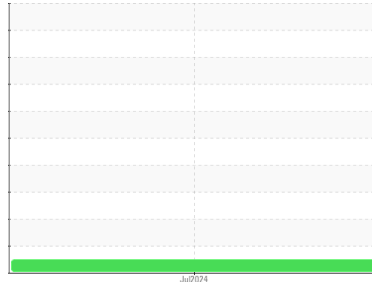




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Aalbers Tool & Mold - 888093
 Machine Id
RB040-R
 Component
Hydraulic System
 Fluid
ACTIVELUBE HYD ISO 32 (--- GAL)

DIAGNOSIS

Recommendation
 We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Machine ID	Client Info		K13/105/506	---	---
Department	Client Info		Sales	---	---
Sample From	Client Info		Machine	---	---
Production Stage	Client Info		Lab Reclaim	---	---
Sent to WC	Client Info		07/03/2024	---	---
Sample Number	Client Info		E30002551	---	---
Sample Date	Client Info		03 Jul 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed		Client Info	N/A	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	1	---	---
Chromium	ppm	ASTM D5185(m) >20	0	---	---
Nickel	ppm	ASTM D5185(m) >20	<1	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	<1	---	---
Aluminum	ppm	ASTM D5185(m) >20	0	---	---
Lead	ppm	ASTM D5185(m) >20	<1	---	---
Copper	ppm	ASTM D5185(m) >20	1	---	---
Tin	ppm	ASTM D5185(m) >20	0	---	---
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

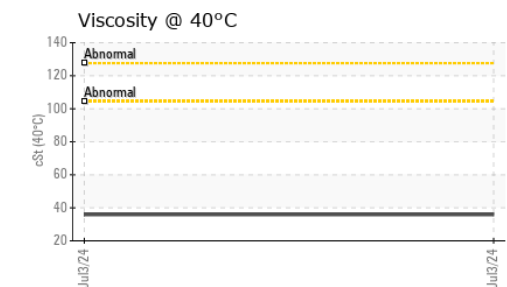
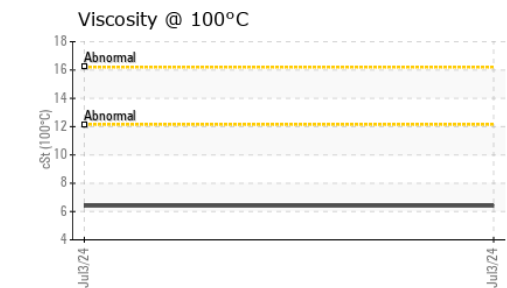
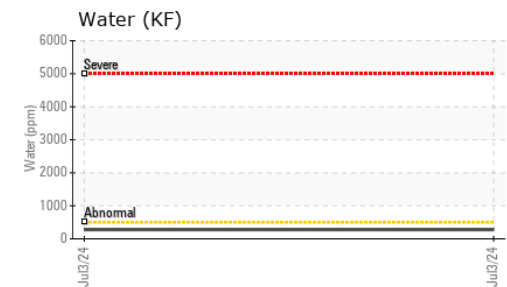
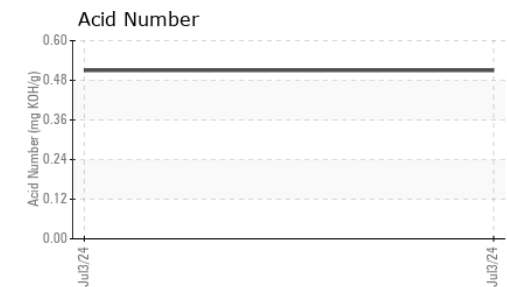
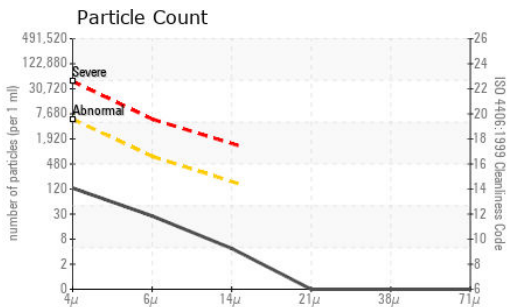
ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	---	---
Barium	ppm	ASTM D5185(m)	0	---	---
Molybdenum	ppm	ASTM D5185(m)	0	---	---
Manganese	ppm	ASTM D5185(m)	0	---	---
Magnesium	ppm	ASTM D5185(m)	5	---	---
Calcium	ppm	ASTM D5185(m)	35	---	---
Phosphorus	ppm	ASTM D5185(m)	332	---	---
Zinc	ppm	ASTM D5185(m)	295	---	---
Sulfur	ppm	ASTM D5185(m)	912	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	0	---	---
Sodium	ppm	ASTM D5185(m)	13	---	---
Potassium	ppm	ASTM D5185(m) >20	8	---	---
Water	%	ASTM D6304* >0.05	0.027	---	---
ppm Water	ppm	ASTM D6304* >500	279	---	---

OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	112	---	---
Particles >6µm	ASTM D7647	>640	24	---	---
Particles >14µm	ASTM D7647	>160	4	---	---
Particles >21µm	ASTM D7647	>40	0	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	14/12/9	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.51	---	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	35.9	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	6.4	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	130	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30002551
Lab Number : **02645882**
Unique Number : 5811434
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Tatiana Sorkina
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 T: (800)263-3939
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.