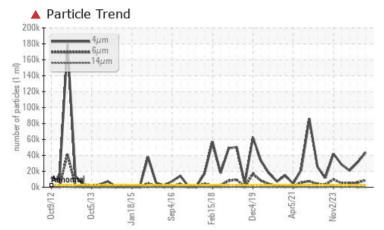


PROBLEM SUMMARY

Area **5 Utilities/030 Boiler House/B Blower/Fan/702B #9 FD Fan West N/A 30TB702B**

Component Turbine Fluid PETRO CANADA TURBOFLO 68 (20 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS							
Sample Status			SEVERE	SEVERE	SEVERE		
Particles >4µm	ASTM D7647	>2500	4 3590	A 31375	▲ 20893		
Particles >6µm	ASTM D7647	>640	A 8918	5 786	5 183		
Oil Cleanliness	ISO 4406 (c)	>18/16/13	4 23/20/14	A 22/20/13	2 2/20/16		

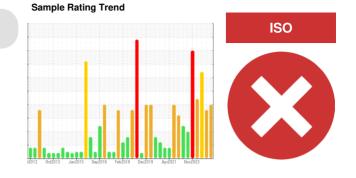
Customer Id: PETMIS Sample No.: WC0957468 Lab Number: 02646705 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action Change Filter	Status	Date	Done By	Description We recommend you service the filters on this component.		
			?			
Resample			?	Resample in 30-45 days to monitor this situation.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

HISTORICAL DIAGNOSIS



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





ISO

01 Apr 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





05 Jan 2024 Diag: Bill Quesnel

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Area **5 Utilities/030 Boiler House/B Blower/Fan/702B #9 FD Fan West N/A 30TB702B**

Turbine Fluid PETRO CANADA TURBOFLO 68 (20 LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

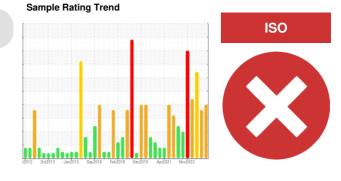
All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0957468	WC	WC0925272
Sample Date		Client Info		02 Jul 2024	04 Apr 2024	01 Apr 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>4	0	0	0
Nickel	ppm	ASTM D5185(m)	>2	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>10	0	0	0
Lead	ppm	ASTM D5185(m)		0	0	0
Copper	ppm	ASTM D5185(m)	>5	2	1	<1
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	0	0
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	0	0
Calcium	ppm	ASTM D5185(m)	0	0	0	0
Phosphorus	ppm	ASTM D5185(m)	120	<1	<1	<1
Zinc	ppm	ASTM D5185(m)	0.0	1	2	1
Sulfur	ppm	ASTM D5185(m)	50	583	583	594
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Sodium	ppm	ASTM D5185(m)		0	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	0	<1
Water	%	ASTM D6304*	>0.03	0.003	0.006	
ppm Water	ppm	ASTM D6304*	>300	26	67	
FLUID CLEANLI	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	4 3590	4 31375	▲ 20893
Particles >6μm		ASTM D7647	>640	▲ 8918	▲ 5786	5 183
Particles >14µm		ASTM D7647	>80	153	60	▲ 639
Particles >21µm		ASTM D7647	>20	28	8	1 70
Particles >38µm		ASTM D7647	>4	4	2	1 4
Particles >71µm		ASTM D7647	>3	1	2	4
		100 4400 (-)	10/10/10	A 00/00/4 4	A 00/00/40	A 00/00/40

ISO 4406 (c) >18/16/13 **423/20/14**

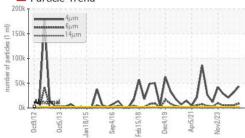
Oil Cleanliness

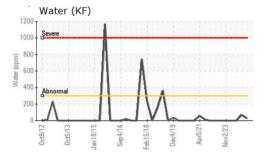
▲ 22/20/16

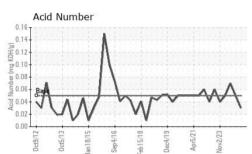
▲ 22/20/13

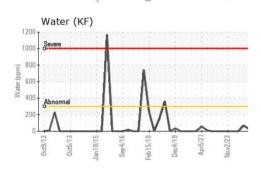


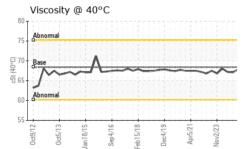
Particle Trend









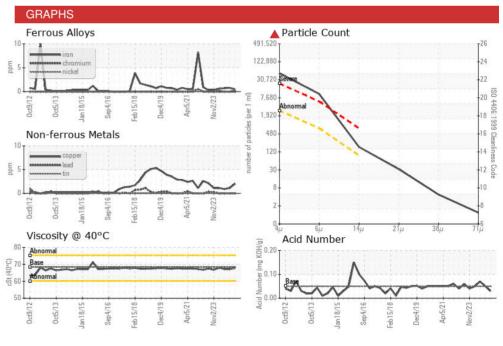




OIL ANALYSIS	REPORT
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FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.03	0.05	0.07
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.03	NEG	.2%	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.4	67.8	67.1	67.2
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color						

Bottom



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : WC0957468 Received : 09 Jul 2024 Lab Number : 02646705 Tested : 11 Jul 2024 ISO 17025:2017 Accredited Unique Number : 5812257 Diagnosed : 11 Jul 2024 - Kevin Marson Laboratory Test Package : IND 2 (Additional Tests: KF, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Petro Canada Lubricants Inc. 385 Southdown Road Mississauga, ON CA L5J 2Y3 Contact: Kyle Blezard kyle.blezard@HFSinclair.com T: (905)403-6768 F: (905)822-6025

Report Id: PETMIS [WCAMIS] 02646705 (Generated: 07/11/2024 16:07:52) Rev: 1

Submitted By: ? Page 4 of 4