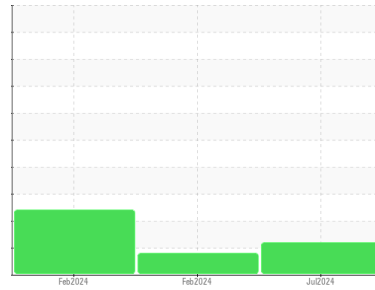




# OIL ANALYSIS REPORT

Sample Rating Trend



FUEL



Machine Id  
**MANITOU MT625H FOR433**  
 Component  
**Diesel Engine**  
 Fluid  
**DIESEL ENGINE OIL SAE 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

Metal levels are typical for a new component breaking in.

### Contamination

There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

### Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0959989</b>	WC0879720	WC0902299
Sample Date	Client Info		<b>04 Jul 2024</b>	26 Feb 2024	07 Feb 2024
Machine Age	hrs	Client Info	<b>490</b>	266	232
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Changed</b>	Not Changd	Changed
Sample Status			<b>ABNORMAL</b>	MARGINAL	SEVERE

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>100	<b>8</b>	3	13
Chromium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185(m)	>4	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>2</b>	1	2
Lead	ppm	ASTM D5185(m)	>40	<b>0</b>	0	1
Copper	ppm	ASTM D5185(m)	>330	<b>4</b>	4	48
Tin	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	250	<b>41</b>	58	3
Barium	ppm	ASTM D5185(m)	10	<b>&lt;1</b>	0	2
Molybdenum	ppm	ASTM D5185(m)	100	<b>36</b>	34	3
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	2
Magnesium	ppm	ASTM D5185(m)	450	<b>455</b>	443	8
Calcium	ppm	ASTM D5185(m)	3000	<b>1599</b>	1628	2285
Phosphorus	ppm	ASTM D5185(m)	1150	<b>705</b>	703	830
Zinc	ppm	ASTM D5185(m)	1350	<b>815</b>	791	929
Sulfur	ppm	ASTM D5185(m)	4250	<b>2043</b>	2200	3380
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

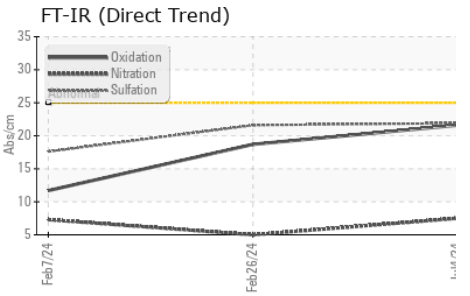
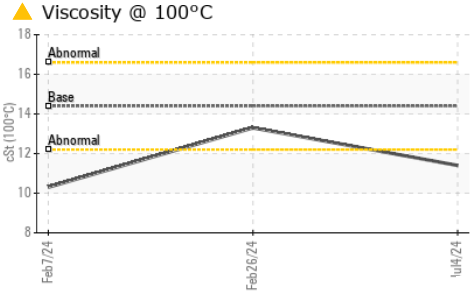
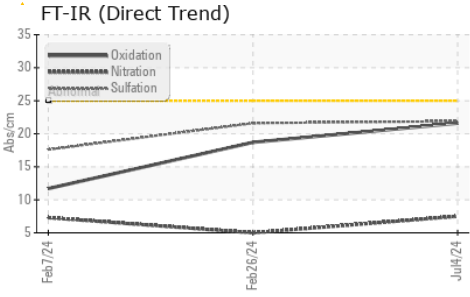
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>25	<b>6</b>	6	12
Sodium	ppm	ASTM D5185(m)	>158	<b>2</b>	2	2
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	2
Fuel	%	ASTM D7593*	>5	<b>▲ 6.3</b>	▲ 2.3	▲ 9.6

## INFRA-RED

	method	limit/base	current	history1	history2	
Soot %	%	ASTM D7844*	>3	<b>0</b>	0	0
Nitration	Abs/cm	ASTM D7624*	>20	<b>7.5</b>	5.0	7.3
Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>21.9</b>	21.6	17.6



