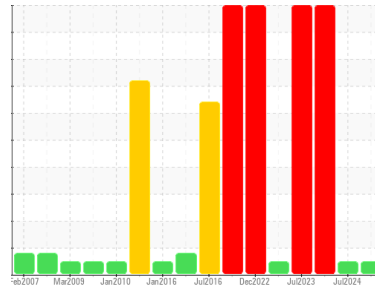




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**DEMO/53 RECAUSTICIZING**  
 Machine Id  
**535604 Precoat Filter Worm Gear**  
 Component  
**Drive Reducer**  
 Fluid  
**MOBIL MOBILGEAR 600 XP 220 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC</b>	WC	WC
Sample Date	Client Info			<b>03 Jul 2024</b>	03 Jul 2024	03 Jan 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	---	SEVERE

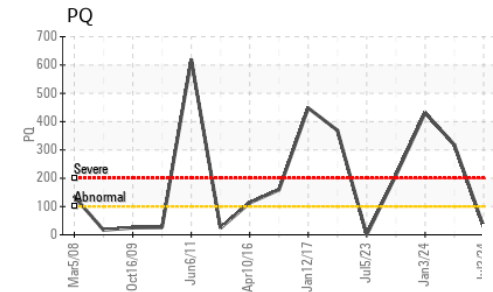
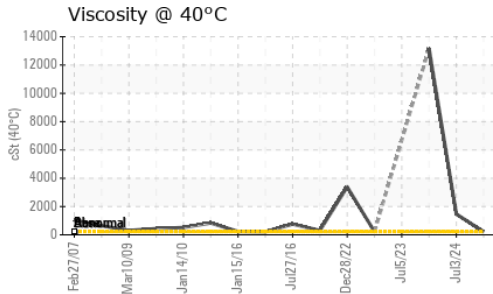
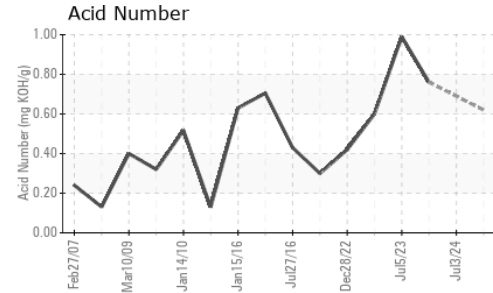
CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>29</b>	▲ 318	▲ 431
Iron	ppm	ASTM D5185(m)	>200	<b>147</b>	▲ 626	▲ 1395
Chromium	ppm	ASTM D5185(m)	>10	<b>1</b>	<1	3
Nickel	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	1	3
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	3
Lead	ppm	ASTM D5185(m)		<b>0</b>	10	18
Copper	ppm	ASTM D5185(m)		<b>&lt;1</b>	▲ 183	▲ 254
Tin	ppm	ASTM D5185(m)		<b>0</b>	<1	2
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	26	▲ 38
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>23</b>	7	19
Barium	ppm	ASTM D5185(m)		<b>0</b>	1	4
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	<1	3
Manganese	ppm	ASTM D5185(m)		<b>2</b>	6	14
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	7	● 17
Calcium	ppm	ASTM D5185(m)		<b>15</b>	● 729	● 1828
Phosphorus	ppm	ASTM D5185(m)		<b>313</b>	540	676
Zinc	ppm	ASTM D5185(m)		<b>20</b>	● 384	● 496
Sulfur	ppm	ASTM D5185(m)		<b>14398</b>	● 2552	● 4389
Lithium	ppm	ASTM D5185(m)		<b>2</b>	● 375	▲ 499

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		<b>&lt;1</b>	13	30
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	159	236
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	12	27

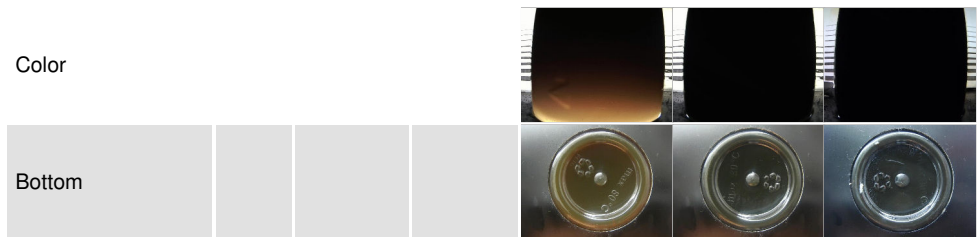
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.62</b>	---	0.76



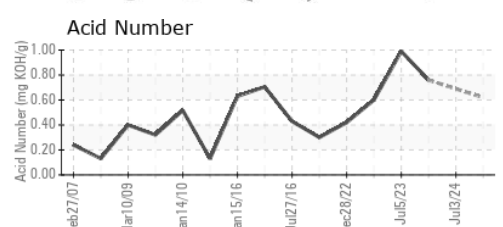
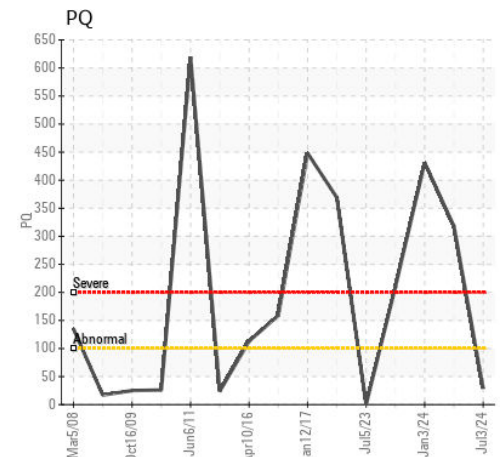
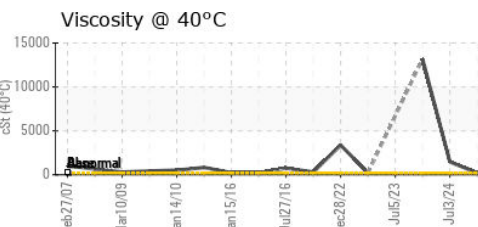
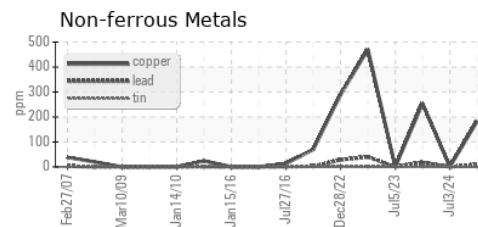
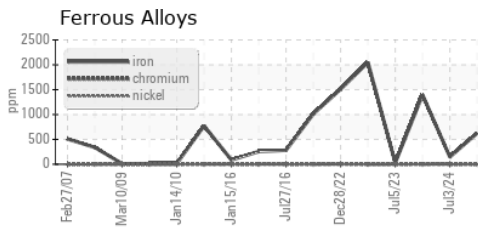
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	LIGHT
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	220	▲ 1467 ▲ 13170

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC  
**Lab Number** : 02646797  
**Unique Number** : 5812349  
**Test Package** : IND 2 ( Additional Tests: TAN Man )  
**Received** : 09 Jul 2024  
**Tested** : 10 Jul 2024  
**Diagnosed** : 10 Jul 2024 - Wes Davis

**AV GROUP NB INC.**  
 103 PINDER ROAD,, NACKAWIC MILL  
 NACKAWIC, NB  
 CA E6G 1W4  
 Contact: Alan Vanwagoner  
 alan.vanwagoner@adityabirla.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.