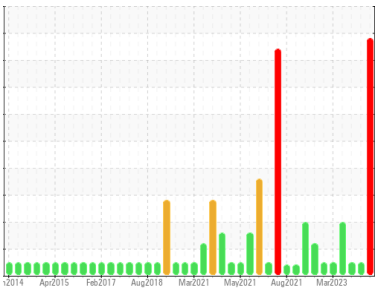
PROBLEM SUMMARY

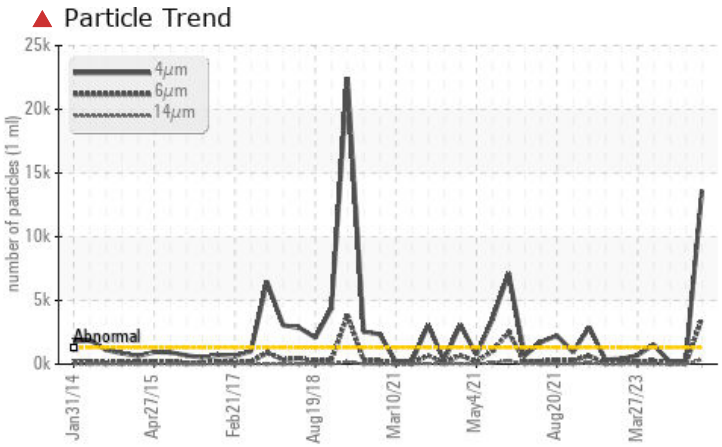
Sample Rating Trend



ISO

Area
SAB1
Machine Id
SAB1 G5
Component
Thrust Bearing
Fluid
PETRO CANADA TURBOFLO XL46 (1182 LTR)

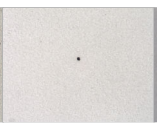
COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	NORMAL	NORMAL
Particles >4µm		ASTM D7647	>1300	▲ **13632**	182	163
Particles >6µm		ASTM D7647	>320	▲ **3592**	45	41
Particles >14µm		ASTM D7647	>40	▲ **348**	6	5
Particles >21µm		ASTM D7647	>10	▲ **87**	2	2
Oil Cleanliness		ISO 4406 (c)	>17/15/12	▲ **21/19/16**	15/13/10	15/13/10
White Metal	scalar	Visual*	NONE	▲ **LIGHT**	NONE	NONE
PrtFilter						

Customer Id: ONTQUE
Sample No.: WC0933971
Lab Number: 02645512
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using IND 3 test kits,
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Check For Visual Metal	---	---	?	We advise that you check for visible metal particles in the oil.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

NORMAL

15 May 2024 Diag: Kevin Marson

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Component wear rates appear to be normal (unconfirmed). The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

NORMAL

21 Dec 2023 Diag: Kevin Marson

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

VISUAL METAL

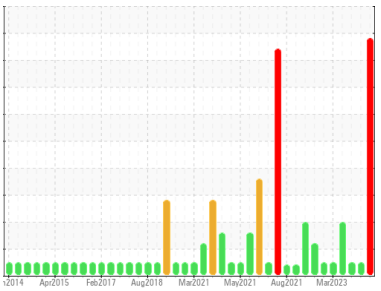
27 Aug 2023 Diag: Kevin Marson

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.Light concentration of visible metal present. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
SAB1
Machine Id
SAB1 G5
Component
Thrust Bearing
Fluid
PETRO CANADA TURBOFLO XL46 (1182 LTR)

DIAGNOSIS

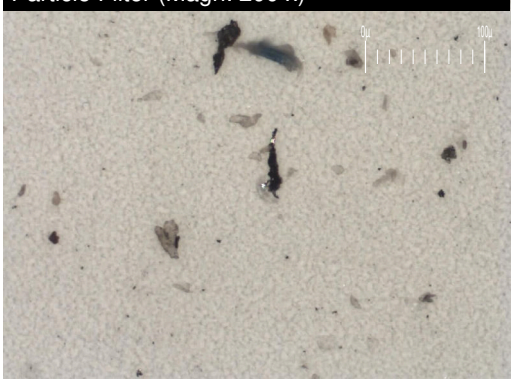
Recommendation
We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear
Light concentration of visible metal present.

