

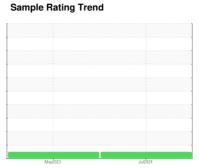
# **OIL ANALYSIS REPORT**



# **CATERPILLAR PIONEER 3508**

Diesel Engine

PETRO CANADA DURON HP 15W40 (--- GAL)





### Recommendation

Resample at the next service interval to monitor.

Metal levels are typical for a new component breaking in.

### Contamination

There is no indication of any contamination in the

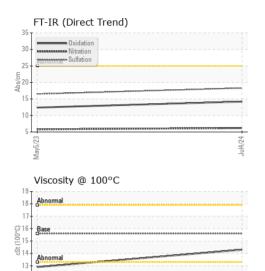
### Fluid Condition

The condition of the oil is acceptable for the time in service.

N HP 15W4U (	- GAL)		May2023	Jul2024		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0915618	PC0074649	
Sample Date		Client Info		04 Jul 2024	05 May 2023	
Machine Age	hrs	Client Info		274	159	
Oil Age	hrs	Client Info		115	159	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	6	10	
Chromium	ppm	ASTM D5185(m)	>20	0	<1	
Nickel	ppm	ASTM D5185(m)	>2	0	0	
Titanium	ppm	ASTM D5185(m)	>2	0	0	
Silver	ppm	ASTM D5185(m)	>2	0	0	
Aluminum	ppm	ASTM D5185(m)	>25	1	1	
Lead	ppm	ASTM D5185(m)	>40	6	2	
Copper	ppm	ASTM D5185(m)	>330	4	10	
Tin	ppm	ASTM D5185(m)	>15	2	<1	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	27	141	
Barium	ppm	ASTM D5185(m)	0	<1	<1	
Molybdenum	ppm	ASTM D5185(m)	60	60	62	
Manganese	ppm	ASTM D5185(m)	0	<1	1	
Magnesium	ppm	ASTM D5185(m)	1010	814	378	
Calcium	ppm	ASTM D5185(m)	1070	1223	1840	
Phosphorus	ppm	ASTM D5185(m)	1150	1013	1058	
Zinc	ppm	ASTM D5185(m)	1270	1174	1164	
Sulfur	ppm	ASTM D5185(m)	2060	2695	2782	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	2	3	
Sodium	ppm	ASTM D5185(m)		1	2	
Potassium	ppm	ASTM D5185(m)	>20	<1	1	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0	0	
Nitration	Abs/cm	ASTM D7624*	>20	6.2	5.8	
Sulfation	Abs/.1mm	ASTM D7415*	>30	18.3	16.5	



## **OIL ANALYSIS REPORT**



FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	14.2	12.4	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML	NORML	
<b>Emulsified Water</b>	scalar	Visual*	>0.2	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D7279(m)	15.6	14.3	12.9	

1100 @ 100 C 101111121	270(111)		12.0	
GRAPHS				
Iron (ppm)		Lead (ppm)		
0 T		Severe		
1 7		60		
0 + Abnormal	Edd	40 Abnormal	***************************************	***************************************
) <del>-</del>		20-		
	24	0 1		
May5/23	Jul4/24	May5/23		
Aluminum (ppm)		Chromium	(nnm)	
) <sub>T</sub>		50 T :	(PPIII)	
Severe		40 Severe		
Abnormal		20 Abnormal		
) <del>-</del>		10-		
	4	0 0		
May5/23	Jul4/24	May5/23		
Copper (ppm)		Silicon (ppn	٠)	
Copper (ppin)		80 Severe	·····	
- Conoma		60-		
		40		
D+		Abnormal 20		
	-	0		
May5/23	Jul4/24	May5/23		
Viscosity @ 100°C		Soot %		
) <del>,</del> ,		6.0 T		
Abnormal		Severe 4.0		
Base		1.0		
Abnomal		Abnormal	***************************************	
	Loos:	Abnormal 2.0		
Abnormal E275 Safe		Abnormal 2.0		



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

**Sample No.** : WC0915618 Lab Number : 02647305 Unique Number : 5812857

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 11 Jul 2024

Tested : 11 Jul 2024 Diagnosed : 11 Jul 2024 - Wes Davis

Test Package : MOB 1 ( Additional Tests: Visual )

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

**Martin Energy Group Canada** 

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