# OIL ANALYSIS REPORT

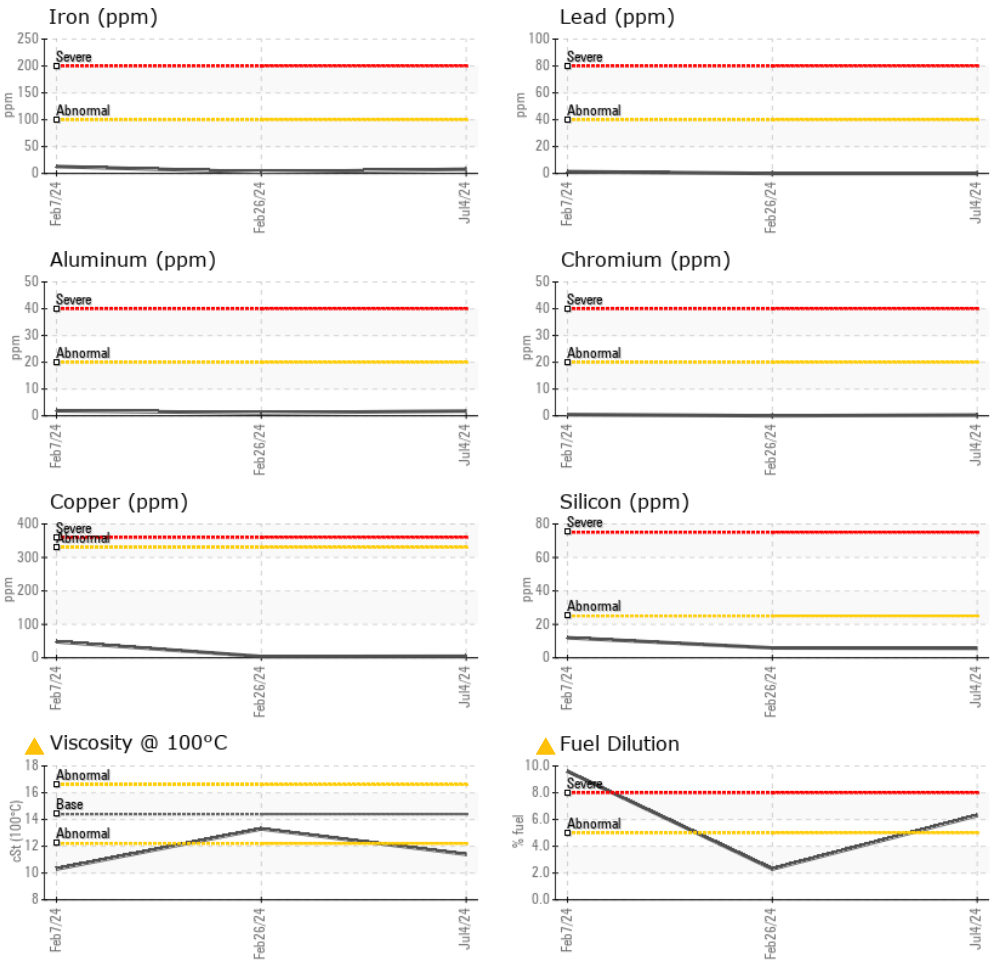


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Oxidation	Abs./1mm	ASTM D7414*	>25	<b>21.6</b>	18.7	11.7

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>VLITE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D7279(m)	14.4	<b>▲ 11.4</b>	13.3	<b>▲ 10.3</b>

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0959989 **Received** : 10 Jul 2024  
**Lab Number** : **02646943** **Tested** : 11 Jul 2024  
**Unique Number** : 5812495 **Diagnosed** : 11 Jul 2024 - Wes Davis  
**Test Package** : MOB 1 ( Additional Tests: FuelDilution, PercentFuel, Visual )

**Agnico Eagle Canada**  
 1350 Government Rd. W, MACASSA COMPLEX  
 Kirkland Lake, ON  
 CA P2N 3J1  
 Contact: Mitch Lamontagne  
 AEM\_KL\_macassaoilsamplesresults@agnicoeagle.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

T: (705)567-5208  
 F: (705)567-5221