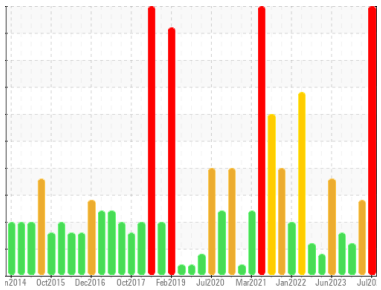
PROBLEM SUMMARY

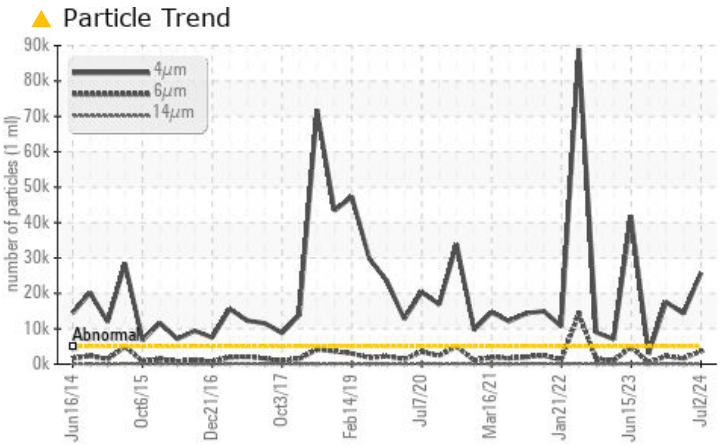
Area
BRUCE B/0B/54600
Machine Id
0B-54600-SG8-Avon Level Gauge
Component
Jet Turbine
Fluid
SHELL AEROSHELL 500 (--- GAL)

Sample Rating Trend



WEAR PARTICLES

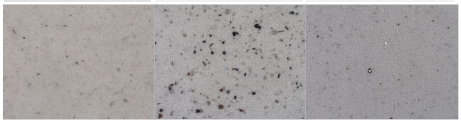
COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Ferrous Sliding	Scale 0-10	ASTM D7684*		**1**		
Ferrous Cutting	Scale 0-10	ASTM D7684*		**2**	1	
Particles >4µm		ASTM D7647	>5000	**25764**	14298	17522
Particles >6µm		ASTM D7647	>1300	**3602**	1577	2230
Oil Cleanliness		ISO 4406 (c)	>19/17/15	**22/19/13**	21/18/12	21/18/13
PrtFilter						

Customer Id: BRUTIV
Sample No.: WC0566940
Lab Number: 02645872
Test Package: IND2+

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Filter Fluid	---	---	?	We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type.

HISTORICAL DIAGNOSIS

WEAR PARTICLES

12 Mar 2024 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Wear particle analysis indicates that the ferrous cutting particles are marginal. All other component wear rates are normal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

28 Nov 2023 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

WATER

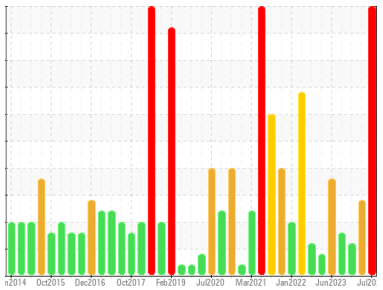
01 Aug 2023 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is a moderate concentration of water present in the oil. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR PARTICLES

Area
BRUCE B/0B/54600
Machine Id
0B-54600-SG8-Avon Level Gauge
Component
Jet Turbine
Fluid
SHELL AEROSHELL 500 (--- GAL)

DIAGNOSIS

Recommendation

We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Wear particle analysis indicates that the ferrous cutting particles are severe. Wear particle analysis indicates that the ferrous sliding particles are abnormal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces.

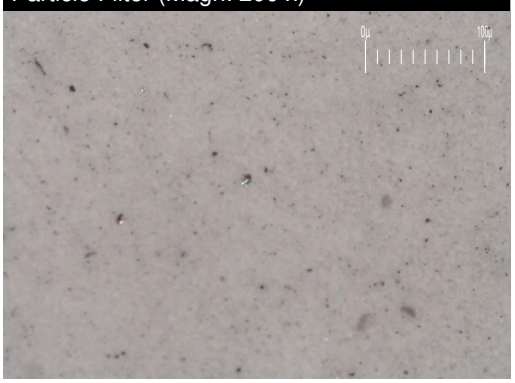
Contaminants

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Oil Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Particle Filter (Magn: 200 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0566940**	WC0566928	WC0628146
Sample Date		Client Info		**02 Jul 2024**	12 Mar 2024	28 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>2	**1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>1	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>1	**<1**	<1	0
Titanium	ppm	ASTM D5185(m)	>5	**0**	0	0
Silver	ppm	ASTM D5185(m)	>2	**<1**	0	<1
Aluminum	ppm	ASTM D5185(m)	>1	**<1**	<1	<1
Lead	ppm	ASTM D5185(m)	>2	**0**	0	<1
Copper	ppm	ASTM D5185(m)	>1	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>1	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

