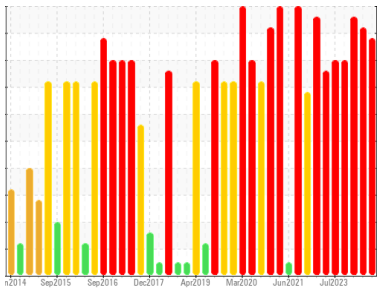
PROBLEM SUMMARY

Area
6 Calender Line
Machine Id
39-0251 CGT mill
Component
Bearing
Fluid
DOW CHEMICAL UCON CALENDAR OIL 51 (60 GAL)

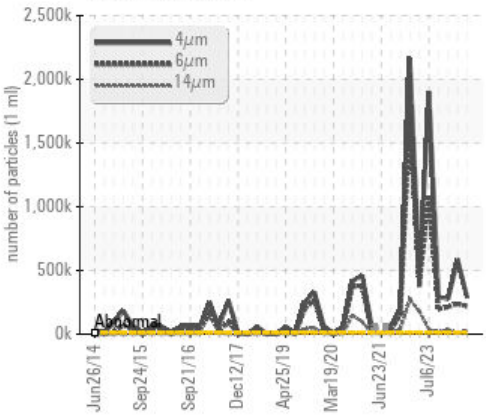
Sample Rating Trend



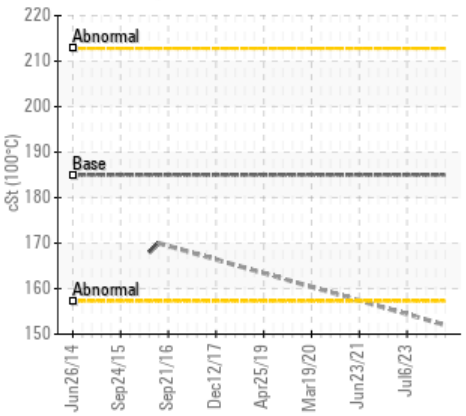
ISO

COMPONENT CONDITION SUMMARY

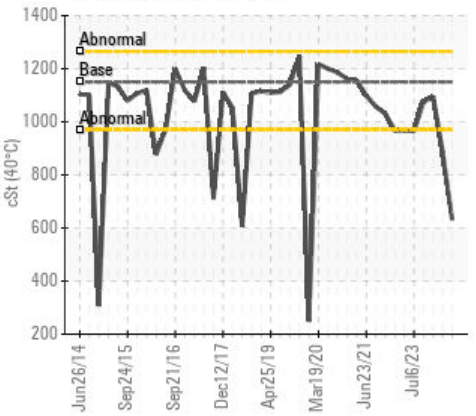
Particle Trend



Viscosity @ 100°C



Viscosity @ 40°C



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>10000	▲ **287544**	▲ 585236	▲ 276186
Particles >6µm		ASTM D7647	>2500	▲ **218843**	▲ 237936	▲ 213679
Particles >14µm		ASTM D7647	>160	▲ **31674**	▲ 7062	▲ 36511
Particles >21µm		ASTM D7647	>40	▲ **4644**	▲ 997	▲ 5903
Particles >38µm		ASTM D7647	>10	▲ **77**	▲ 51	▲ 164
Oil Cleanliness		ISO 4406 (c)	>20/18/14	▲ **25/25/22**	▲ 26/25/20	▲ 25/25/22
Visc @ 40°C	cSt	ASTM D7279(m)	1150	▲ **632**	▲ 886	1095
Visc @ 100°C	cSt	ASTM D7279(m)	185	▲ **152**	---	---

Customer Id: CAN52CAM
Sample No.: WC0926947
Lab Number: 02644908
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
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Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

ISO

20 Mar 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. A decrease in the AN level is noted. Viscosity of sample indicates oil is within ISO 1000 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported.

view report

ISO

03 Jan 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

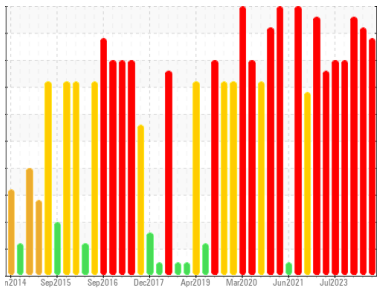
03 Oct 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
6 Calender Line
Machine Id
39-0251 CGT mill
Component
Bearing
Fluid
DOW CHEMICAL UCON CALENDAR OIL 51 (60 GAL)