Contamination
There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Particle Filter (Magn: 200 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0933971**	WC0812556	WC0642844
Sample Date		Client Info		**03 Jul 2024**	15 May 2024	21 Dec 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>85	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>40	**<1**	0	<1
Lead	ppm	ASTM D5185(m)	>60	**0**	0	<1
Copper	ppm	ASTM D5185(m)	>7	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>40	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

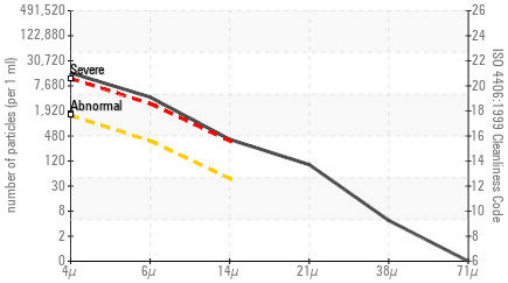
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	0	0
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**0**	0	0
Calcium	ppm	ASTM D5185(m)		**<1**	0	<1
Phosphorus	ppm	ASTM D5185(m)		**2**	2	1
Zinc	ppm	ASTM D5185(m)	0	**1**	1	1
Sulfur	ppm	ASTM D5185(m)		**670**	631	693
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**4**	3	5
Sodium	ppm	ASTM D5185(m)		**0**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

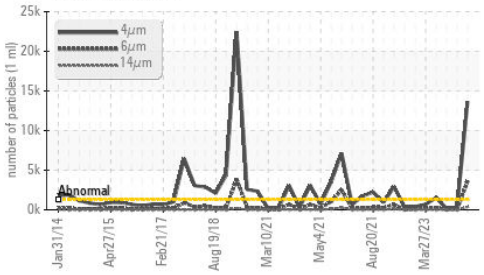
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **13632**	182	163
Particles >6µm		ASTM D7647	>320	▲ **3592**	45	41
Particles >14µm		ASTM D7647	>40	▲ **348**	6	5
Particles >21µm		ASTM D7647	>10	▲ **87**	2	2
Particles >38µm		ASTM D7647	>3	**4**	1	0
Particles >71µm		ASTM D7647	>3	**0**	1	0
Oil Cleanliness		ISO 4406 (c)	>17/15/12	▲ **21/19/16**	15/13/10	15/13/10

OIL ANALYSIS REPORT

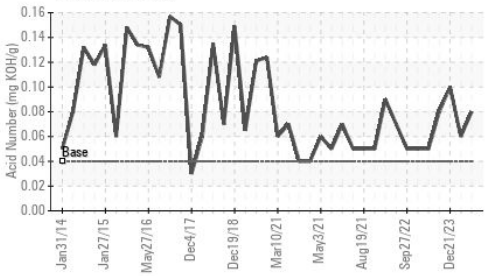
Particle Count



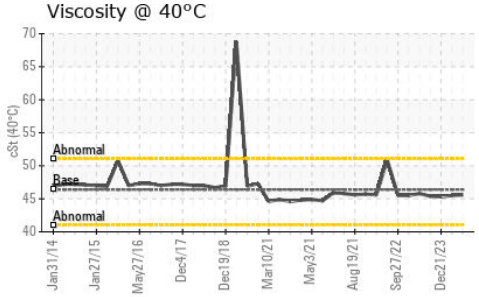
Particle Trend



Acid Number



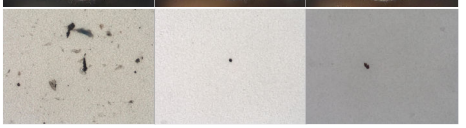
Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	**0.08**	0.06	0.10

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ **LIGHT**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.39	**45.6**	45.5	45.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter					

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0933971 **Received** : 04 Jul 2024
Lab Number : 02645512 **Tested** : 09 Jul 2024
Unique Number : 5803051 **Diagnosed** : 09 Jul 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: BottomAnalysis, FilterPatch, PrtFilter, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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