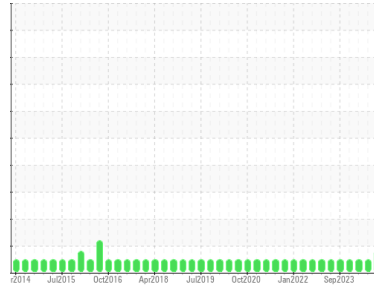




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

8

Machine Id

8-301 FM #1 Symetro

Component

Gearbox

Fluid

MOBIL MOBILGEAR 600 XP 320 (1200 LTR)

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Lead ppm levels are noted. A sharp increase in the lead level is noted. All other component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC	WC0925384	WC0902116
Sample Date	Client Info		07 Jul 2024	10 Apr 2024	20 Feb 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>200	18	13	17
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	<1
Lead	ppm	ASTM D5185(m)	>100	84	6	78
Copper	ppm	ASTM D5185(m)	>200	2	<1	1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	57	26	19	37
Barium	ppm	ASTM D5185(m)	0.0	<1	<1	0
Molybdenum	ppm	ASTM D5185(m)	2.0	0	0	0
Manganese	ppm	ASTM D5185(m)	0.0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0.0	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	42	6	7	6
Phosphorus	ppm	ASTM D5185(m)	399	258	228	249
Zinc	ppm	ASTM D5185(m)	13	3	6	2
Sulfur	ppm	ASTM D5185(m)	13649	9886	8822	9431
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

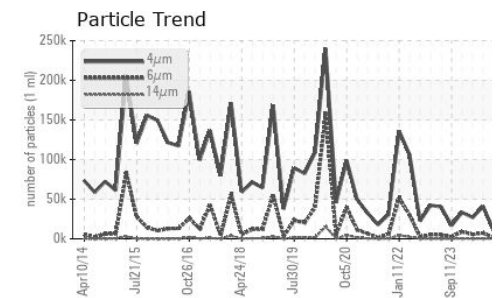
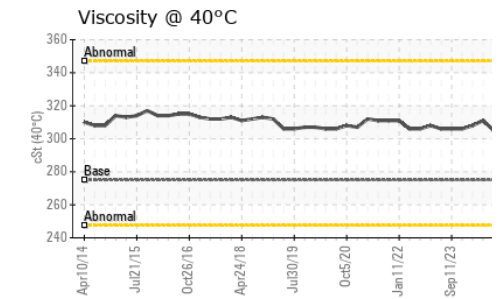
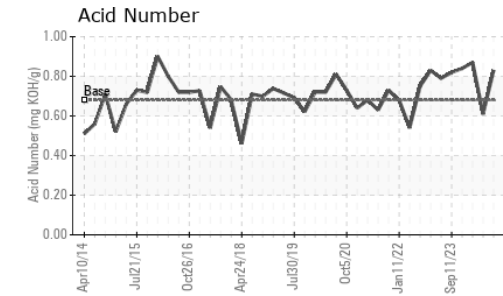
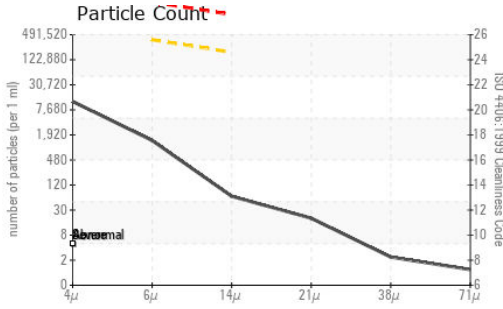
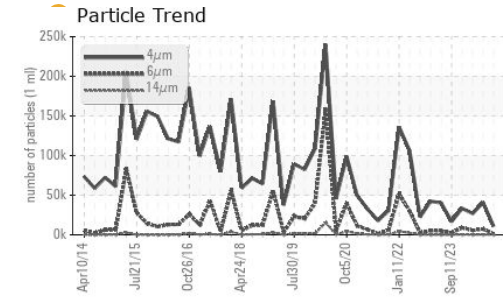
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	4	<1	4
Sodium	ppm	ASTM D5185(m)		1	<1	1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		10635	40683	26871
Particles >6µm	ASTM D7647	>320000	1238	7198	5465
Particles >14µm	ASTM D7647	>160000	57	292	249
Particles >21µm	ASTM D7647	>40000	17	73	33
Particles >38µm	ASTM D7647	>10000	2	5	1
Particles >71µm	ASTM D7647	>2500	1	0	0
Oil Cleanliness	ISO 4406 (c)	>--/25/24	21/17/13	23/20/15	22/20/15



