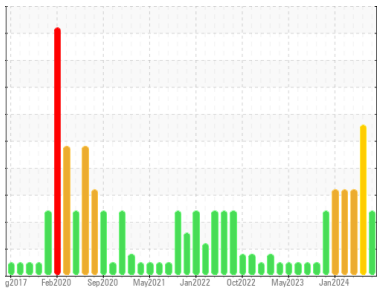
OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL

Machine Id
NEW FLYER 1108
Component
Diesel Engine
Fluid
SAFETY-KLEEN PERFORMANCE PLUS XHD-7 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Check for low coolant level. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
Water treatment chemicals present, indicating slow coolant leak. Test for glycol is negative.

Fluid Condition
The condition of the oil is acceptable for the time in service (see recommendation).

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0917415**	WC0937248	WC0917632
Sample Date		Client Info		**05 Jul 2024**	02 Jun 2024	02 Apr 2024
Machine Age	kms	Client Info		**879044**	872141	861348
Oil Age	kms	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	**<1.0**	▲ 1.9	▲ 4.6
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>75	**7**	40	29
Chromium	ppm	ASTM D5185(m)	>5	**<1**	2	1
Nickel	ppm	ASTM D5185(m)	>4	**0**	0	0
Titanium	ppm	ASTM D5185(m)	>2	**0**	0	0
Silver	ppm	ASTM D5185(m)	>2	**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>15	**1**	4	2
Lead	ppm	ASTM D5185(m)	>25	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>100	**<1**	3	2
Tin	ppm	ASTM D5185(m)	>4	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**13**	19	5
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**76**	147	87
Manganese	ppm	ASTM D5185(m)		**0**	<1	0
Magnesium	ppm	ASTM D5185(m)		**905**	860	858
Calcium	ppm	ASTM D5185(m)		**942**	968	928
Phosphorus	ppm	ASTM D5185(m)		**1001**	1044	920
Zinc	ppm	ASTM D5185(m)		**1122**	1088	1041
Sulfur	ppm	ASTM D5185(m)		**2630**	2505	2296
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	**9**	28	10
Sodium	ppm	ASTM D5185(m)		● **447**	● 1173	● 367
Potassium	ppm	ASTM D5185(m)	>20	▲ **140**	▲ 669	▲ 246
Glycol	%	ASTM D7922*		**0.0**	▲ 0.012	0.0

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	**0.2**	2.2	1.8
Nitration	Abs/cm	ASTM D7624*	>20	**6.4**	14.4	12.8
Sulfation	Abs/.1mm	ASTM D7415*	>30	**19.1**	27.5	25.1

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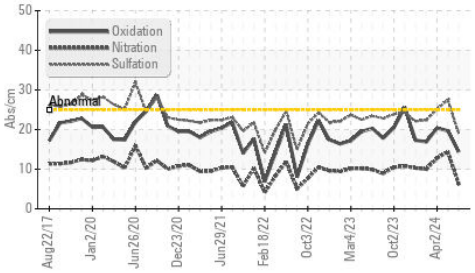
FT-IR (Direct Trend)



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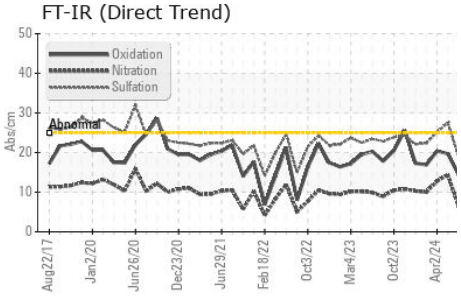
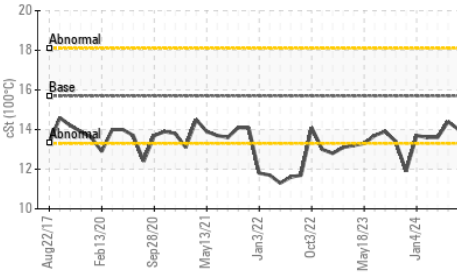


