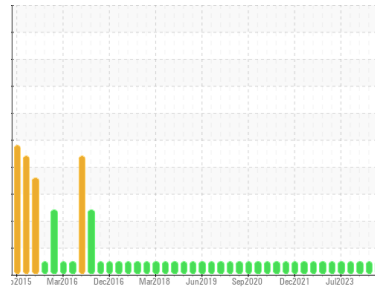




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**4 Calender Line**

Machine Id

**38-0085 Feedmill**

Component

**Gearbox**

Fluid

**SUNOCO SUNE320 (180 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0837298</b>	WC0837289	WC0808308
Sample Date	Client Info		<b>06 Jun 2024</b>	20 Mar 2024	03 Jan 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>100	<b>34</b>	53	52
Chromium	ppm	ASTM D5185(m)		<b>&lt;1</b>	1	1
Nickel	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185(m)	>15	<b>0</b>	0	<1
Copper	ppm	ASTM D5185(m)	>35	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)		<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

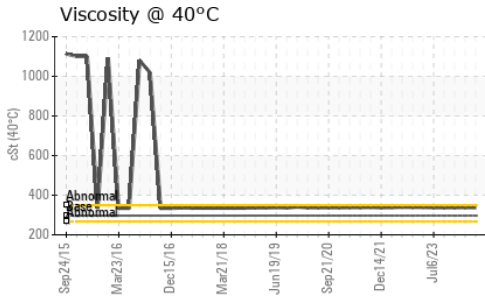
	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>12</b>	14	12
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Calcium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185(m)		<b>206</b>	230	222
Zinc	ppm	ASTM D5185(m)		<b>8</b>	9	9
Sulfur	ppm	ASTM D5185(m)		<b>7776</b>	7859	8120
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	4



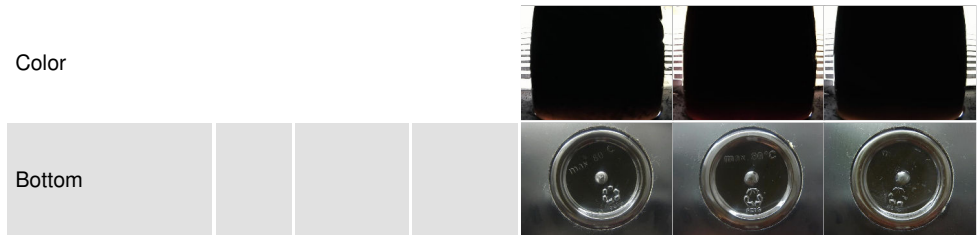
# OIL ANALYSIS REPORT



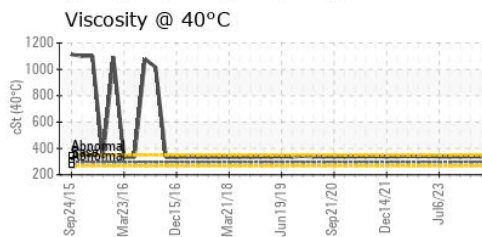
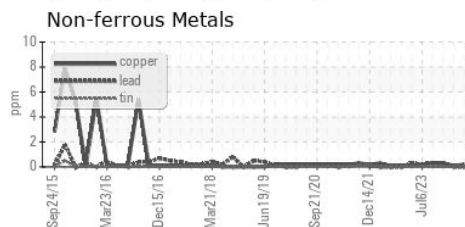
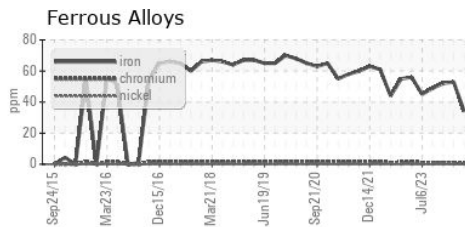
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>VLITE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	297	<b>337</b>	338	337

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0837298  
**Lab Number** : **02645038**  
**Unique Number** : 5802577  
**Test Package** : IND 1

**CANADIAN GENERAL TOWER LTD.**  
 52 MIDDLETON STREET, P.O. BOX 160  
 CAMBRIDGE, ON  
 CA N1S 2R4  
 Contact: Bob Abell  
 bob.abell@cgtower.com  
 T: (519)623-1630  
 F: (519)623-7018

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.