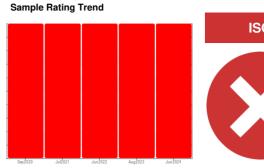


# **PROBLEM SUMMARY**

# [6221846-01] SAB1MONTROSEGATEEAST

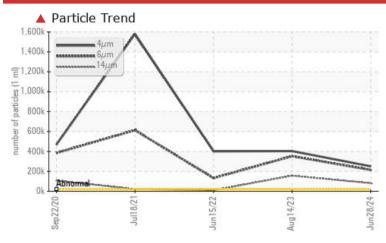
Gearbox

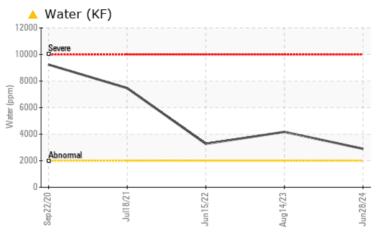
ESSO TERESSTIC SHP 460 (--- GAL)





# COMPONENT CONDITION SUMMARY





# **RECOMMENDATION**

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. NOTE: Test values may be askew due high concentration of free water present in sample.

PROBLEMATIC TEST RESULTS									
Sample Status				SEVERE	SEVERE	SEVERE			
Water	%	ASTM D6304*	>0.2	<u> </u>	<b>△</b> 0.417	▲ 0.327			
ppm Water	ppm	ASTM D6304*	>2000	<b>2897</b>	<b>4</b> 170.5	▲ 3273.1			
Particles >4µm		ASTM D7647	>20000	<b>250321</b>	<b>4</b> 03637	<b>4</b> 00850			
Particles >6µm		ASTM D7647	>5000	<b>214029</b>	▲ 352074	<b>1</b> 31978			
Particles >14µm		ASTM D7647	>640	<b>80822</b>	<b>1</b> 56568	<b>1</b> 0395			
Particles >21µm		ASTM D7647	>160	<b>28052</b>	<b>▲</b> 66993	<b>2766</b>			
Particles >38µm		ASTM D7647	>40	<b>1794</b>	<b>2921</b>	<u></u> 164			
Particles >71µm		ASTM D7647	>10	<b>69</b>	<b>1</b> 26	5			
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>25/25/24</b>	<b>1</b> 26/26/24	<b>2</b> 6/24/21			
Appearance	scalar	Visual*	NORML	LAYRD	▲ LAYRD	▲ LAYRD			
Emulsified Water	scalar	Visual*	>0.2	<b>1</b> %	<b>1</b> %	<u>1</u> %			
Free Water	scalar	Visual*		<b>5</b> %	▲ >10%	▲ >10%			

Customer Id: ONTQUE Sample No.: PP Lab Number: 02645654

Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Alert			?	NOTE: Test values may be askew due high concentration of free water present in sample.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			

### HISTORICAL DIAGNOSIS

ISO



## 14 Aug 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you follow the water drain-off procedure for this component. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a moderate concentration of water present in the oil. Excessive free water present. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.



ISO



## 15 Jun 2022 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. ppm Water and water, water and water contamination levels are abnormal. Particles >38µm are abnormally high. There is a moderate concentration of water present in the oil. Excessive free water present. The white residue present in the sample is oil additive precipitate. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.



ISO



#### 18 Jul 2021 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Particles >4µm are severely high. Particles >4µm are severely high. Particles >6µm are severely high. Particles >6µm



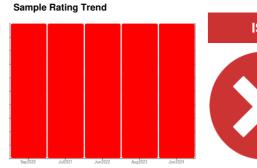


# OIL ANALYSIS REPORT

# [6221846-01] SAB1MONTROSEGATEEAST

Gearbox

ESSO TERESSTIC SHP 460 (--- GAL)





# **DIAGNOSIS**

#### Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. NOTE: Test values may be askew due high concentration of free water present in sample.

#### Wear

All component wear rates are normal.

## Contamination

Particles >14µm are severely high. Particles >21µm are severely high. Particles >38µm are severely high. Particles >6µm are severely high. Particles >4µm are severely high. Particles >4µm are severely high... Particles >4µm are severely high... ppm Water and water and water contamination levels are abnormal. Particles >71µm are abnormally high. There is a high concentration of water present in the oil.

