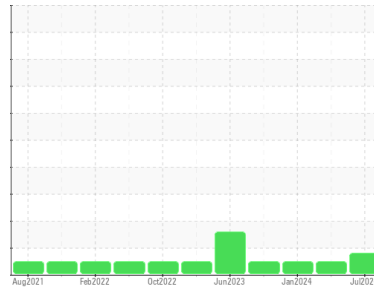




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Press 7

Machine Id

Press 7 Extrusion press (S/N 6060116)

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0942060	WC0681835	WC0828661
Sample Date	Client Info		02 Jul 2024	20 Mar 2024	16 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	2
Chromium	ppm	ASTM D5185(m)	>20	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0
Lead	ppm	ASTM D5185(m)	>20	<1	<1
Copper	ppm	ASTM D5185(m)	>20	6	7
Tin	ppm	ASTM D5185(m)	>20	0	0
Antimony	ppm	ASTM D5185(m)		0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	2	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<1	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	7	6
Calcium	ppm	ASTM D5185(m)	50	87	79
Phosphorus	ppm	ASTM D5185(m)	330	330	332
Zinc	ppm	ASTM D5185(m)	430	423	422
Sulfur	ppm	ASTM D5185(m)	760	796	787
Lithium	ppm	ASTM D5185(m)		<1	<1

CONTAMINANTS

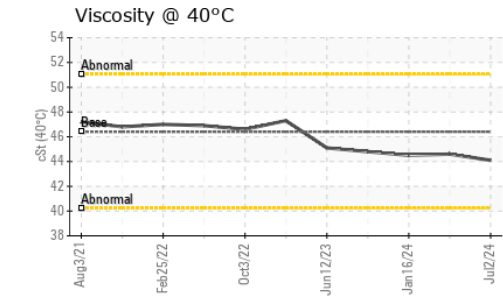
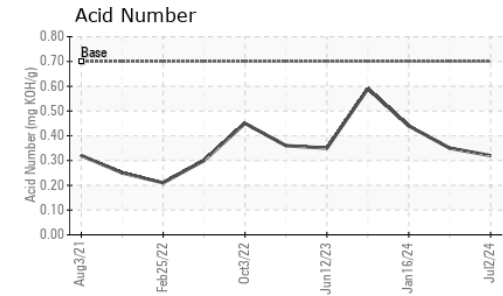
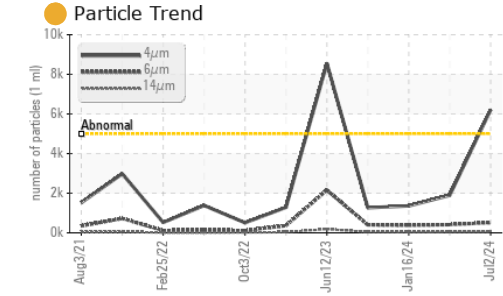
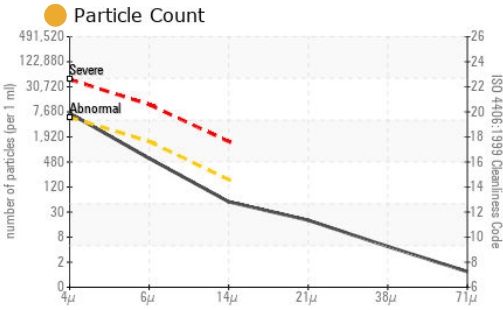
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0
Sodium	ppm	ASTM D5185(m)		<1	1
Potassium	ppm	ASTM D5185(m)	>20	<1	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	6208	1894	1360
Particles >6µm	ASTM D7647	>1300	515	411	376
Particles >14µm	ASTM D7647	>160	47	43	32
Particles >21µm	ASTM D7647	>40	17	11	8
Particles >38µm	ASTM D7647	>10	4	1	1
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/16/13	18/16/13	18/16/12



OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.32	0.35	0.44

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	44.1	44.6	44.5

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color			
Bottom			
PrtFilter	no image	no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0942060
Lab Number : **02645440**
Unique Number : 5802979
Test Package : IND 2 (Additional Tests: Bottom, FilterPatch)

CAN ART ALUMINUM EXTRUSION INC
 428 JUTRAS DRIVE SOUTH
 TECUMSEH, ON
 CA N8N 5C5
 Contact: GARY FOSTER
 GARY@CANART.COM
 T: (519)727-4399
 F: (519)727-6434

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.