

OIL ANALYSIS REPORT

Area MINING Machine Id ME-588 JOHN DEERE 944K 1DW944KXCNL703692

Front Right Final Drive

SHELL Spirax S4 CX 30 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

📥 Wear

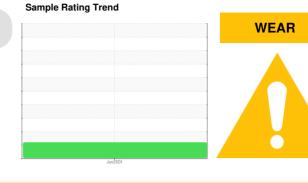
Copper ppm levels are abnormal. Bearing and/or bushing wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within SAE 75W80 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

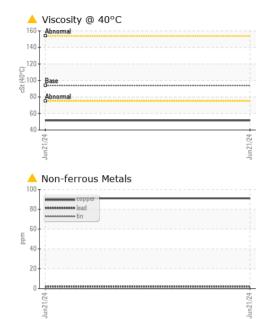


| SAMPLE INFORM | ATION | method | limit/base | current | history1 | history2 |
|---------------|-------|---------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | WC0946268 | | |
| Sample Date | | Client Info | | 21 Jun 2024 | | |
| Machine Age | hrs | Client Info | | 2184 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Not Changd | | |
| Sample Status | | | | ABNORMAL | | |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.075 | NEG | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >750 | 16 | | |
| Chromium | ppm | ASTM D5185(m) | >9 | 0 | | |
| Nickel | ppm | ASTM D5185(m) | >10 | <1 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >40 | <1 | | |
| Lead | ppm | ASTM D5185(m) | >15 | 2 | | |
| Copper | ppm | ASTM D5185(m) | >40 | <u> </u> | | |
| Tin | ppm | ASTM D5185(m) | >10 | 0 | | |
| Antimony | ppm | ASTM D5185(m) | >5 | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | | 2 | | |
| Barium | ppm | ASTM D5185(m) | | 3 | | |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | | |
| Manganese | ppm | ASTM D5185(m) | | <1 | | |
| Magnesium | ppm | ASTM D5185(m) | | 93 | | |
| Calcium | ppm | ASTM D5185(m) | | 3467 | | |
| Phosphorus | ppm | ASTM D5185(m) | | 1038 | | |
| Zinc | ppm | ASTM D5185(m) | | 1219 | | |
| Sulfur | ppm | ASTM D5185(m) | | 2980 | | |
| Lithium | ppm | ASTM D5185(m) | | <1 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >75 | 42 | | |
| Sodium | ppm | ASTM D5185(m) | >51 | 3 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | | |



OIL ANALYSIS REPORT

VISUAL



| | VISUAL | | method | iinii/base | currer | it flistory i | riistory2 |
|----------|--------------------------------------|------------------|---------------|-----------------------------|-----------------------|------------------|---------------------------|
| | White Metal | scalar | Visual* | NONE | NONE | | |
| | Yellow Metal | | Visual* | NONE | NONE | | |
| | Precipitate | | Visual* | NONE | NONE | | |
| | Silt | | Visual* | NONE | NONE | | |
| | Debris | | Visual* | NONE | NONE | | |
| | Sand/Dirt | scalar | | NONE | NONE | | |
| 24 - | | | | | | | |
| Jun21/24 | Appearance | | Visual* | NORML | NORML | | |
| ĥ | Odor | scalar | | NORML | NORML | | |
| | Emulsified Water | | Visual* | >0.075 | NEG | | |
| | Free Water | scalar | Visual* | | NEG | | |
| | FLUID PROPERT | TIES | method | limit/base | currer | it history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D7279(m) | 93.9 | 6 51.5 | | |
| | SAMPLE IMAGES | S | method | limit/base | currer | t history1 | history2 |
| Jun21/24 | Color | | | | | no image | no image |
| | Bottom | | | | | no image | no image |
| | GRAPHS Ferrous Alloys | | | | | | |
| | E 10 | | | 24 | | | |
| | Non-ferrous Metal | s | | Jun21/24 | | | |
| | 80 - copper 60 | | | | | | |
| | 20 | | | | | | |
| | 1/24 | | | 1/24. | | | |
| | Jun21/24 | | | Jun21/24 | | | |
| | Viscosity @ 40°C | | | | | | |
| | 160 Abnormal | | | | | | |
| | 140 - | | | | | | |
| 10-01 | 5120 - Base | | | | | | |
| 71 40 | 3 80 - Abnormal | | | | | | |
| | 60 | | | | | | |
| | 40 | | | 4 | | | |
| | Jun21/24 | | | Jun21/24 | | | |
| | Ϋ́, | | | ſ | | | |
| | : WearCheck - C8-1175 | | | | 7L 5H9 | | ia Canada Ltd |
| | : WC0946268 | Receiv Tested | | 5 Jul 2024 | | 260 Unimin Road, | |
| | : <mark>02645960</mark> : 5811512 | Diagno | | 5 Jul 2024 Jul 2024 - Ke | vin Marson | | Havelock, ON CA K0L 1Z |
| | : CONST | Liught | | | | Co | ntact: Dan Lyor |
| • | contact Customer Serv | ico at 1_80 | 0-268-213 | 1 | dan lyon@coviacom con | | |

limit/base

current

method

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Contact: Dan Lyon dan.lyon@coviacorp.com T: (705)632-8904 F:

history2

history1

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CALA

ISO 17025:2017 Accredited Laboratory

Contact/Location: Dan Lyon - COVHAV Page 2 of 2