



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**POLYLINK**

Machine Id

**PRESS #2**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 46 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0647428</b>	---	---
Sample Date	Client Info		<b>03 Jul 2024</b>	---	---
Machine Age	mths	Client Info	<b>10</b>	---	---
Oil Age	mths	Client Info	<b>10</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m)	>20	<b>2</b>	---	---
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	5	<b>1</b>	---	---
Barium	ppm	ASTM D5185(m)	5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)	25	<b>3</b>	---	---
Calcium	ppm	ASTM D5185(m)	200	<b>91</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	300	<b>345</b>	---	---
Zinc	ppm	ASTM D5185(m)	370	<b>432</b>	---	---
Sulfur	ppm	ASTM D5185(m)	2500	<b>1191</b>	---	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---

## CONTAMINANTS

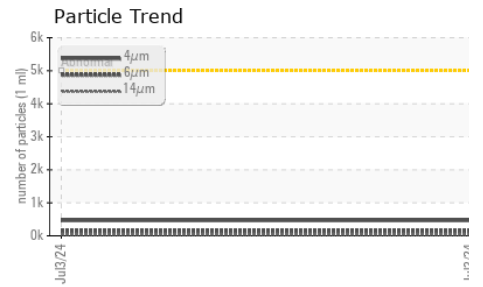
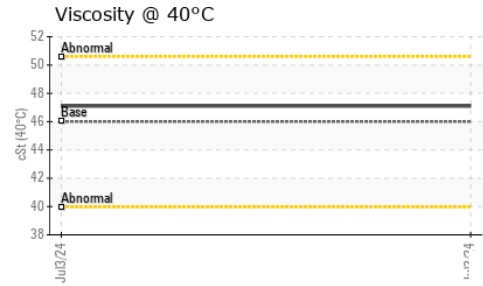
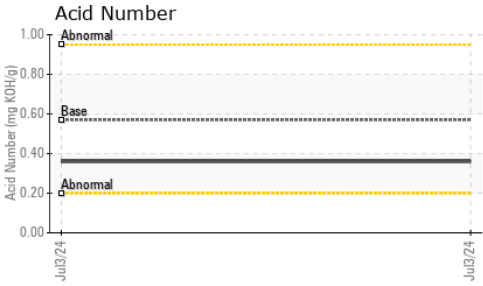
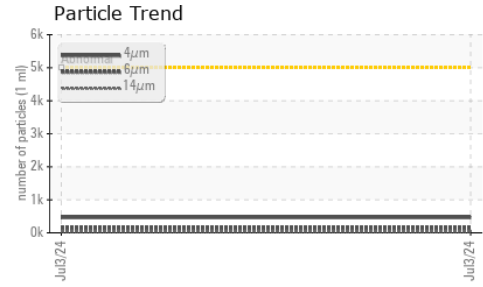
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>0</b>	---	---
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>466</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>145</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>35</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>14</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>1</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>16/14/12</b>	---	---



# OIL ANALYSIS REPORT



FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	<b>0.36</b>	---	---

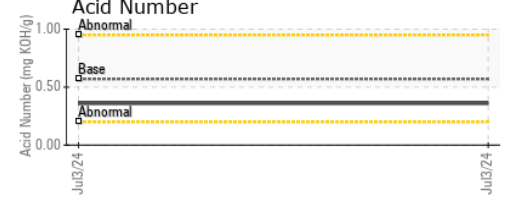
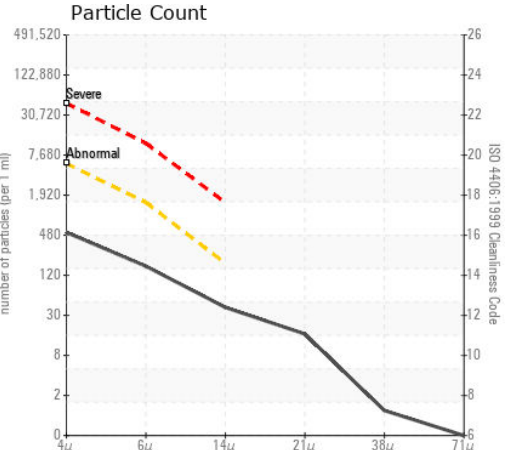
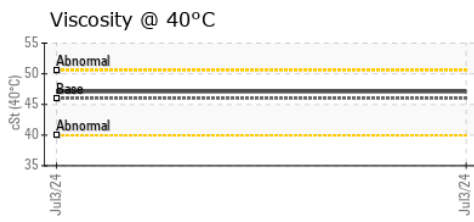
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	---	---
Free Water	scalar	Visual*		<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46	<b>47.1</b>	---	---

### SAMPLE IMAGES

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0647428      **Received** : 08 Jul 2024  
**Lab Number** : **02646240**      **Tested** : 09 Jul 2024  
**Unique Number** : 5811792      **Diagnosed** : 09 Jul 2024 - Wes Davis  
**Test Package** : IND 2

**CPI AUTOMATION**  
 62 MCBRINE PL #17  
 KITCHENER, ON  
 CA N2R 1H3  
 Contact: Rob Frank  
 robf@cpiautomation.com  
 T: (519)748-0600  
 F: (519)748-2212

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.