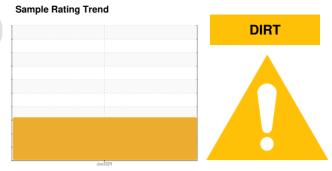


## **OIL ANALYSIS REPORT**

## Crown Metal - C02400 A2406175

Hydraulic System

REC HYD 220 ZNT (--- GAL)



## DIAGNOSIS

Wear

Aluminum ppm levels are noted.

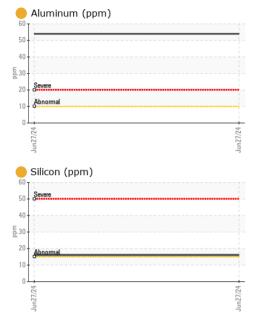
Contamination

Silicon ppm levels are notably high.

				Jun2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 06 0710		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		06/27/24		
Sample Number		Client Info		E30002518		
Sample Date		Client Info		27 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	3		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>10	<u>54</u>		
Lead	ppm	ASTM D5185(m)	>20	2		
Copper	ppm	ASTM D5185(m)	>20	6		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	>10	0		
Vanadium		ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
•	ppm	( /		-		
Cadmium	ppm	ASTM D5185(m)		<1		
ADDITIVES		method	limit/base		history1	history2
Boron	ppm	ASTM D5185(m)		2		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		41		
Calcium	ppm	ASTM D5185(m)		43		
Phosphorus	ppm	ASTM D5185(m)		326		
Zinc	ppm	ASTM D5185(m)		257		
Sulfur	ppm	ASTM D5185(m)		1221		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	}	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>16</b>		
Sodium	ppm	ASTM D5185(m)		10		
Potassium	ppm	ASTM D5185(m)	>20	<1		



## **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	▲ MILKY		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
SAMPLE IMAGES Color	3	method	limit/base	current	history1 no image	history2  no image
	5	method	limit/base	current	,	



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Lab Number : 02645063 Unique Number : 5802602

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Sample No.** : E30002518

To discuss this sample report, contact Customer Service at 1-905-372-2251.

Received Tested Test Package : TEST ( Additional Tests: ICP )

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

: 02 Jul 2024 : 02 Jul 2024 Diagnosed

: 03 Jul 2024 - Aylwin Lee

CA K9A 5H5 Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939 F: (905)373-4950

640 Victoria Street

Cobourg, ON

Environmental 360 Solutions Ltd.

Validity of results and interpretation are based on the sample and information as supplied. Report Id: CHECOB [WCAMIS] 02645063 (Generated: 07/03/2024 09:37:01) Rev: 1

Contact/Location: Tatiana Sorkina - CHECOB