

# **OIL ANALYSIS REPORT**

Sample Rating Trend



CATERPILLAR 980M LDR008

Rear Differential

MOBIL TO-4 30 (--- GAL)

## DIAGNOSIS

#### Recommendation

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. The fluid was specified as MOBIL TO-4 30, however, a fluid match indicates that this fluid is SAE 20 Transmission/Drive Train Oil. Please confirm the oil type and grade on your next sample.

#### A Wear

Light concentration of visible metal present. Gear wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

Viscosity of sample indicates oil is within SAE 20 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

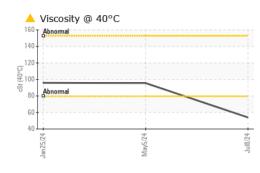
	VISUAL METAL

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0952411	WC0937655	WC0892445
Sample Date		Client Info		08 Jul 2024	05 May 2024	25 Jan 2024
Machine Age	hrs	Client Info		20838	20352	19826
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	ATTENTION	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>500	17	72	129
Chromium	ppm	ASTM D5185(m)	>3	0	0	<1
Nickel	ppm	ASTM D5185(m)	>3	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	0
Aluminum	ppm	ASTM D5185(m)	>30	3	11	31
Lead	ppm	ASTM D5185(m)	>13	0	2	14
Copper	ppm	ASTM D5185(m)	>103	17	95	14
Tin	ppm	ASTM D5185(m)	>5	0	0	4
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		5	23	109
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Magnesium	ppm	ASTM D5185(m)		12	11	<1
Calcium	ppm	ASTM D5185(m)		2832	2852	60
Phosphorus	ppm	ASTM D5185(m)		915	985	276
Zinc	ppm	ASTM D5185(m)		1139	1115	4
Sulfur	ppm	ASTM D5185(m)		3727	6129	1075
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>100	4	5	6
Sodium	ppm	ASTM D5185(m)		<1	1	9
Potassium	ppm	ASTM D5185(m)	>20	<1	7	2



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VISUAL



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE		NONE	LIGHT
Yellow Metal	scalar	Visual*	NONE	NONE	LIGHT	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
		Visual*		NONE		
Sand/Dirt	scalar		NONE		NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		▲ 54.0	95.6	95.9
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color						
Bottom						
PrtFilter					no image	no image
GRAPHS						
Iron (ppm)				Lead (ppm)		
000 Severe				40 Severe	1	
500 Abnormal			- udd	20 - Abnormal		
2/24	May5/24		Jul8/24	2/24 0	May5/24	Jul8/24
Jan 25, 24	May		lh.	Jan 25/24	May	(Jul
Aluminum (ppm)				Chromium (pp	m)	
Severe			E	10 Severe	1	
50 - Abnormal			- lid	5+ Abnormal		
0	25		Jul8/24	5/24	May5/24	Jul8/24
5/24	5		3	2U2	Vay	in in the second se
Jan25/24	May5/24			3	-	
Copper (ppm)	MaySi2			Silicon (ppm)		
Copper (ppm)				00 Severe		
Copper (ppm)			2	00 Severe		
Copper (ppm)	May5/24 May5/24		2	00 Severe	Marfa24	+CBM
Copper (ppm)			2	00 Abnormal		r ad Bhr
Copper (ppm)			2 ud 1 t28m	Additives		12.88F
Copper (ppm)			2 udd +C2017	Additives		- 12 BAL
Copper (ppm)			2 ud 1 t28m	Additives		+ 62 BPF

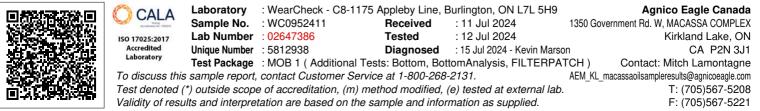
limit/base

current

method

historv1

history2



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Contact/Location: Mitch Lamontagne - KIR370KIR