OIL ANALYSIS REPORT

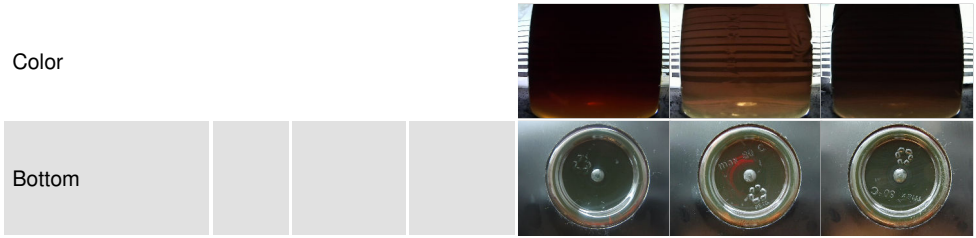


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.68	0.83	0.61	0.87

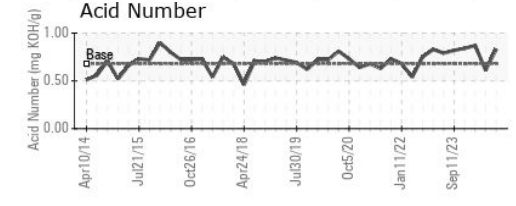
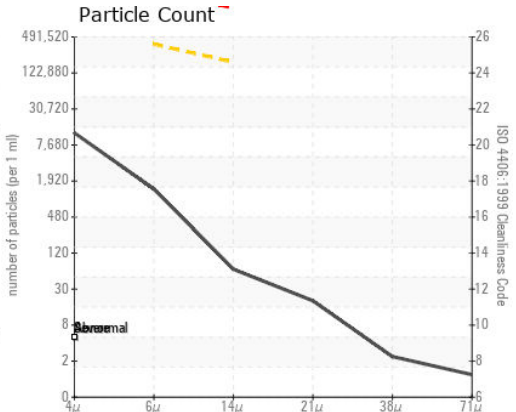
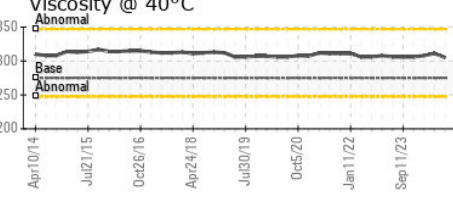
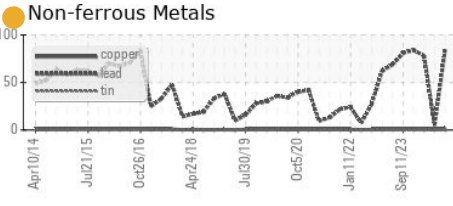
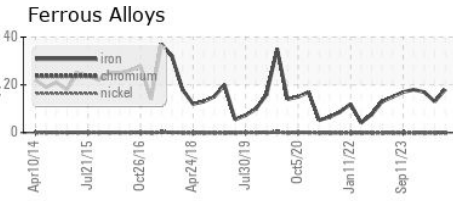
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	275	305	311	308

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC **Received** : 08 Jul 2024
Lab Number : 02646479 **Tested** : 10 Jul 2024
Unique Number : 5812031 **Diagnosed** : 10 Jul 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

ST. MARYS CEMENT CO.
 400 BOWMANVILLE AVENUE
 BOWMANVILLE, ON
 CA L1C 7B5
 Contact: Lou Traiforos
 lou.traiforos@vcimentos.com
 T: (905)440-5874
 F: (905)623-4695

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.