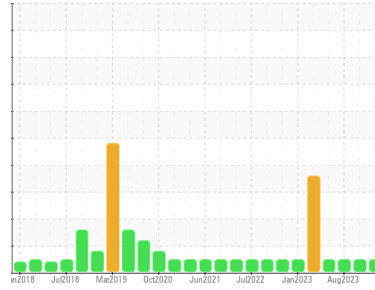




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

106 Mill

Machine Id

#1 DESCALER - MOTOR LUBE (PLS044)

Component

Bearing Lube

Fluid

ROYAL PURPLE SYNDRAULIC 32 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0689910	WC0837364	WC0837492
Sample Date	Client Info		01 Jul 2024	06 Apr 2024	24 Aug 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >120	<1	0	1
Chromium	ppm	ASTM D5185(m) >5	0	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >4	<1	0	<1
Lead	ppm	ASTM D5185(m) >30	0	0	<1
Copper	ppm	ASTM D5185(m) >17	<1	<1	<1
Tin	ppm	ASTM D5185(m) >10	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	35	36	18
Calcium	ppm	ASTM D5185(m)	2	<1	<1
Phosphorus	ppm	ASTM D5185(m)	5	5	4
Zinc	ppm	ASTM D5185(m)	2	2	4
Sulfur	ppm	ASTM D5185(m)	4755	4941	1092
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	<1	0	<1
Sodium	ppm	ASTM D5185(m)	1	1	<1
Potassium	ppm	ASTM D5185(m) >20	<1	<1	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.33	0.19	0.17

