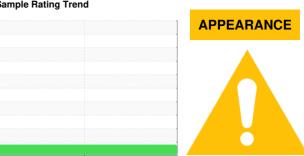


COOLANT REPORT

Sample Rating Trend



Machine Id

KOHLER Windsor Regional #3

Component

HYBRID (HOAT) COOLANT (--- GAL)

DIAGNOSIS

Recommendation

We recommend drain system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's specifications. Resample at the next service interval to monitor.

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

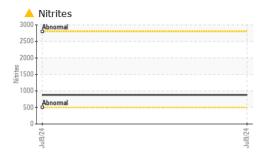
Coolant Condition

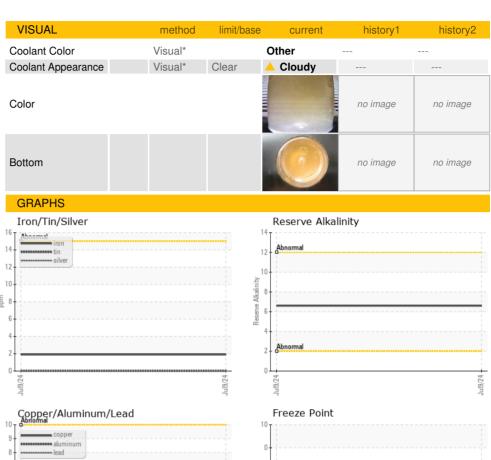
The coolant is cloudy indicating either an overconcentration of coolant additives, or a mixing of incompatible coolant technologies. The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The condition of the coolant is acceptable for the time in service.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0849183		
Sample Date		Client Info		09 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR		UNK		
Specific Gravity		ASTM D1298*		1.067		
рН	Scale 0-14	ASTM D1287*		7.48		
Nitrites	ppm	Alcan Test Kit*		880		
Reserve Alkalinity	Scale 0-20	ASTM D1121*		6.6		
Percentage Glycol	%	ASTM D3321*		49.8		
Freezing Point	°C	ASTM D3321*		-36		
Carboxylate						
CORROSION INF	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		32		
Phosphorus	ppm	ASTM D5185(m)		21		
Boron	ppm	ASTM D5185(m)		1447		
Molybdenum	ppm	ASTM D5185(m)		2		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ACTM DE10E(m)	. –			
		ASTM D5185(m)	>15	2		
Aluminum	ppm	ASTM D5185(m)	>15	2 0		
Aluminum Copper	ppm	. ,				
		ASTM D5185(m)	>10 >10	0		
Copper	ppm	ASTM D5185(m) ASTM D5185(m)	>10 >10	0		
Copper Lead	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>10 >10 >10 >10 >10	0 0 0		
Copper Lead Tin	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>10 >10 >10 >10 >10	0 0 0 0		
Copper Lead Tin Silver	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>10 >10 >10 >10 >10	0 0 0 0		
Copper Lead Tin Silver Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>10 >10 >10 >10 >10 >10	0 0 0 0 0 0 25		
Copper Lead Tin Silver Zinc CARRIER SALTS	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MASTM D5185(m) MASTM D5185(m)	>10 >10 >10 >10 >10 >10	0 0 0 0 0 0 25	 history1	 history2
Copper Lead Tin Silver Zinc CARRIER SALTS Sodium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	>10 >10 >10 >10 >10 >10	0 0 0 0 0 25 current 6572	 history1	 history2
Copper Lead Tin Silver Zinc CARRIER SALTS Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	>10 >10 >10 >10 >10 >10	0 0 0 0 0 25 current 6572	 history1	 history2
Copper Lead Tin Silver Zinc CARRIER SALTS Sodium Potassium SCALE POTENT	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) method	>10 >10 >10 >10 >10 >10 >10	0 0 0 0 0 25 current 6572 141	 history1 history1	history2 history2



COOLANT REPORT





Nitrites

2500

1000 500



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No.

Lab Number : 02647247 Unique Number : 5812799

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0849183

рΗ

Received **Tested**

: 10 Jul 2024 : 11 Jul 2024

Diagnosed : 11 Jul 2024 - Kevin Marson

Test Package : COOL (Additional Tests: GlycolType) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CF Industrial Products Inc.

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F: (519)322-2916

Submitted By: Dan Hammond