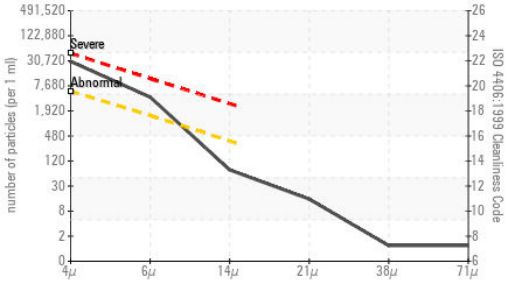
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Barium	ppm	ASTM D5185(m)	0	**0**	0	<1
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**0**	<1	0
Calcium	ppm	ASTM D5185(m)	0	**0**	<1	0
Phosphorus	ppm	ASTM D5185(m)	1000	**970**	1014	1009
Zinc	ppm	ASTM D5185(m)	5	**<1**	<1	<1
Sulfur	ppm	ASTM D5185(m)	0	**2**	0	4
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	**<1**	1	4
Sodium	ppm	ASTM D5185(m)	>5	**0**	0	<1
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Water	%	ASTM D6304*	>0.05	**0.047**	0.025	0.029
ppm Water	ppm	ASTM D6304*	>500	**471**	251	299

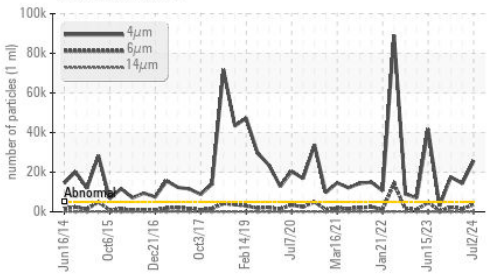
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **25764**	▲ 14298	▲ 17522
Particles >6µm		ASTM D7647	>1300	▲ **3602**	● 1577	● 2230
Particles >14µm		ASTM D7647	>320	**65**	25	57
Particles >21µm		ASTM D7647	>80	**13**	7	13
Particles >38µm		ASTM D7647	>20	**1**	3	5
Particles >71µm		ASTM D7647	>4	**1**	2	4
Oil Cleanliness		ISO 4406 (c)	>19/17/15	▲ **22/19/13**	▲ 21/18/12	▲ 21/18/13

OIL ANALYSIS REPORT

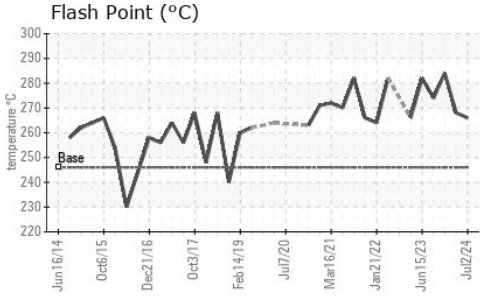
Particle Count



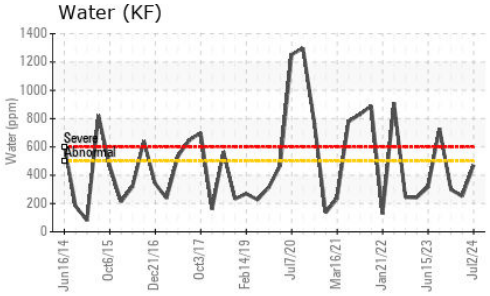
Particle Trend



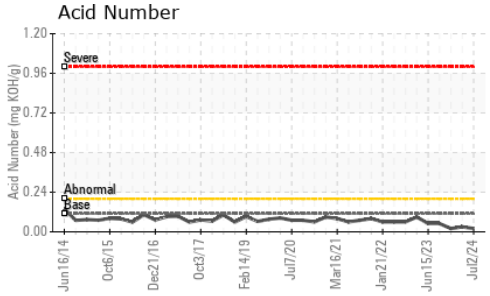
Flash Point (°C)



Water (KF)