DIAGNOSIS

Recommendation
We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition
Viscosity of sample indicates oil is within ISO 680 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0926947**	WC0892245	WC0837287
Sample Date		Client Info		**06 Jun 2024**	20 Mar 2024	03 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**0**	0	0
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	<1
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**0**	2	0
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

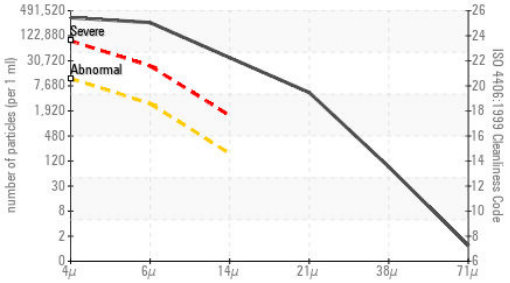
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	0	0
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**<1**	0	<1
Calcium	ppm	ASTM D5185(m)		**0**	<1	0
Phosphorus	ppm	ASTM D5185(m)		**1**	56	0
Zinc	ppm	ASTM D5185(m)		**<1**	<1	<1
Sulfur	ppm	ASTM D5185(m)		**<1**	2	0
Lithium	ppm	ASTM D5185(m)		**<1**	<1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	0	0
Sodium	ppm	ASTM D5185(m)		**3**	4	2
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	3

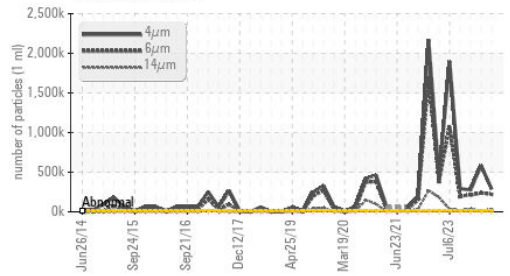
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**287544**	585236	276186
Particles >6µm		ASTM D7647	>2500	**218843**	237936	213679
Particles >14µm		ASTM D7647	>160	**31674**	7062	36511
Particles >21µm		ASTM D7647	>40	**4644**	997	5903
Particles >38µm		ASTM D7647	>10	**77**	51	164
Particles >71µm		ASTM D7647	>3	**1**	4	5
Oil Cleanliness		ISO 4406 (c)	>20/18/14	**25/25/22**	26/25/20	25/25/22

OIL ANALYSIS REPORT

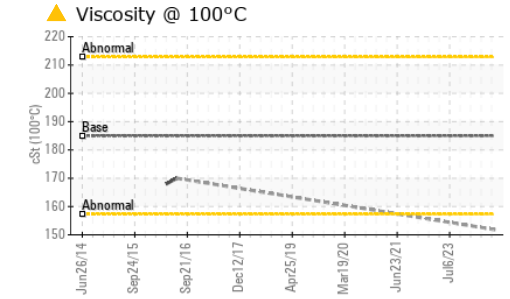
Particle Count



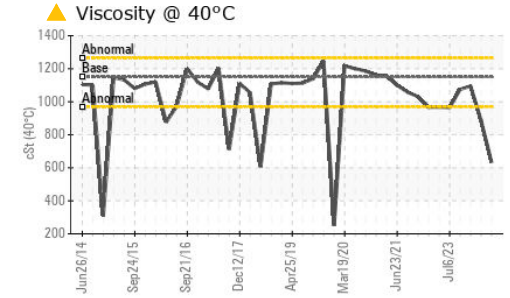
Particle Trend



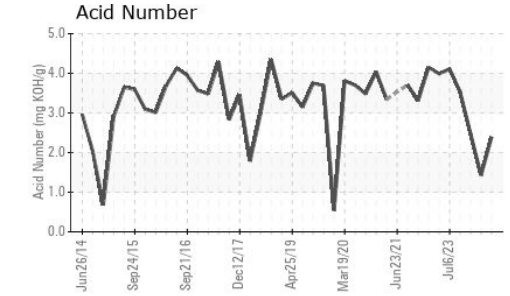
Viscosity @ 100°C



Viscosity @ 40°C



Acid Number



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**2.39**	1.43	2.47

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	VLITE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	HAZY	MILKY
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	1150	▲ **632**	▲ 886	1095
Visc @ 100°C	cSt	ASTM D7279(m)	185	▲ **152**	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	287	**340**	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0926947
Lab Number : 02644908
Unique Number : 5802447
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

Received : 02 Jul 2024
Tested : 04 Jul 2024
Diagnosed : 04 Jul 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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