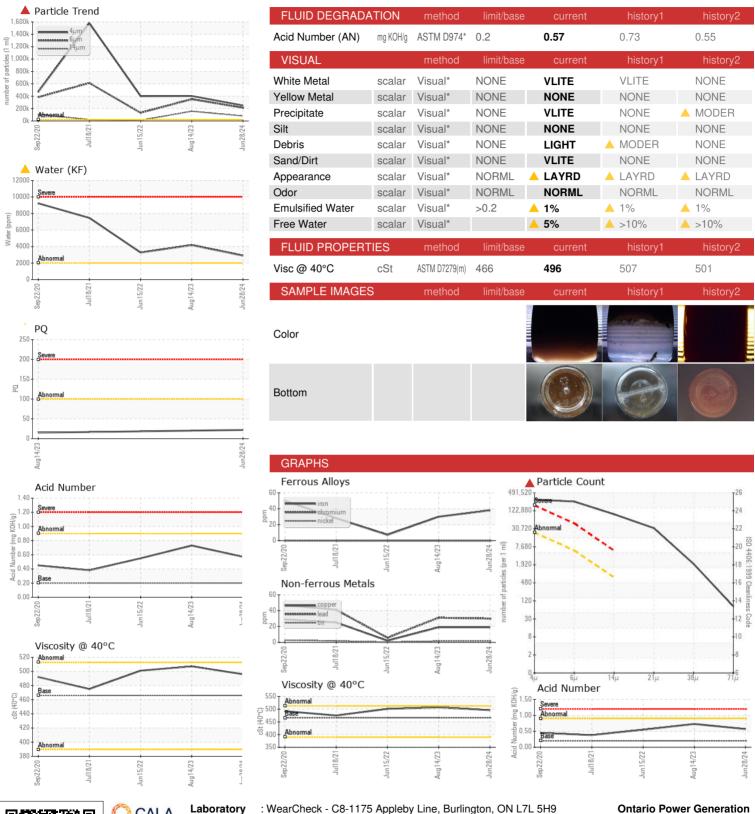
### **Fluid Condition**

The AN level is acceptable for this fluid.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP	WC926117	WC
Sample Date		Client Info		28 Jun 2024	14 Aug 2023	15 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		22	15	
Iron	ppm	ASTM D5185(m)	>200	38	30	7
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	1	1	0
Lead	ppm		>100	30	31	6
Copper	ppm	ASTM D5185(m)	>200	19	19	2
Tin	ppm	ASTM D5185(m)	>25	2	2	<1
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
	ρρ		11 15 11	_		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	2
Barium	ppm	ASTM D5185(m)	0	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		<1	<1	0
Magnesium	ppm	ASTM D5185(m)	0	<1	1	0
Calcium	ppm	ASTM D5185(m)	0	2	1	<1
Phosphorus	ppm	ASTM D5185(m)	600	395	433	430
Zinc	ppm	ASTM D5185(m)	0	9	11	3
Sulfur	ppm	ASTM D5185(m)	0	215	259	151
Lithium	ppm	ASTM D5185(m)		<1	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	19	18	10
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0
Water	%	ASTM D6304*	>0.2	<b>△</b> 0.289	<b>△</b> 0.417	△ 0.327
ppm Water	ppm	ASTM D6304*	>2000	<b>2897</b>	<b>▲</b> 4170.5	▲ 3273.1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>250321</b>	<b>4</b> 03637	<b>4</b> 00850
Particles >6µm		ASTM D7647	>5000	▲ 214029	<b>▲</b> 352074	▲ 131978
Particles >14µm		ASTM D7647	>640	▲ 80822	▲ 156568	▲ 10395
Particles >21µm		ASTM D7647	>160	▲ 28052	▲ 66993	<b>▲</b> 2766
Particles >38µm		ASTM D7647	>40	▲ 1794	▲ 2921	▲ 164
Particles >71µm		ASTM D7647	>10	▲ 69	▲ 126	5
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# OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Sample No. Lab Number

Laboratory

: PP : 02645654 Unique Number : 5803193

Received : 04 Jul 2024 **Tested** 

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

: 10 Jul 2024 Diagnosed

: 10 Jul 2024 - Kevin Marson Test Package : IND 2 ( Additional Tests: KF, PQ, PrtCount, TAN Man ) To discuss this sample report, contact Customer Service at 1-800-268-2131.

CA LOS 1J0 Contact: Michael Brochu mike.brochu@opg.com T: (905)357-0322 F: (905)374-5466

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NIAGARA PLANT GROUP,, 14000 NIAGARA PKWY

Validity of results and interpretation are based on the sample and information as supplied.