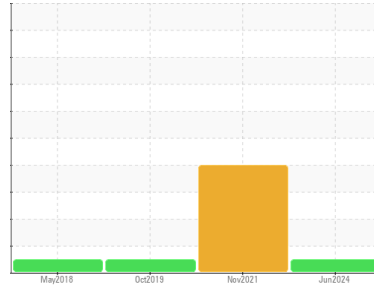




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
SEW STACKER #9 TRAVERS
 Component
Gearbox
 Fluid
CLP HC 32 (31 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0946959	WC0636145	WC0385657
Sample Date	Client Info			02 Jun 2024	22 Nov 2021	26 Oct 2019
Machine Age	yrs	Client Info		8	0	5351
Oil Age	yrs	Client Info		8	0	5351
Oil Changed	Client Info			Not Chngd	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		37	30	39
Iron	ppm	ASTM D5185(m)	>200	54	47	33
Chromium	ppm	ASTM D5185(m)	>15	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0	0
Copper	ppm	ASTM D5185(m)	>200	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

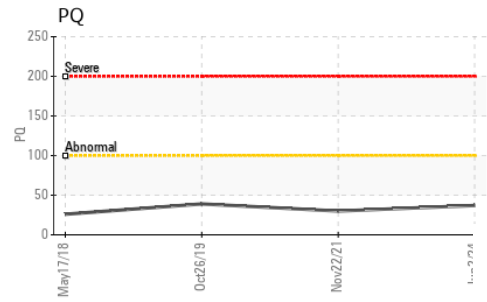
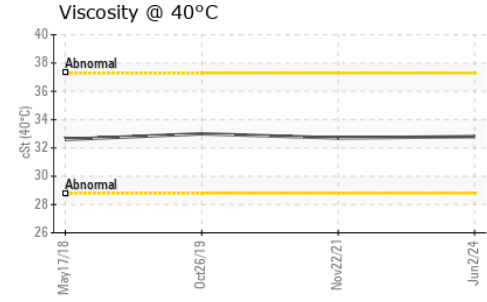
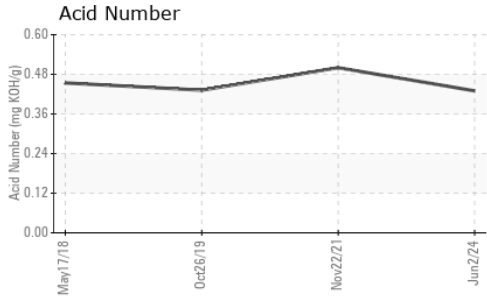
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		1	<1	1
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Magnesium	ppm	ASTM D5185(m)		2	2	2
Calcium	ppm	ASTM D5185(m)		1006	1043	988
Phosphorus	ppm	ASTM D5185(m)		525	580	547
Zinc	ppm	ASTM D5185(m)		2	1	1
Sulfur	ppm	ASTM D5185(m)		186	137	145
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	1	▲ 172	2
Sodium	ppm	ASTM D5185(m)		1	1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.43	0.50	0.432



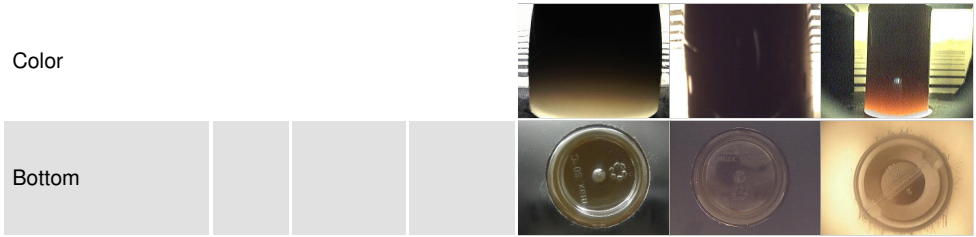
OIL ANALYSIS REPORT



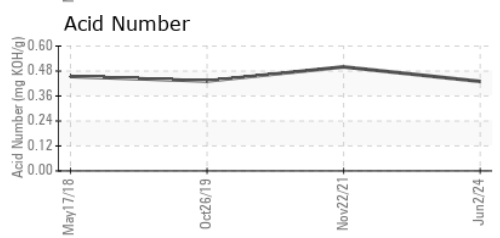
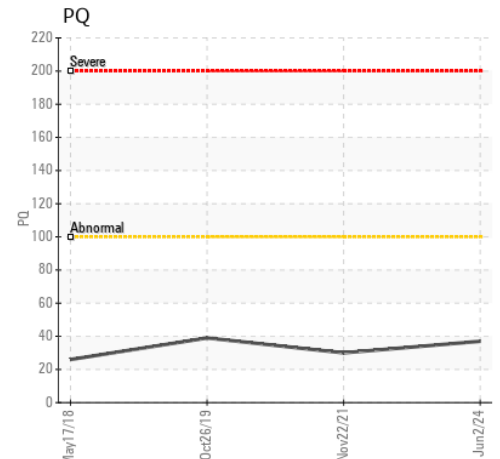
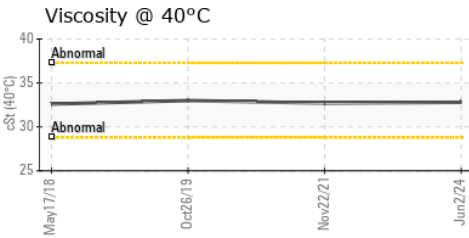
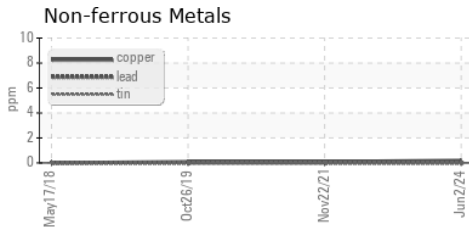
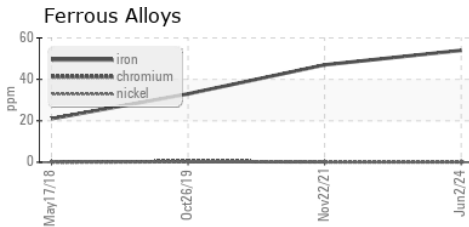
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	▲ WGOIL
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	▲ 1%

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.8	32.7	33.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0946959 **Received** : 04 Jul 2024
Lab Number : 02645607 **Tested** : 05 Jul 2024
Unique Number : 5803146 **Diagnosed** : 05 Jul 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: TAN Man)

CONESTOGA COLD STORAGE
 2660 MEADOWPINE BLVD., DOOR 57, CALL EXT. 2317
 MISSISSAUGA, ON
 CA L5N 7E6
 Contact: Jeremy Koziol
 jkoziol@coldstorage.com
 T: (519)748-4086
 F: (905)567-1844