Viscosity @ 100°C



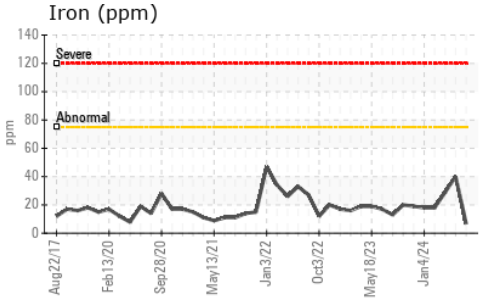
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	**14.4**	19.7	20.4

VISUAL		method	limit/base	current	history1	history2
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

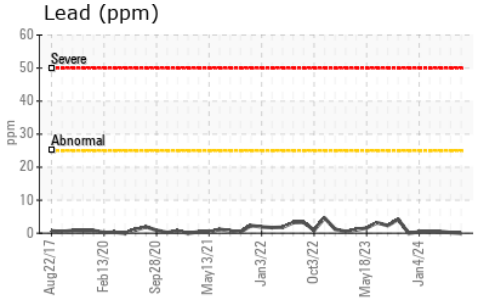
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D7279(m)	15.7	**14.0**	14.4	13.6

GRAPHS

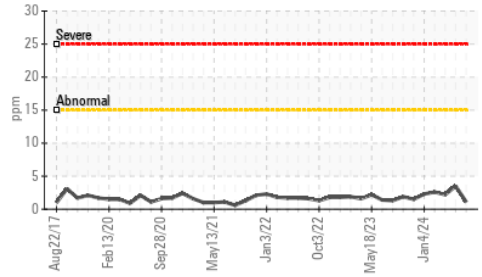
Iron (ppm)



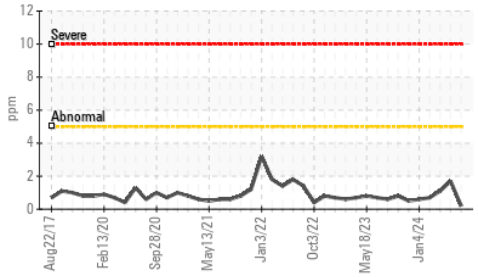
Lead (ppm)



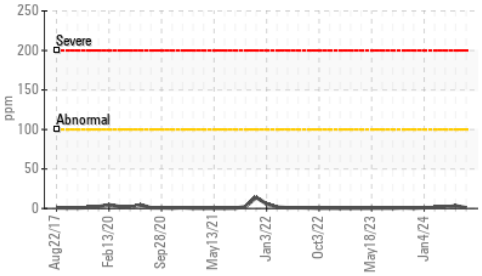
Aluminum (ppm)



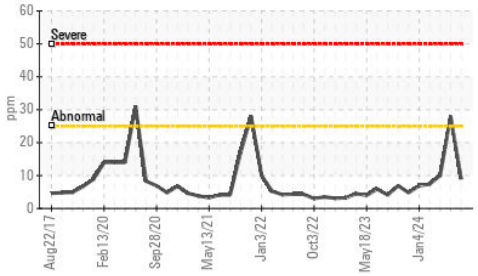
Chromium (ppm)



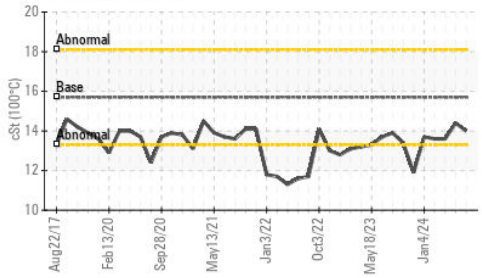
Copper (ppm)



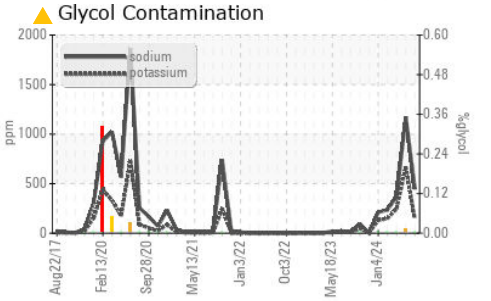
Silicon (ppm)



Viscosity @ 100°C



Glycol Contamination



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0917415 **Received** : 11 Jul 2024
Lab Number : 02647280 **Tested** : 11 Jul 2024
Unique Number : 5812832 **Diagnosed** : 12 Jul 2024 - Kevin Marson
Test Package : MOB 1 (Additional Tests: Glycol)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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