

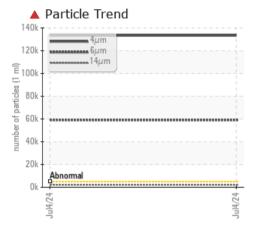
PROBLEM SUMMARY

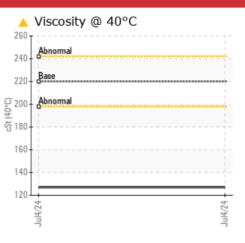


Machine Id PRESS #31 (S/N 10-4440)

Circulating Oil Fluic MOBIL SPARTAN EP 220 (100 GAL)

COMPONENT CONDITION SUMMARY





Ferrous Alloys

	⁵⁰ т		
	45	iron	
	40	sessesses chromium	-
	35 -		1-
	30-		
mdo	25		1
	20-		
	15	1	
	10		1
	5 -		
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RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

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PROBLEMATIC TEST RESULTS						
Sample Status		SEVERE				
Iron	ppm	ASTM D5185(m)	>20	<u> </u>		
Particles >4µm		ASTM D7647	>5000	1 33347		
Particles >6µm		ASTM D7647	>1300	4 59101		
Particles >14µm		ASTM D7647	>160	4 2174		
Particles >21µm		ASTM D7647	>40	4 379		
Particles >71µm		ASTM D7647	>3	<u> </u>		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	4 24/23/18		
Visc @ 40°C	cSt	ASTM D7279(m)	220	127		

Customer Id: DYNTIL Sample No.: WC0862411 Lab Number: 02646485 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED	RECOMMENDED ACTIONS				
Action	Status	Date	Done By	Description	
Resample			?	Resample in 30-45 days to monitor this situation.	
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.	
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.	

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id

PRESS #31 (S/N 10-4440)

Circulating Oil Fluid MOBIL SPARTAN EP 220 (100 GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

A Wear

Iron ppm levels are abnormal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

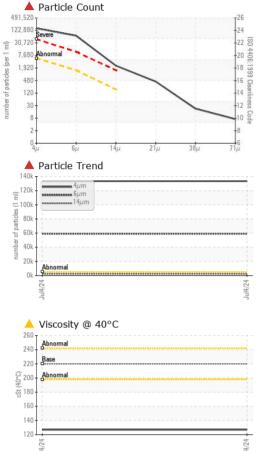
Fluid Condition

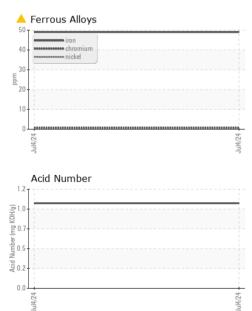
Viscosity of sample indicates oil is within SAE 40 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sample Number Client Info WC0862411 Sample Date Client Info 04 Jul 2024 Machine Age yrs Client Info 0 Oil Age yrs Client Info 2 Oil Age yrs Client Info 2 Oil Changed Client Info Changed Sample Status Imit/base SEVERE CONTAMINATION method limit/base current history1 hist Water WC Method NEG	ory2 ory2
Sample Date Client Info 04 Jul 2024 Machine Age yrs Client Info 0 Oil Age yrs Client Info 2 Oil Changed Client Info Changed Sample Status Client Info Changed CONTAMINATION method limit/base current history1 hist Water WC Method NEG	ory2
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Sample Status SEVERE CONTAMINATION method limit/base current history1 hist Water WC Method NEG	ory2
CONTAMINATION method limit/base current history1 hist Water WC Method NEG	ory2
Water WC Method NEG	ory2
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WEAR METALS method limit/base current history1 hist	ory2
PQ ASTM D8184* 24	
Iron ppm ASTM D5185(m) >20 🔺 49	
Chromium ppm ASTM D5185(m) >20 <1	
Nickel ppm ASTM D5185(m) >20 <1	
Titanium ppm ASTM D5185(m) 0	
Silver ppm ASTM D5185(m) 0	
Aluminum ppm ASTM D5185(m) >20 <1	
Lead ppm ASTM D5185(m) >20 1	
Copper ppm ASTM D5185(m) >20 16	
Tin ppm ASTM D5185(m) >20 0	
Antimony ppm ASTM D5185(m) 0	
Vanadium ppm ASTM D5185(m) 0	
Beryllium ppm ASTM D5185(m) 0	
Cadmium ppm ASTM D5185(m) 0	
ADDITIVES method limit/base current history1 hist	ory2
Boron ppm ASTM D5185(m) 34	
Barium ppm ASTM D5185(m) 14	
Molybdenum ppm ASTM D5185(m) <1	
Manganese ppm ASTM D5185(m) <1	
Magnesium ppm ASTM D5185(m) 7	
Calcium ppm ASTM D5185(m) 1219	
Phosphorus ppm ASTM D5185(m) 511	
Zinc ppm ASTM D5185(m) 480	
Sulfur ppm ASTM D5185(m) 4945	
Lithium ppm ASTM D5185(m) <1	
CONTAMINANTS method limit/base current history1 hist	ory2
Silicon ppm ASTM D5185(m) >15 4	
Sodium ppm ASTM D5185(m) 1	
Potassium ppm ASTM D5185(m) >20 1	



OIL ANALYSIS REPORT





	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1 33347		
Particles >6µm		ASTM D7647	>1300	4 59101		
Particles >14µm		ASTM D7647	>160	4 2174		
Particles >21µm		ASTM D7647	>40	A 379		
Particles >38µm		ASTM D7647	>10	<mark> </mark> 19		
Particles >71µm		ASTM D7647	>3	<u> </u>		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	4 24/23/18		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		1.03		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*		NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	127		
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



Sample No. : WC0862411 Received : 08 Jul 2024 Lab Number : 02646485 Tested : 10 Jul 2024 ISO 17025:2017 Accredited Laboratory : 10 Jul 2024 - Kevin Marson Unique Number : 5812037 Diagnosed Test Package : IND 2 (Additional Tests: PQ, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

40 CEDAR STREET TILLSONBURG, ON CA N4G 4H5 Contact: Sean Barrett sbarrett@dynamicfluid.com T: (519)688-0337 F: (519)688-0893

DYNAMIC FLUID PRODUCTS LTD.

Report Id: DYNTIL [WCAMIS] 02646485 (Generated: 07/10/2024 10:59:07) Rev: 1

CALA

Laboratory

Contact/Location: Sean Barrett - DYNTIL Page 4 of 4