



OIL ANALYSIS REPORT

Area
Signature Alum - A02500
 Machine Id
A2407020
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

Sample Rating Trend



WEAR



DIAGNOSIS

- Recommendation**
We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.
- Wear**
Copper and iron ppm levels are noted.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #	Client Info			2024 06 0640	---	---
Department	Client Info			Production	---	---
Sample From	Client Info			Machine	---	---
Production Stage	Client Info			Final	---	---
Sent to WC	Client Info			07/05/2024	---	---
Sample Number	Client Info			E30002586	---	---
Sample Date	Client Info			05 Jul 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ATTENTION	---	---

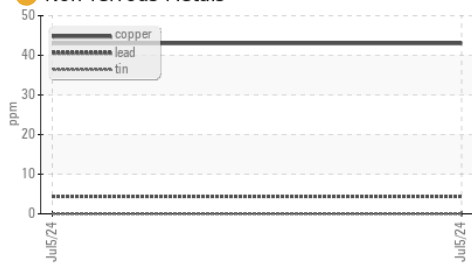
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	33	---	---
Chromium	ppm	ASTM D5185(m)	>20	<1	---	---
Nickel	ppm	ASTM D5185(m)	>20	<1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>20	16	---	---
Lead	ppm	ASTM D5185(m)	>20	4	---	---
Copper	ppm	ASTM D5185(m)	>20	43	---	---
Tin	ppm	ASTM D5185(m)	>20	0	---	---
Antimony	ppm	ASTM D5185(m)		0	---	---
Vanadium	ppm	ASTM D5185(m)		<1	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1	---	---
Barium	ppm	ASTM D5185(m)	5	1	---	---
Molybdenum	ppm	ASTM D5185(m)	5	0	---	---
Manganese	ppm	ASTM D5185(m)		<1	---	---
Magnesium	ppm	ASTM D5185(m)	25	42	---	---
Calcium	ppm	ASTM D5185(m)	200	69	---	---
Phosphorus	ppm	ASTM D5185(m)	300	531	---	---
Zinc	ppm	ASTM D5185(m)	370	462	---	---
Sulfur	ppm	ASTM D5185(m)	2500	1750	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

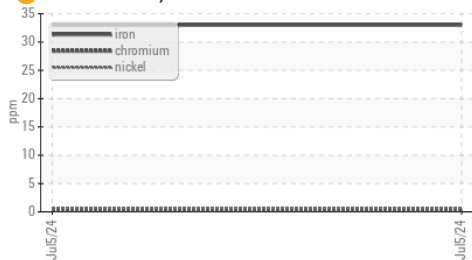
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	3	---	---
Sodium	ppm	ASTM D5185(m)		2	---	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---	---
Water	%	ASTM D6304*	>0.05	0.001	---	---
ppm Water	ppm	ASTM D6304*	>500	1	---	---

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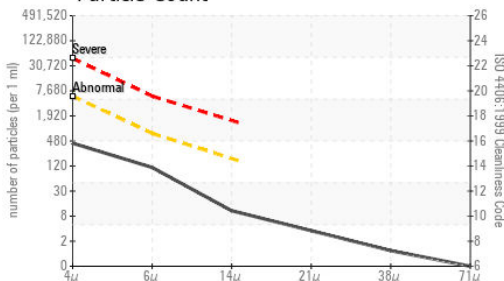
Non-ferrous Metals



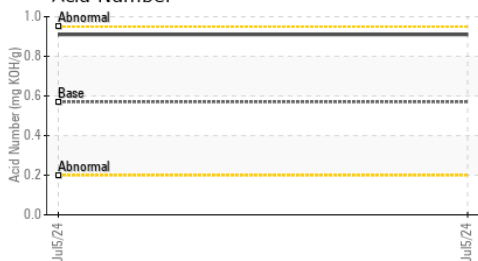
Ferrous Alloys



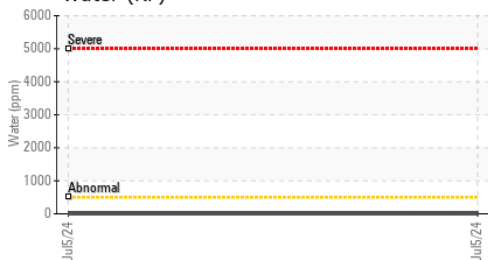
Particle Count



Acid Number



Water (KF)



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	373	---	---
Particles >6µm	ASTM D7647	>640	98	---	---
Particles >14µm	ASTM D7647	>160	9	---	---
Particles >21µm	ASTM D7647	>40	3	---	---
Particles >38µm	ASTM D7647	>10	1	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	16/14/10	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.91	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	71.7	---
Visc @ 100°C	cSt	ASTM D7279(m)	8.6	9.6	---
Viscosity Index (VI)	Scale	ASTM D2270*	96	112	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				no image
Bottom				no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30002586
Lab Number : **02646214**
Unique Number : 5811766
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)
Received : 08 Jul 2024
Tested : 09 Jul 2024
Diagnosed : 12 Jul 2024 - Aylwin Lee

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To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.