERAL TOWER LTD.
 52 MIDDLETON STREET, P.O. BOX 160
 CAMBRIDGE, ON
 CA N1S 2R4
 Contact: Bob Abell
 bob.abell@cgtower.com
 T: (519)623-1630
 F: (519)623-7018

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.