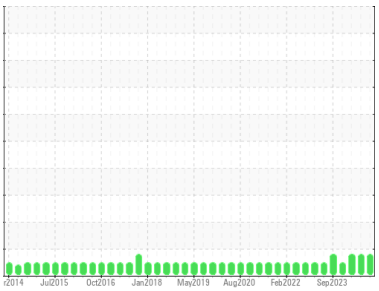
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Press 3
Machine Id
SUTTON PRESS #3 (S/N MP43636)
Component
Pump Hydraulic System
Fluid
PETRO CANADA HYDREX AW 68 (10000 LTR)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0942059**	WC0681838	WC0828650
Sample Date		Client Info		**02 Jul 2024**	20 Mar 2024	16 Jan 2024
Machine Age	mths	Client Info		**125**	125	125
Oil Age	mths	Client Info		**125**	125	125
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ATTENTION	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

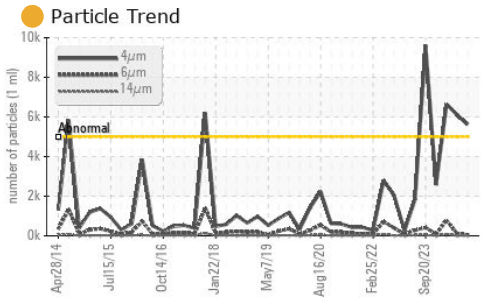
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**1**	1	1
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**2**	2	2
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

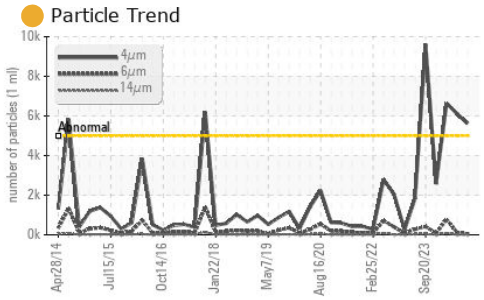
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**3**	<1	2
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**<1**	0	<1
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**7**	8	7
Calcium	ppm	ASTM D5185(m)	50	**85**	83	82
Phosphorus	ppm	ASTM D5185(m)	330	**331**	329	332
Zinc	ppm	ASTM D5185(m)	430	**424**	419	409
Sulfur	ppm	ASTM D5185(m)	760	**824**	813	855
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

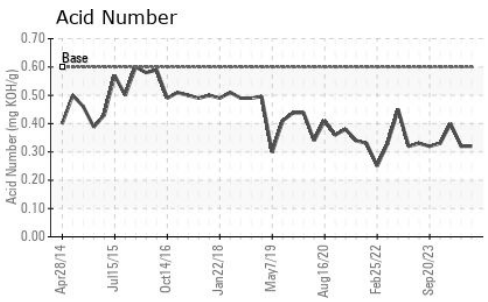
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	0	0
Sodium	ppm	ASTM D5185(m)		**0**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	<1

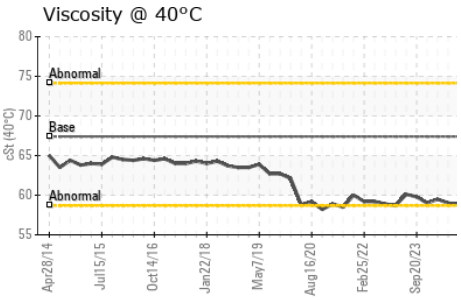
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**5626**	6102	6643
Particles >6µm		ASTM D7647	>1300	**51**	116	776
Particles >14µm		ASTM D7647	>160	**4**	9	79
Particles >21µm		ASTM D7647	>40	**1**	2	21
Particles >38µm		ASTM D7647	>10	**0**	1	3
Particles >71µm		ASTM D7647	>3	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**20/13/9**	20/14/10	20/17/13

OIL ANALYSIS REPORT







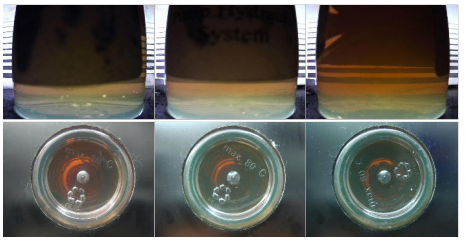


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	**0.32**	0.32	0.40

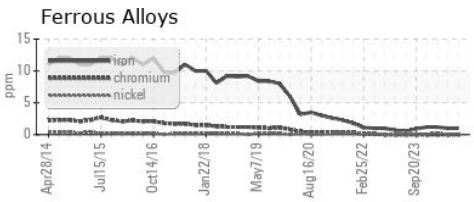
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

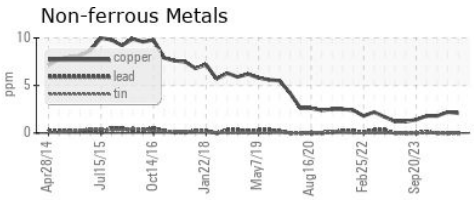
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	**58.9**	59.0	59.5

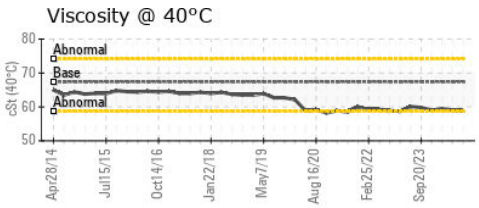
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

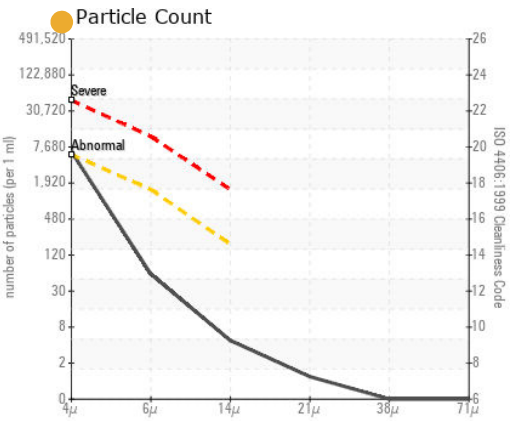


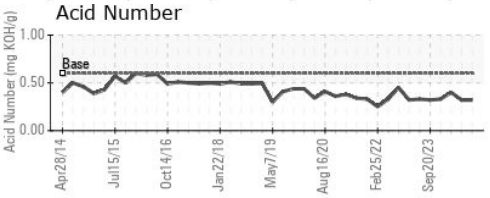
GRAPHS











ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0942059
Lab Number : 02645443
Unique Number : 5802982
Test Package : IND 2

Received : 04 Jul 2024
Tested : 08 Jul 2024
Diagnosed : 08 Jul 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

CAN ART ALUMINUM EXTRUSION INC
428 JUTRAS DRIVE SOUTH
TECUMSEH, ON
CA N8N 5C5
Contact: Angelo Bertoia
angelo@canart.com
T: (519)727-4399
F: (519)727-6434