

## **OIL ANALYSIS REPORT**

Sample Rating Trend

### COOL CHEMICALS

## Area Hydro Extrusions - 103500 A2406177

Hydraulic System Fluid WASTE HYD OIL (--- GAL)

#### DIAGNOSIS

🔺 Wear

Copper ppm levels are noted.

Fluid Condition

Sodium ppm levels are notably high.

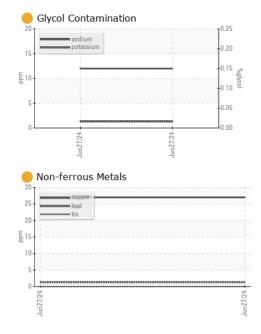
			11 11 /1			
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 05 0820		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		06/27/24		
Sample Number		Client Info		E30002520		
Sample Date		Client Info		27 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION	J	method	limit/base	current	historv1	history2

CONTAMINATION	N	methou	iiiiii/base	current	Thistory I	TIIStory2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	16		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	3		
Lead	ppm	ASTM D5185(m)	>20	1		
Copper	ppm	ASTM D5185(m)	>20	<mark> </mark> 27		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		37		
Calcium	ppm	ASTM D5185(m)		80		
Phosphorus	ppm	ASTM D5185(m)		418		
Zinc	ppm	ASTM D5185(m)		476		
Sulfur	ppm	ASTM D5185(m)		1094		
Lithium	ppm	ASTM D5185(m)		<1		

Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1		
Sodium	ppm	ASTM D5185(m)		<mark> </mark> 12		
Potassium	ppm	ASTM D5185(m)	>20	1		



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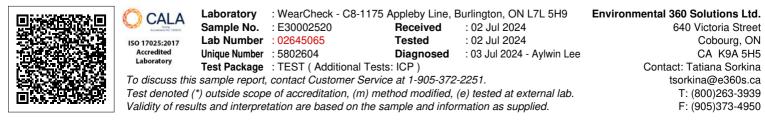


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	🔺 VLITE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color					no image	no image

Color		no image	no image
Bottom		no image	no image

GRAPHS

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Contact/Location: Tatiana Sorkina - CHECOB