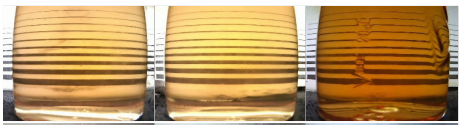
Acid Number



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.11	**0.02**	0.03	0.02

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	25.3	**25.2**	25.6	25.5
Visc @ 100°C	cSt	ASTM D7279(m)	5.2	**5.2**	5.1	5.1
Viscosity Index (VI)	Scale	ASTM D2270*	141	**142**	130	131
COC Flash Point	°C	ASTM D92*	246	**266**	268	284

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter					

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0566940 **Received** : 05 Jul 2024
Lab Number : 02645872 **Tested** : 09 Jul 2024
Unique Number : 5811424 **Diagnosed** : 09 Jul 2024 - Kevin Marson
Test Package : IND2+ (Additional Tests: A-FERR, BottomAnalysis, DR-FERR, PrtFilter, Spat, VI, Visual)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

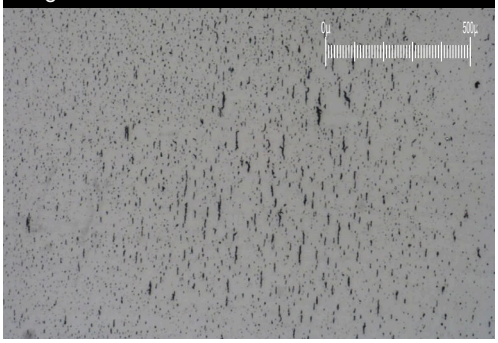
Bruce Power - Bruce A PdM
P.O.Box 1540, 177 Tie Road,, RM-222 U2 Column 2N11 615`
Tiverton, ON
CA N0G 2T0
Contact: Andrew Roffey
andrew.roffey@brucepower.com
T: (519)361-2673 x:17186
F:

FERROGRAPHY REPORT

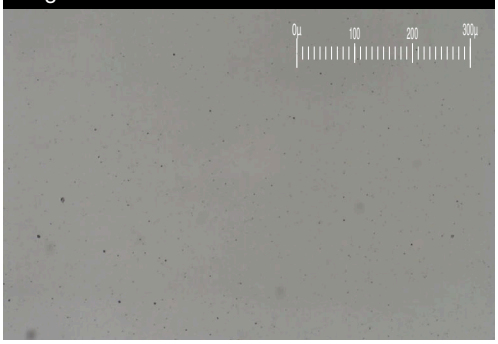
Area
BRUCE B/0B/54600
Machine Id
0B-54600-SG8-Avon Level Gauge
Component
Jet Turbine
Fluid
SHELL AEROSHELL 500 (--- GAL)

Magn: 200x Illum: BC

Magn: 50x Illum: RW



Magn: 100x Illum: RW

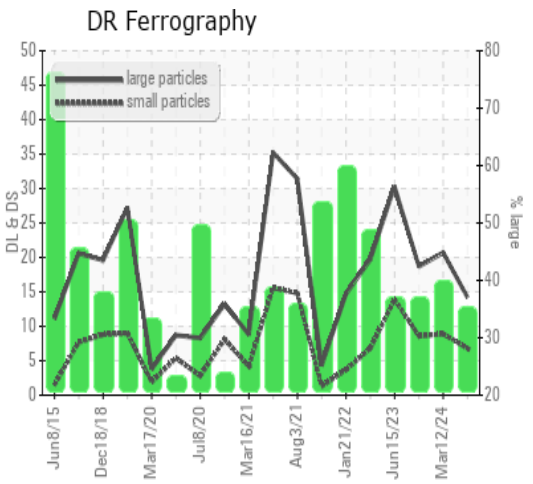


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**14.2**	20.7	18.7
Small Particles		DR-Ferr*		**6.8**	8.9	8.6
Total Particles		DR-Ferr*	>---	**21**	29.6	27.3
Large Particles Percentage	%	DR-Ferr*		**35.2**	39.9	37
Severity Index		DR-Ferr*		**105**	244	189

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		**3**	3	
Ferrous Sliding	Scale 0-10	ASTM D7684*		**1**		
Ferrous Cutting	Scale 0-10	ASTM D7684*		**2**	1	
Ferrous Rolling	Scale 0-10	ASTM D7684*		**1**	1	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		**1**	1	
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**	1	
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**	1	

WEAR

Wear particle analysis indicates that the ferrous cutting particles are severe. Wear particle analysis indicates that the ferrous sliding particles are abnormal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces.



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