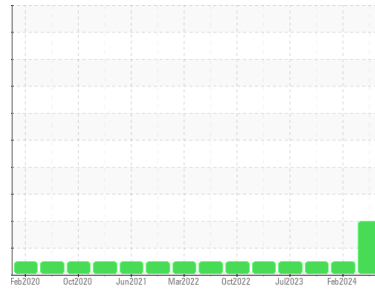




OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Machine Id
150-M-003 Couch Roll
 Component
Bearing
 Fluid
GEAR OIL (PAG) ISO 220 (94 QTS)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as (GENERIC) GEAR OIL (PAG) ISO 220, however, a fluid match indicates that this fluid is ISO 220 Gear Oil (Food Grade). Please confirm the oil type and grade on your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0962299	WC0913373	WC0879791
Sample Date	Client Info		03 Jul 2024	26 Feb 2024	08 Nov 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >20	<1	<1	<1
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	<1	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m) >20	0	<1	<1
Lead	ppm	ASTM D5185(m) >20	0	0	0
Copper	ppm	ASTM D5185(m) >20	<1	<1	<1
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 5	<1	<1	<1
Barium	ppm	ASTM D5185(m) 5	0	0	<1
Molybdenum	ppm	ASTM D5185(m) 5	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m) 5	0	0	0
Calcium	ppm	ASTM D5185(m) 5	<1	<1	<1
Phosphorus	ppm	ASTM D5185(m) 775	364	328	324
Zinc	ppm	ASTM D5185(m) 5	14	2	3
Sulfur	ppm	ASTM D5185(m) 2000	98	397	312
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

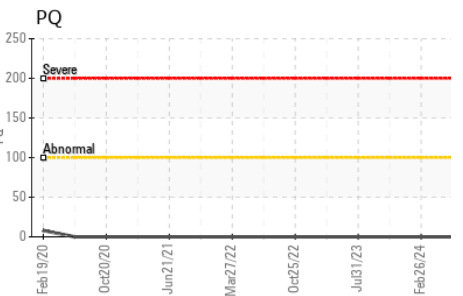
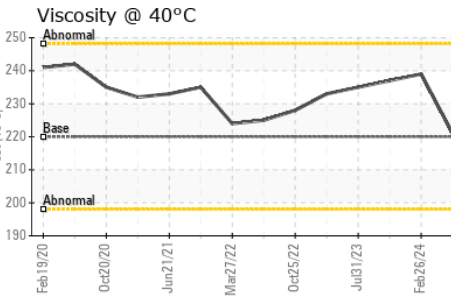
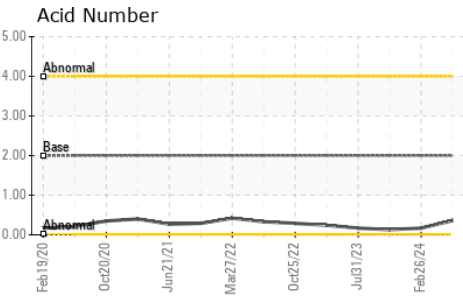
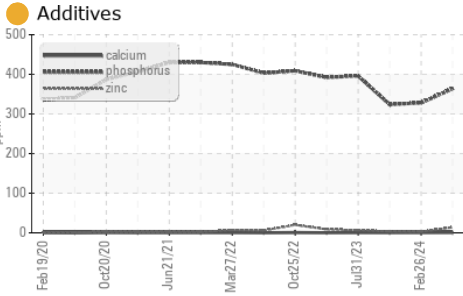
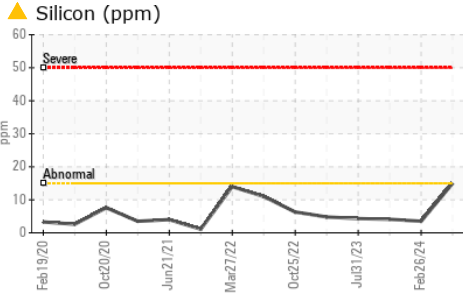
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	15	4	4
Sodium	ppm	ASTM D5185(m)	0	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<1	<1	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 2.00	0.36	0.17	0.13



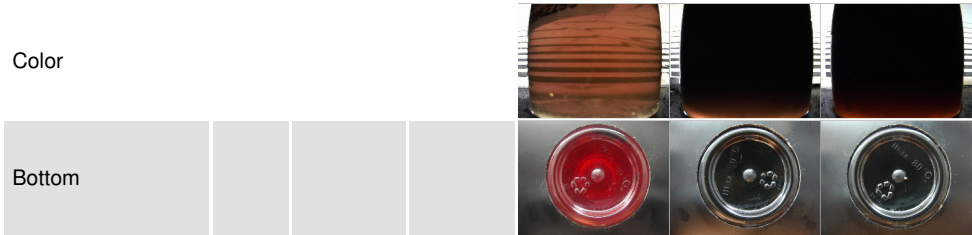
OIL ANALYSIS REPORT



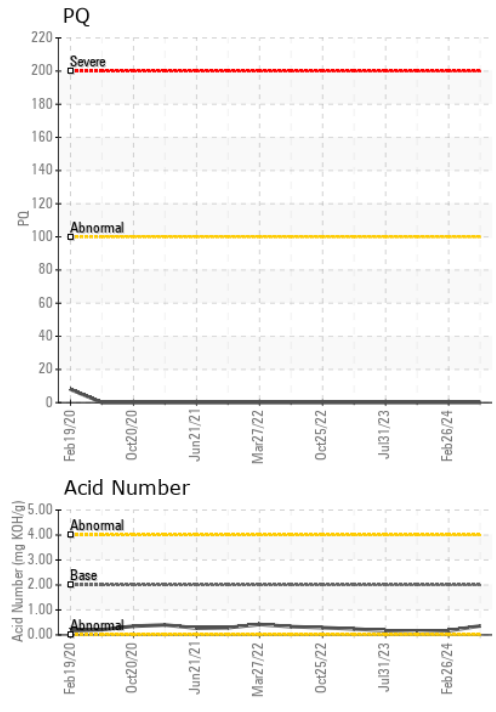
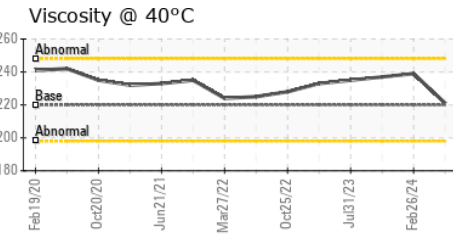
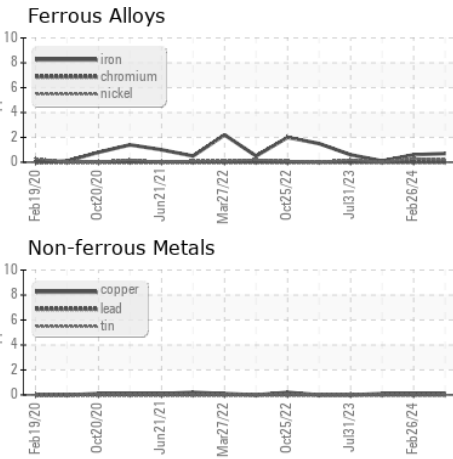
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	VLITE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	LIGHT	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	220	221	239	237

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0962299 **Received** : 04 Jul 2024
Lab Number : 02645632 **Tested** : 05 Jul 2024
Unique Number : 5803171 **Diagnosed** : 08 Jul 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

New Forest Paper Mill
 333 Progress Avenue
 Scarborough, ON
 CA M1P 2Z7
 Contact: Nayan Patel
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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.