

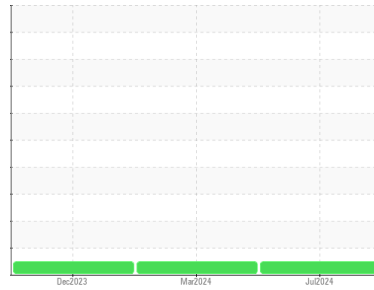


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR R1600 SCP219**  
 Component  
**Front Right Planetary**  
 Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

### Sample Rating Trend



**NORMAL**



### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0960974</b>	WC0913931	WC0826285
Sample Date	Client Info		<b>07 Jul 2024</b>	21 Mar 2024	31 Dec 2023
Machine Age	hrs	Client Info	<b>4484</b>	0	2498
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Chngd</b>	N/A	Not Chngd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>500	<b>18</b>	20	15
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>25	<b>2</b>	2	3
Lead	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	1	2
Copper	ppm	ASTM D5185(m)	>75	<b>23</b>	39	33
Tin	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	<1	<1
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

### ADDITIVES

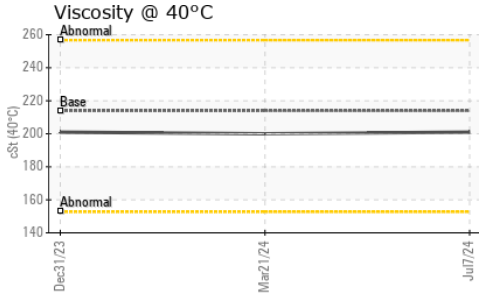
	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	2	<b>&lt;1</b>	0	<1
Barium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185(m)	9	<b>9</b>	10	10
Calcium	ppm	ASTM D5185(m)	3114	<b>3438</b>	3453	3502
Phosphorus	ppm	ASTM D5185(m)	1099	<b>920</b>	856	876
Zinc	ppm	ASTM D5185(m)	1245	<b>1084</b>	1020	1010
Sulfur	ppm	ASTM D5185(m)	7086	<b>11085</b>	10283	10239
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

### CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>75	<b>5</b>	4	5
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	0



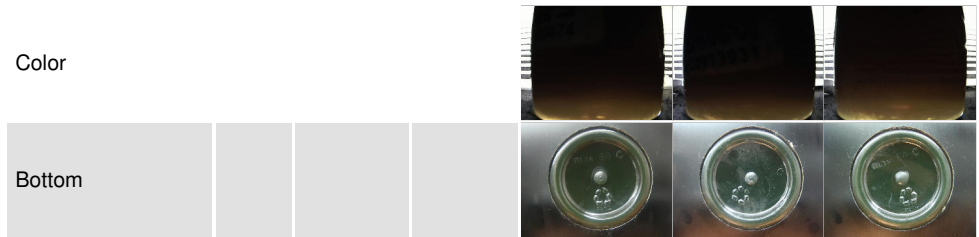
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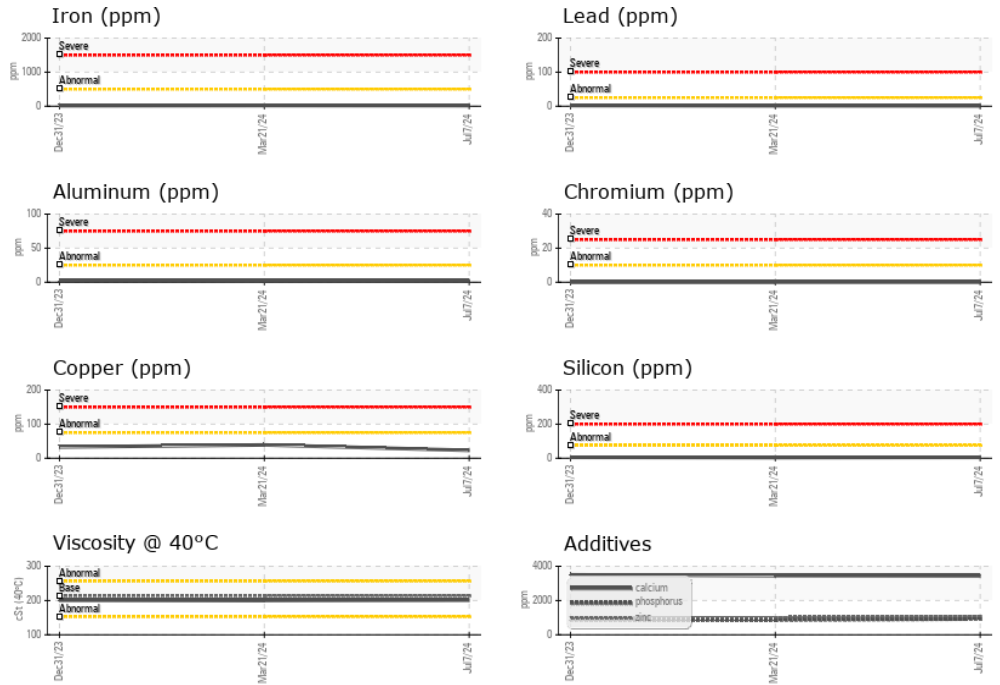
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	VLITE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	213.9	<b>201</b>	200	201

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0960974  
**Lab Number** : **02647135**  
**Unique Number** : 5812687  
**Test Package** : MOB 1

**Agnico Eagle Canada**  
 1350 Government Rd. W, MACASSA COMPLEX  
 Kirkland Lake, ON  
 CA P2N 3J1

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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