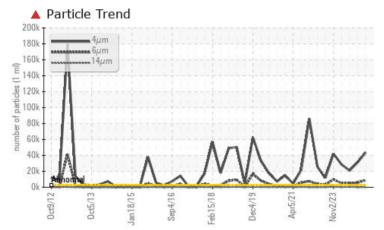


PROBLEM SUMMARY

Area **5 Utilities/030 Boiler House/B Blower/Fan/702B #9 FD Fan West N/A 30TB702B**

Component Turbine Fluid PETRO CANADA TURBOFLO 68 (20 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

| PROBLEMATIC TEST RESULTS | | | | | | | |
|--------------------------|--------------|-----------|-------------------|-------------------|------------------|--|--|
| Sample Status | | | SEVERE | SEVERE | SEVERE | | |
| Particles >4µm | ASTM D7647 | >2500 | 4 3590 | A 31375 | ▲ 20893 | | |
| Particles >6µm | ASTM D7647 | >640 | A 8918 | 5 786 | 5 183 | | |
| Oil Cleanliness | ISO 4406 (c) | >18/16/13 | 4 23/20/14 | A 22/20/13 | 2 2/20/16 | | |

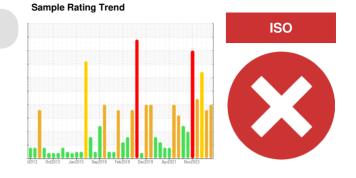
Customer Id: PETMIS Sample No.: WC0957468 Lab Number: 02646705 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



| RECOMMENDED ACTIONS | | | | | | |
|-------------------------|--------|------|---------|--|--|--|
| Action Change Filter | Status | Date | Done By | Description We recommend you service the filters on this component. | | |
| | | | ? | | | |
| Resample | | | ? | Resample in 30-45 days to monitor this situation. | | |
| Check Breathers | | | ? | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. | | |
| Check Seals | | | ? | Check seals and/or filters for points of contaminant entry. | | |

HISTORICAL DIAGNOSIS



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





ISO

01 Apr 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





05 Jan 2024 Diag: Bill Quesnel

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Area **5 Utilities/030 Boiler House/B Blower/Fan/702B #9 FD Fan West N/A 30TB702B**

Turbine Fluid PETRO CANADA TURBOFLO 68 (20 LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

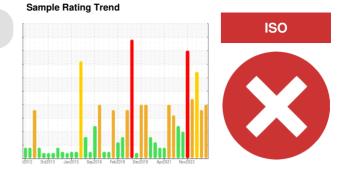
All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



| SAMPLE INFOR | RMATION | method | limit/base | current | history1 | history2 |
|-----------------|---------|---------------|------------|---------------|----------------|--------------|
| Sample Number | | Client Info | | WC0957468 | WC | WC0925272 |
| Sample Date | | Client Info | | 02 Jul 2024 | 04 Apr 2024 | 01 Apr 2024 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | SEVERE | SEVERE | SEVERE |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >15 | <1 | <1 | <1 |
| Chromium | ppm | ASTM D5185(m) | >4 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >2 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | <1 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >10 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185(m) | >5 | 2 | 1 | <1 |
| Tin | ppm | ASTM D5185(m) | >5 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 0 | <1 | 0 | 0 |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 0 | <1 | 0 | 0 |
| Calcium | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185(m) | 120 | <1 | <1 | <1 |
| Zinc | ppm | ASTM D5185(m) | 0.0 | 1 | 2 | 1 |
| Sulfur | ppm | ASTM D5185(m) | 50 | 583 | 583 | 594 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| CONTAMINANT | S | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >15 | 0 | 0 | 0 |
| Sodium | ppm | ASTM D5185(m) | | 0 | <1 | 0 |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | 0 | <1 |
| Water | % | ASTM D6304* | >0.03 | 0.003 | 0.006 | |
| ppm Water | ppm | ASTM D6304* | >300 | 26 | 67 | |
| FLUID CLEANLI | NESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >2500 | 4 3590 | 4 31375 | ▲ 20893 |
| Particles >6μm | | ASTM D7647 | >640 | ▲ 8918 | ▲ 5786 | 5 183 |
| Particles >14µm | | ASTM D7647 | >80 | 153 | 60 | ▲ 639 |
| Particles >21µm | | ASTM D7647 | >20 | 28 | 8 | 1 70 |
| Particles >38µm | | ASTM D7647 | >4 | 4 | 2 | 1 4 |
| Particles >71µm | | ASTM D7647 | >3 | 1 | 2 | 4 |
| | | 100 4400 (-) | 10/10/10 | A 00/00/4 4 | A 00/00/40 | A 00/00/40 |

ISO 4406 (c) >18/16/13 **423/20/14**

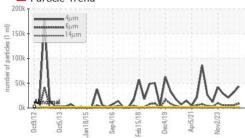
Oil Cleanliness

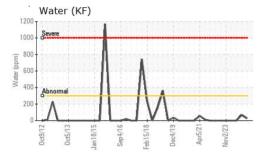
▲ 22/20/16

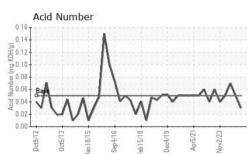
▲ 22/20/13

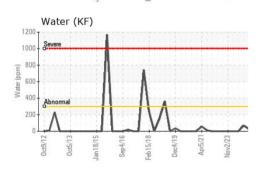


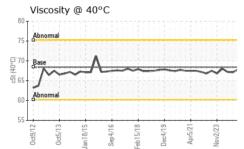
Particle Trend









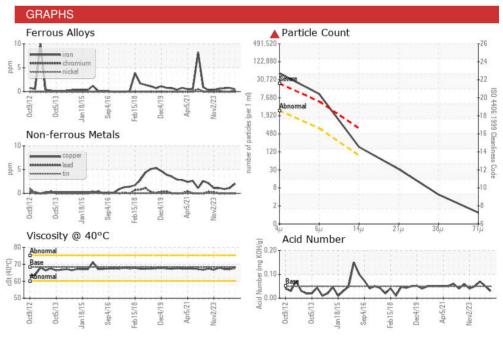




| OIL ANALYSIS | REPORT |
|---------------------|--------|
|---------------------|--------|

| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
|------------------|----------|---------------|------------|---------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.05 | 0.03 | 0.05 | 0.07 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | VLITE | VLITE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | VLITE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.03 | NEG | .2% | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 68.4 | 67.8 | 67.1 | 67.2 |
| SAMPLE IMAGE | S | method | limit/base | current | history1 | history2 |
| Color | | | | | | |

Bottom



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : WC0957468 Received : 09 Jul 2024 Lab Number : 02646705 Tested : 11 Jul 2024 ISO 17025:2017 Accredited Unique Number : 5812257 Diagnosed : 11 Jul 2024 - Kevin Marson Laboratory Test Package : IND 2 (Additional Tests: KF, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Petro Canada Lubricants Inc. 385 Southdown Road Mississauga, ON CA L5J 2Y3 Contact: Kyle Blezard kyle.blezard@HFSinclair.com T: (905)403-6768 F: (905)822-6025

Report Id: PETMIS [WCAMIS] 02646705 (Generated: 07/11/2024 16:07:52) Rev: 1

Submitted By: ? Page 4 of 4