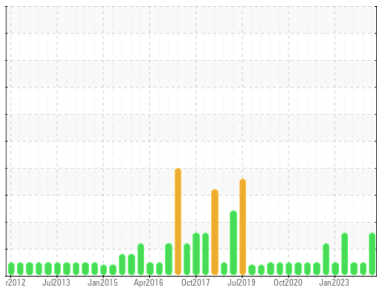
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
5 Utilities/030 Boiler House/C Compressor/708 #8 Air Compressor
Machine Id
N/A 30C708 CENTR.
Component
Centrifugal Compressor
Fluid
PETRO CANADA TURBOFLO 32 (200 LTR)

DIAGNOSIS

Recommendation
We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0957474**	WC0925278	WC0894089
Sample Date		Client Info		**02 Jul 2024**	01 Apr 2024	05 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>50	**0**	0	0
Chromium	ppm	ASTM D5185(m)	>10	**0**	0	0
Nickel	ppm	ASTM D5185(m)		**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**0**	0	<1
Lead	ppm	ASTM D5185(m)	>25	**0**	0	0
Copper	ppm	ASTM D5185(m)	>50	**<1**	0	<1
Tin	ppm	ASTM D5185(m)	>15	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

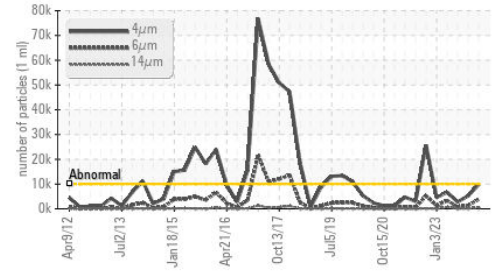
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**<1**	0	0
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**<1**	<1	0
Calcium	ppm	ASTM D5185(m)	0	**0**	0	0
Phosphorus	ppm	ASTM D5185(m)	120	**<1**	<1	0
Zinc	ppm	ASTM D5185(m)	0.0	**<1**	<1	<1
Sulfur	ppm	ASTM D5185(m)	0	**588**	623	711
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	**0**	0	0
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Water	%	ASTM D6304*	>0.1	**0.003**	0.002	0.002
ppm Water	ppm	ASTM D6304*	>1000	**29**	19	18

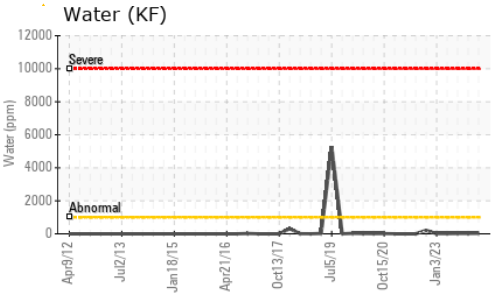
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**9751**	5207	2784
Particles >6µm		ASTM D7647	>2500	**3820**	1430	823
Particles >14µm		ASTM D7647	>320	**477**	135	87
Particles >21µm		ASTM D7647	>80	**211**	54	37
Particles >38µm		ASTM D7647	>20	**19**	10	6
Particles >71µm		ASTM D7647	>4	**1**	1	1
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**20/19/16**	20/18/14	19/17/14

OIL ANALYSIS REPORT

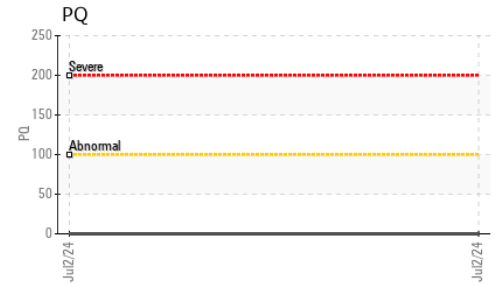
Particle Trend



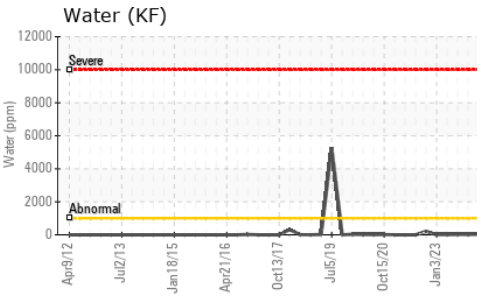
Water (KF)



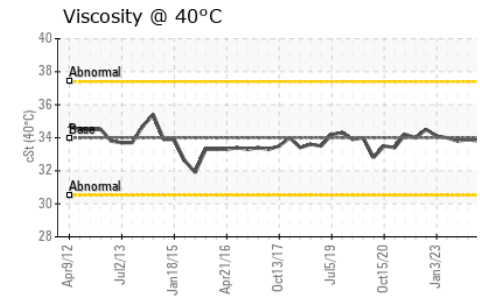
PQ



Water (KF)



Viscosity @ 40°C

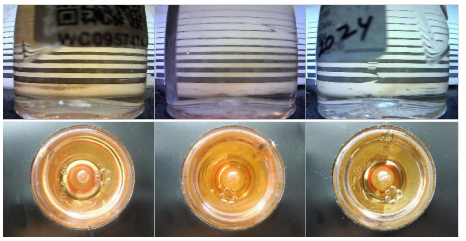


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	**0.03**	0.06	0.04

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

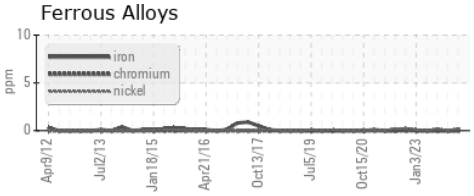
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	34.0	**33.8**	33.9	33.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

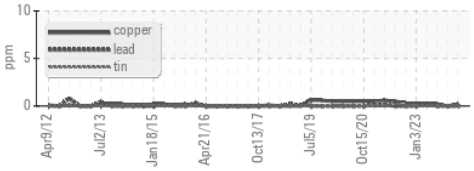


GRAPHS

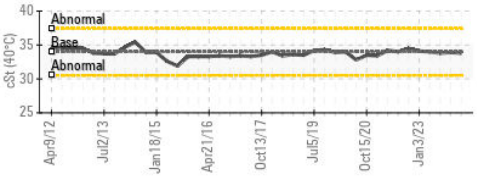
Ferrous Alloys



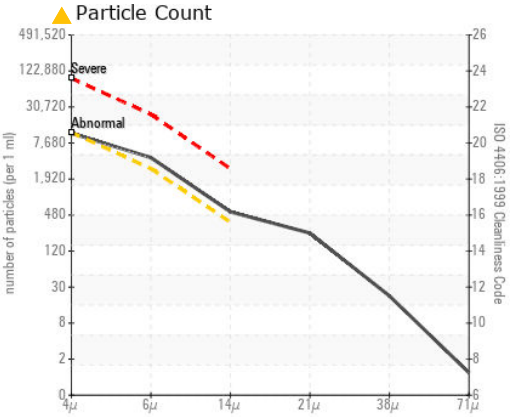
Non-ferrous Metals



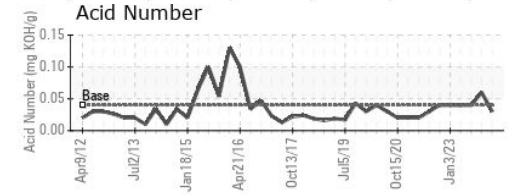
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0957474 **Received** : 09 Jul 2024
Lab Number : 02646714 **Tested** : 12 Jul 2024
Unique Number : 5812266 **Diagnosed** : 12 Jul 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: KF, PQ, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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